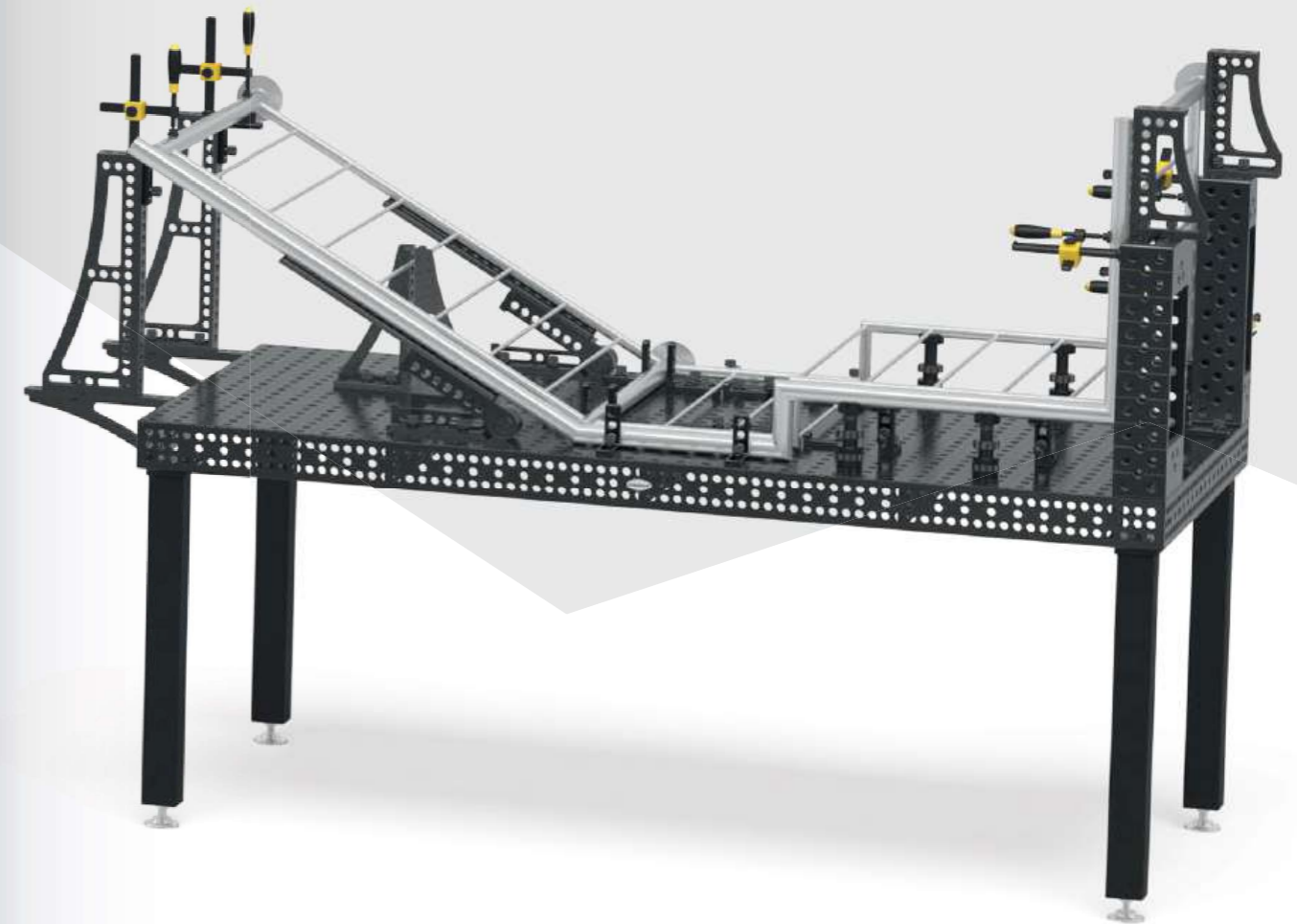
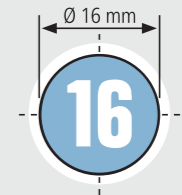


# FINE DETAILS FABRICATION

Our System 16 is the right decision for fine details fabrications, such as railings or frame constructions.



**Recommended load  
up to 2000 kg**  
max. 1000 kg per leg basic equipment

### Basic 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 50 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	183 kg	<b>upon request</b>	4-161010.P	•
1200 x 800 mm	4	173 kg	<b>upon request</b>	4-161025.P	•
1200 x 1200 mm	4	242 kg	<b>upon request</b>	4-161015.P	•
1500 x 1000 mm	4	244 kg	<b>upon request</b>	4-161035.P	•

Weight = Table + Pallet + Leg standard equipment  
 Maximum recommended static total load with 4 legs 1000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/  
F-tablebasic16



### Table Legs



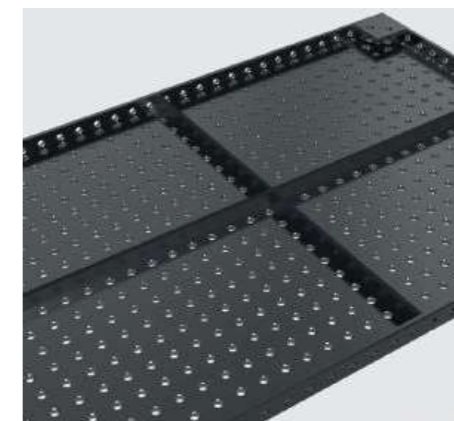
	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table  
 The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200 x 800 mm tables.

### Basic sets



	160610	160511	160420.N	160108.N	160110.N	160162.N	163999	
<b>1</b>	4-161200	4x	12x	8x	4x	2x	1x	<b>upon request</b> •
<b>2</b>	4-161300	8x	16x	10x	4x	4x	2x	<b>upon request</b> •



## Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Borehole spacing of table side 25 mm
- incl. leg standard equipment

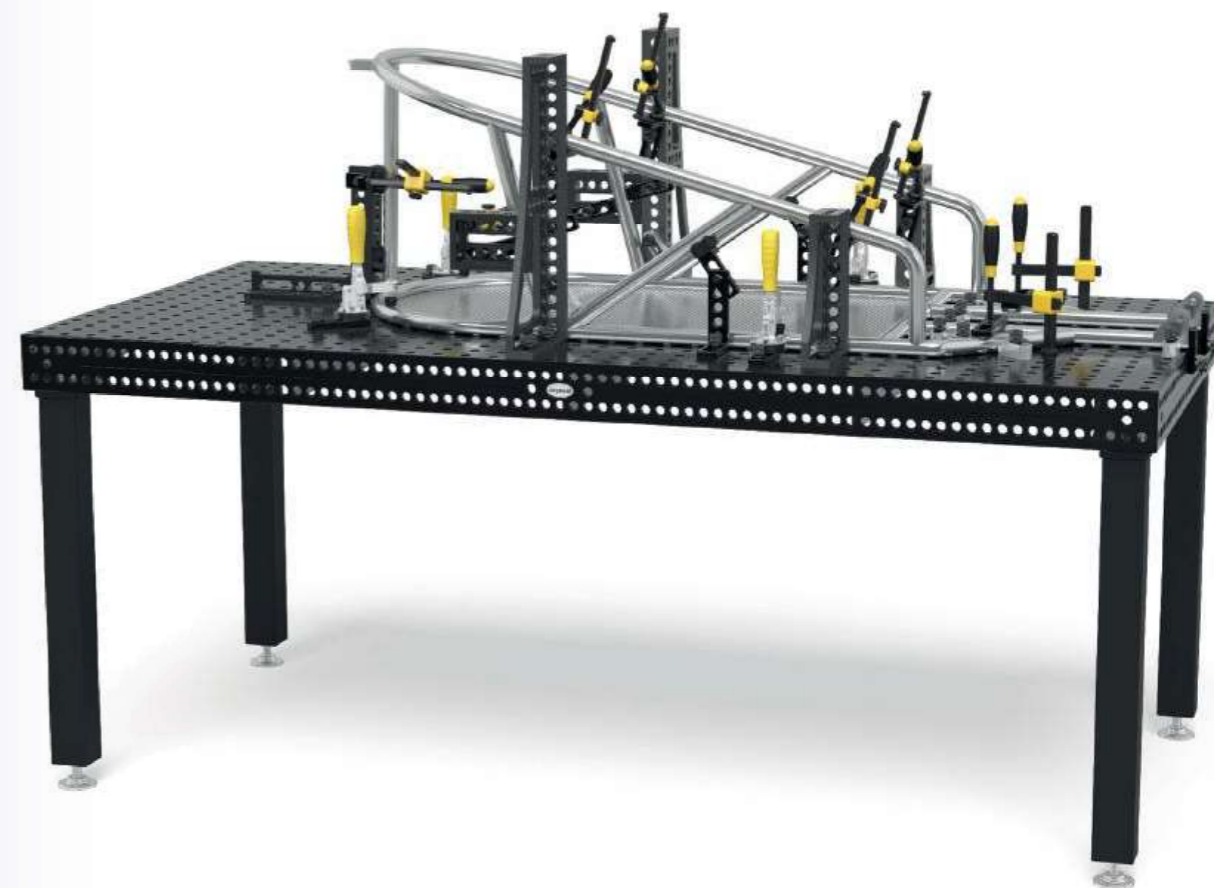


Table size	Legs	Weight			
1200 x 1200 mm	4	261 kg	<b>upon request</b>	4-160015.P	•
1500 x 1000 mm	4	281 kg	<b>upon request</b>	4-160035.P	•
2000 x 1000 mm	4	354 kg	<b>upon request</b>	4-160020.P	•
2400 x 1200 mm	6	503 kg	<b>upon request</b>	4-160030.P	•
3000 x 1500 mm	6	758 kg	<b>upon request</b>	4-160040.P	•

Weight = Table + Pallet + Leg standard equipment  
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/  
F-table75016



### Table Legs



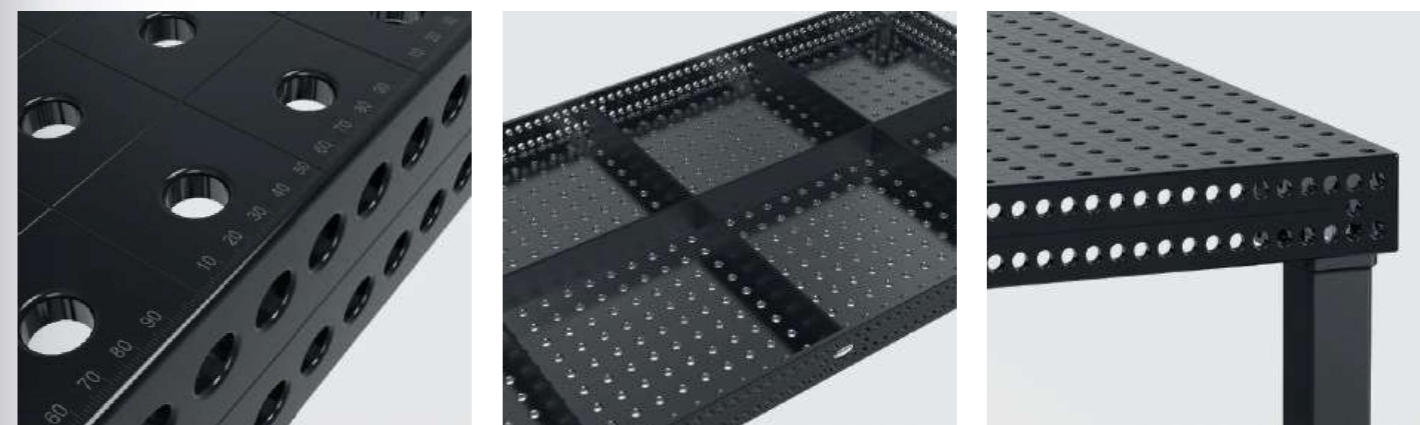
	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table  
The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 or 8 table legs.

### Sets



	160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
<b>1</b>	4-163100	4x		12x		4x	4x
<b>2</b>	4-163200	6x	2x	18x	4x	6x	6x
<b>3</b>	4-163300	8x	4x	24x	4x	8x	8x
<b>4</b>	4-163400	10x	4x	30x	8x	10x	10x
<b>5</b>	4-163500	12x	6x	36x	8x	12x	12x



	160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999	
	4x						1x	<b>upon request</b> •
	6x	2x					1x	<b>upon request</b> •
	8x	2x		1x			1x	<b>upon request</b> •
	10x	4x	1x	1x		1x	1x	<b>upon request</b> •
	12x	4x	1x	1x	1x	1x	1x	<b>upon request</b> •

### Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 500 mm	4	126 kg	upon request	4-160005.X7D	•
1000 x 1000 mm	4	192 kg	upon request	4-160010.X7D	•
1200 x 800 mm	4	193 kg	upon request	4-160025.X7D	•
1200 x 1200 mm	4	259 kg	upon request	4-160015.X7D	•
1500 x 1000 mm	4	279 kg	upon request	4-160035.X7D	•
1500 x 1500 mm	4	394 kg	upon request	4-160050.X7D	•
2000 x 1000 mm	4	351 kg	upon request	4-160020.X7D	•
2000 x 1200 mm	4	412 kg	upon request	4-160060.X7D	•
2400 x 1200 mm	6	499 kg	upon request	4-160030.X7D	•
3000 x 1500 mm	6	753 kg	upon request	4-160040.X7D	•
4000 x 2000 mm	8	1255 kg	upon request	4-160055.X7D	•

Weight = Table + Pallet + Leg standard equipment  
 Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)  
 All tables are available on order without plasma nitriding. www.siegmund.com/F-tableX716



www.siegmund.com/  
F-tableX716



#### Table Legs



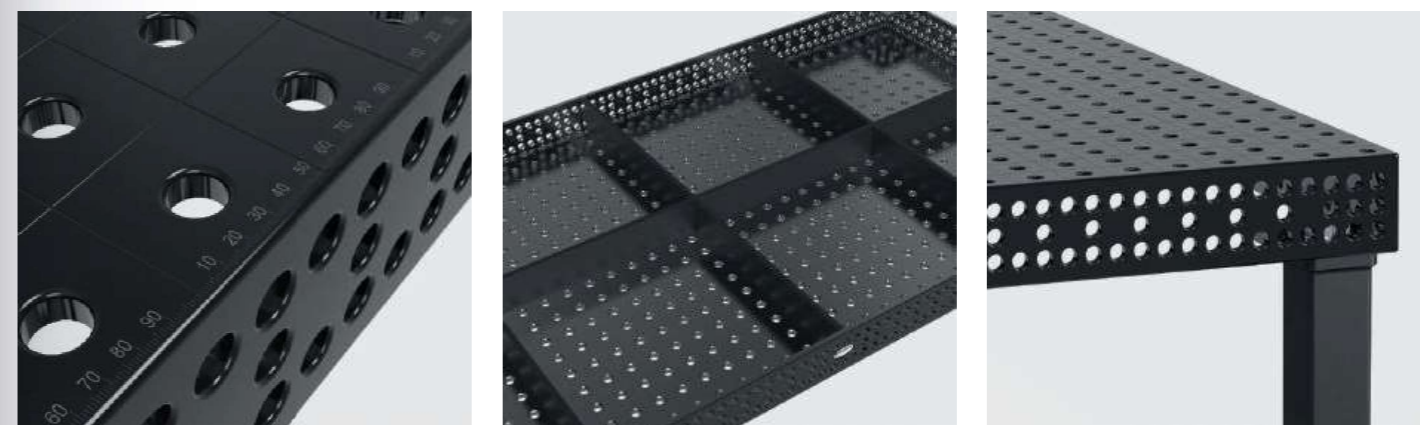
	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table  
 The specified load capacities refer to static load. Note for caster: Not recommended for welding tables with 6 or 8 table legs. Because of risk of tipping not recommended for 1000 x 500 mm and 1200 x 800 mm.

#### Sets



	160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x		12x		4x	4x
2	4-163200	6x	2x	18x	4x	6x	6x
3	4-163300	8x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	30x	8x	10x	10x
5	4-163500	12x	6x	36x	8x	12x	12x



	160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999
	4x						1x
	6x	2x					1x
	8x	2x		1x			1x
	10x	4x	1x	1x		1x	1x
	12x	4x	1x	1x	1x	1x	1x

## Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 150 mm, Boreholes on table side 3 rows with 25 mm spacing, 2 rows with 50 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	287 kg	<b>upon request</b>	4-160015.X7PL	•
1500 x 1000 mm	4	313 kg	<b>upon request</b>	4-160035.X7PL	•
2000 x 1000 mm	4	397 kg	<b>upon request</b>	4-160020.X7PL	•
2400 x 1200 mm	6	553 kg	<b>upon request</b>	4-160030.X7PL	•
3000 x 1500 mm	6	850 kg	<b>upon request</b>	4-160040.X7PL	•
4000 x 2000 mm	8	1457 kg	<b>upon request</b>	4-160055.X7PL	•



Weight = Table + Pallet + Leg standard equipment  
 Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)  
 All tables are available on order without plasma nitriding: [www.siegmund.com/F-tableX716plus](http://www.siegmund.com/F-tableX716plus)



[www.siegmund.com/  
F-tableX716plus](http://www.siegmund.com/F-tableX716plus)



### Table Legs



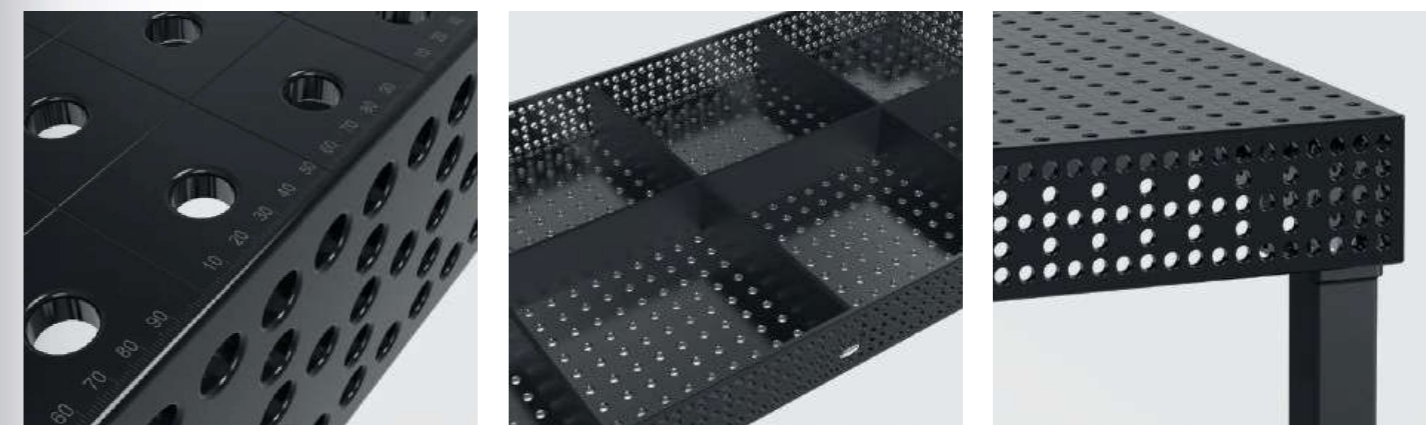
	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160853.X	160857.X	4-160877.XX	4-160860.XX	4-160879.XX	4-160872.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	700 mm	850 mm	550 – 950 mm	700 mm	600 – 900 mm	700 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table  
 The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 or 8 table legs.

### Sets

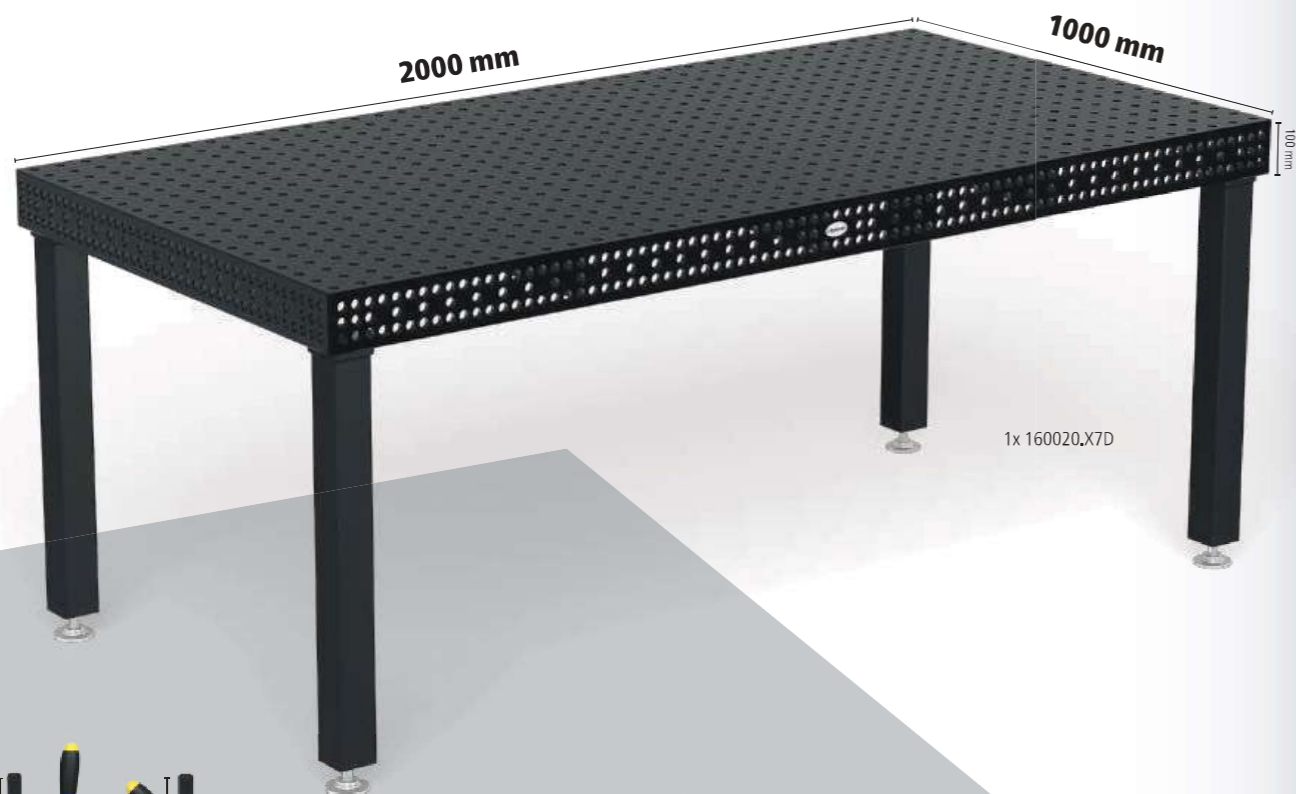


	160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
<b>1</b>	4-163100	4x		12x		4x	4x
<b>2</b>	4-163200	6x	2x	4x	18x	4x	6x
<b>3</b>	4-163300	8x	4x	4x	24x	4x	8x
<b>4</b>	4-163400	10x	4x	8x	30x	8x	10x
<b>5</b>	4-163500	12x	6x	8x	36x	8x	12x



	160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999
	4x						1x
	6x	2x					1x
	8x	2x		1x			1x
	10x	4x	1x	1x		1x	1x
	12x	4x	1x	1x	1x	1x	1x

# EXCLUSIVE OFFERS



## Welding Table Extreme 8.7

### incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 11,5 – 13 mm
- Height of table side 100 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price **UPON REQUEST**

4-168120.X7D



## Welding Table Professional 750

### incl. accessories

- premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 11,5 – 13 mm
- Height of table side 100 mm
- Borehole spacing of table side 25 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price **UPON REQUEST**

**UPON REQUEST**

4-168435.P



**Siegmund lifting platform**

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible



	<b>Lifting platform 2010</b> for 2000 x 1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	<b>NEW</b>
	16 22 28	
	L (a)    B (b)    G	
4-HB4020.1	1990 mm    990 mm    470 kg	<b>upon request</b> •
	<b>Lifting platform 2012</b> for 2000 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	<b>NEW</b>
	16 22 28	
	L (a)    B (b)    G	
4-HB4060.1	1990 mm    1190 mm    490 kg	<b>upon request</b> •
	<b>Lifting platform 2412</b> for 2400 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	<b>NEW</b>
	16 22 28	
	L (a)    B (b)    G	
4-HB4030.1	2390 mm    1190 mm    530 kg	<b>upon request</b> •
	<b>Lifting platform 3015</b> for 3000 x 1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates	<b>NEW</b>
	16 22 28	
	L (a)    B (b)    G	
4-HB4040.1	2990 mm    1490 mm    865 kg	<b>upon request</b> •

**Top quality for all components**

Siegmund makes your work easier with lifting platforms specially designed for welding tables. The contact strip ensures reliable protection while the lifting platform is being lowered. If it is triggered by an object or a person, the lifting platform stops the lowering process immediately.



**You can find more information and accessories for these products online.**



[www.siegmund.com/F-h-lift](http://www.siegmund.com/F-h-lift)



### Lifting platform 2010 with welding table

- incl. welding table 2000 x 1000 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 1990 x 990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1000 mm	16 750 N (BAR) [certification icons]	800 kg	upon request	4-HB160020.P
2000 x 1000 mm	16 X8.7 N (BAR) [certification icons]	797 kg	upon request	4-HB160020.X7D
2000 x 1000 mm	16 X8.7 N (BAR) [certification icons]	844 kg	upon request	4-HB160020.X7PL

### Lifting platform 2012 with welding table

- incl. welding table 2000 x 1200 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 1990 x 1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1200 mm	16 X8.7 N (BAR) [certification icons]	878 kg	upon request	4-HB160060.X7D

### Lifting platform 2412 with welding table

- incl. welding table 2400 x 1200 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 2390 x 1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2400 x 1200 mm	16 750 N (BAR) [certification icons]	996 kg	upon request	4-HB160030.P
2400 x 1200 mm	16 X8.7 N (BAR) [certification icons]	992 kg	upon request	4-HB160030.X7D
2400 x 1200 mm	16 X8.7 N (BAR) [certification icons]	1048 kg	upon request	4-HB160030.X7PL

### Lifting platform 3015 with welding table

- incl. welding table 3000 x 1500 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 2990 x 1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34 ~ 45 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
3000 x 1500 mm	16 750 N (BAR) [certification icons]	1586 kg	upon request	4-HB160040.P
3000 x 1500 mm	16 X8.7 N (BAR) [certification icons]	1581 kg	upon request	4-HB160040.X7D
3000 x 1500 mm	16 X8.7 N (BAR) [certification icons]	1680 kg	upon request	4-HB160040.X7PL



### Rotating table height adjustable static

- Dimensions (L x W): approx. 785 x 785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	16 750 N BAR	12 mm	192 kg	upon request	2-DS161010.P	•
1200 x 800 mm	16 750 N BAR	12 mm	182 kg	upon request	2-DS161025.P	•
1200 x 1200 mm	16 750 N BAR	12 mm	238 kg	upon request	2-DS161015.P	•
1000 x 1000 mm	16 X8.7 N BAR	12 mm	160 kg	upon request	2-DS164024.X7	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	158 kg	upon request	2-DS164004.X7	•
1200 x 1200 mm	16 X8.7 N BAR	12 mm	200 kg	upon request	2-DS164034.X7	•
Ø 1000 mm	16 X8.7 N BAR	12 mm	142 kg	upon request	2-DS164210.X7	•

### Rotating table height adjustable portable

- Dimensions (L x W): approx. 795 x 795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	16 750 N BAR	12 mm	192 kg	upon request	2-DM161010.P	•
1200 x 800 mm	16 750 N BAR	12 mm	182 kg	upon request	2-DM161025.P	•
1200 x 1200 mm	16 750 N BAR	12 mm	238 kg	upon request	2-DM161015.P	•
1000 x 1000 mm	16 X8.7 N BAR	12 mm	160 kg	upon request	2-DM164024.X7	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	158 kg	upon request	2-DM164004.X7	•
1200 x 1200 mm	16 X8.7 N BAR	12 mm	200 kg	upon request	2-DM164034.X7	•
Ø 1000 mm	16 X8.7 N BAR	12 mm	142 kg	upon request	2-DM164210.X7	•

### Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.



#### Magnetic ground connection for rotating table

quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, delivery contents: Adapter plate and countersunk-head screw

16 22 28

Size Working surface	Specifications Working surface	MS (d)	G			
2-00003399			0,92 kg	upon request		•

You can find more information and accessories for these products online. [www.siegmund.com/F-rotating](http://www.siegmund.com/F-rotating)

### Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115 x 630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg



Size Working surface	Specifications Working surface	MS (d)	G			
1200 x 800 mm	16 750 N BAR	12 mm	177 kg	upon request	2-HT161025.P	•
1500 x 1000 mm	16 750 N BAR	12 mm	231 kg	upon request	2-HT161035.P	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	153 kg	upon request	2-HT164004.X7	•
1500 x 1000 mm	16 X8.7 N BAR	12 mm	200 kg	upon request	2-HT164014.X7	•

### Mobile lifting table 1000 kg

- Dimensions (L x W): approx. 1490 x 990 mm
- Weight (without plate): approx. 200 kg
- Working height from approx. 700 to 1000 mm
- Fastening via the boreholes
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	16 750 N BAR	12 mm	366 kg	upon request	2-HS161035.P	•
1500 x 1000 mm	16 X8.7 N BAR	12 mm	335 kg	upon request	2-HS164014.X7	•
2000 x 1000 mm	16 X8.7 N BAR	12 mm	379 kg	upon request	2-HS164044.X7	•
1500 x 1000 mm	16 750 N BAR	12 mm	405 kg	upon request	2-HS160035.P	•

### Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490 x 990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 700 to 1000 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg



Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	16 X8.7 N BAR	12 mm	413 kg	upon request	2-HS160035.X7D	•

### Product recommendation



#### Supplementary set, load-bearing capacity 1700 kg

Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

Size Working surface	Specifications Working surface	MS (d)	G			
2-HS009921			4 kg	upon request		•

You can find more information and accessories for these products online. [www.siegmund.com/F-lifting](http://www.siegmund.com/F-lifting)

**Siegmund Workbench 1208**

- precise work surface
- Flexibility through borehole grid
- height adjustable legs
- exclusive Siegmund design
- compatible with Siegmund accessories



**Siegmund Workbench 1208**

Base frame made of aluminum profiles, Height adjustable (800-975 mm), Perforated plate: premium steel S355J2+N + Plasma nitration, Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid, Material thickness approx. 12 mm



NEW



	L (a)	B (b)	H (c)	TF	G	
2-WS161208	1200 mm	800 mm	800 mm	250 kg	108 kg	upon request •

**Siegmund Workbench 1208 incl. accessories**

delivery contents: 1x WS161208 Workbench 1208, 4x 160621 Clamp, 8x 160511 Bolt, 4x 160108.A Square, 4x 160109.A Square



NEW



	L (a)	B (b)	H (c)	TF	G	Special offer price
2-WS161208.1	1200 mm	800 mm	800 mm	250 kg	115 kg	upon request •

**Siegmund Workbench 1208 with aluminum table profile**

Surface made of aluminum table profiles, Height adjustable (800-975 mm), Borehole Ø 16 mm, borehole spacing 50 mm, Hexagon Slot HX8, Hexagon Slot distance 50 mm, When clamping aluminum parts, the bolts must only be tightened hand-tight., Available from: 01.05.2024



NEW



	L (a)	B (b)	H (c)	TF	G	
2-WA161208	1200 mm	800 mm	800 mm	250 kg	48 kg	upon request •

plus packaging and transportation costs

**Accessories**

**Tool holder for workbench 1208**

Aluminum, can be placed on the left and right, Holder for clamps, bolts and squares

NEW

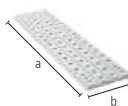


	L (a)	B (b)	H (c)	G	
2-TH161208	590 mm	65 mm	140 mm	1,70 kg	upon request •

**Aluminum table profile 800**

for workbench 1208, Borehole Ø 16 mm, borehole spacing 50 mm, Hexagon Slot HX8, Hexagon Slot distance 50 mm, inner profile, Available from: 01.05.2024

NEW

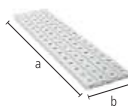


	L (a)	B (b)	H (c)	G	
2-TP160800	800 mm	200 mm	24 mm	3,30 kg	upon request •

**Aluminum table end profile 800**

for workbench 1208, Borehole Ø 16 mm, borehole spacing 50 mm, Hexagon Slot HX8, Hexagon Slot distance 50 mm, outer profile, with lateral hexagon slot on one side, Available from: 01.05.2024

NEW



	L (a)	B (b)	H (c)	G	
2-TA160800	800 mm	200 mm	24 mm	3,40 kg	upon request •

**Siegmund Workbench 1510**

- precise work surface
- Flexibility through borehole grid
- height adjustable legs
- exclusive Siegmund design
- compatible with Siegmund accessories



**Siegmund Workbench 1510**

Base frame made of aluminum profiles, Height adjustable (800-975 mm), Perforated plate: premium steel S355J2+N + Plasma nitration, Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid, Material thickness approx. 12 mm



NEW



	L (a)	B (b)	H (c)	TF	G	
2-WS161510	1500 mm	1000 mm	800 mm	250 kg	158 kg	upon request •

**Siegmund Workbench 1510 incl. accessories**

delivery contents: 1x WS161510 Workbench 1510, 4x 160621 Clamp, 8x 160511 Bolt, 4x 160108.A Square, 4x 160109.A Square



NEW



	L (a)	B (b)	H (c)	TF	G	Special offer price
2-WS161510.1	1500 mm	1000 mm	800 mm	250 kg	165 kg	upon request •

plus packaging and transportation costs

**Accessories**

**Tool holder for workbench 1510**

Aluminum, can be placed on the left and right, Holder for clamps, bolts and squares


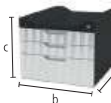
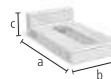
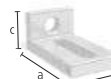




NEW



	L (a)	B (b)	H (c)	G	
2-TH161510	690 mm	65 mm	140 mm	1,90 kg	upon request •



Product recommendation

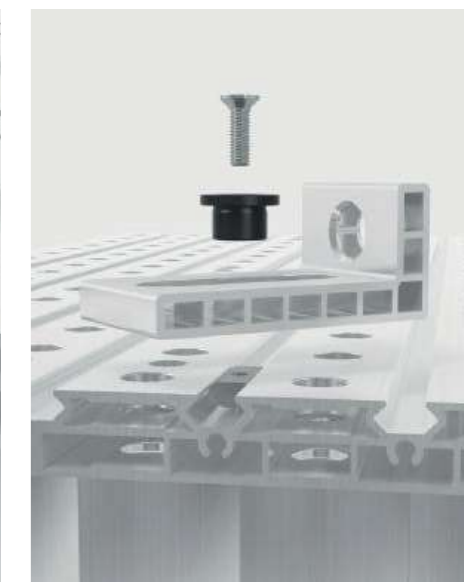
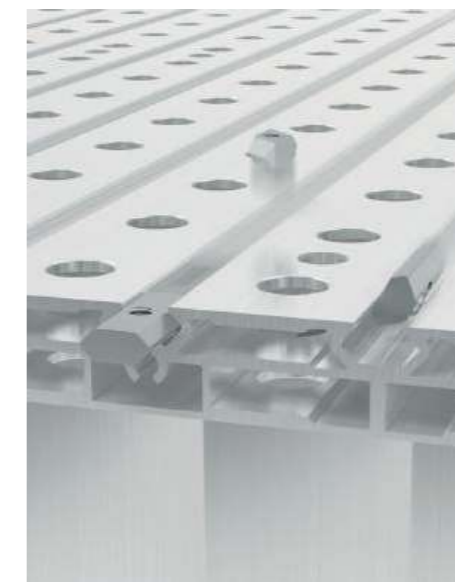
	<b>Sub Table Box for workbench incl. 2 drawers</b>						<b>NEW</b>
	Drawer box, 2x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm						AL 16
	L (a)	B (b)	H (c)	TF	G		
2-BX000990	623 mm	472 mm	387 mm	100 kg	27 kg	upon request •	
	<b>Sub Table Box for workbench incl. 3 drawers</b>						<b>NEW</b>
	Drawer box, 2x Drawer 80 mm, 1x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm						AL 16
	L (a)	B (b)	H (c)	TF	G		
2-BX000990.1	623 mm	472 mm	387 mm	100 kg	30 kg	upon request •	
	<b>Stop and Clamping Square 90 X Aluminum</b>						<b>NEW</b>
	elongated hole						AL 16
	L (a)	B (b)	H (c)	G			
2-160108.A	90 mm	50 mm	25 mm	0,07 kg		upon request •	
	<b>Stop and Clamping Square 90 SL Aluminum</b>						<b>NEW</b>
	combination of borehole and elongated hole						AL 16
	L (a)	B (b)	H (c)	G			
2-160109.A	90 mm	50 mm	40 mm	0,08 kg		upon request •	
	<b>Stop and Clamping Square 95 L Aluminum</b>						<b>NEW</b>
	combination of borehole and elongated hole, increased stability through struts						AL 16
	L (a)	B (b)	H (c)	G			
2-160117.A	95 mm	50 mm	95 mm	0,13 kg		upon request •	
	<b>Fast Clamping Bolt without slot burnished</b>						B 16
	recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares						
	L (a)	SK	ZK	AM1	AM	G	
2-160511	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg upon request •	
	<b>Areal Clamping Bolt burnished</b>						B 16
	160590: Clamping range approx. 22-26 mm, 160590.3: Clamping range approx. 34-38 mm, 160590.4: Clamping range approx. 46-50 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares						
	L (a)	SK	ZK1	ZK	AM1	AM	
2-160590	55 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	
						G	
						0,11 kg upon request •	
	<b>Basic Screw Clamp for aluminum table profiles nitrided</b>						<b>NEW</b>
	Vertical Bar reinforced, Horizontal bar varnished / powder-coated, interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x4 mm, especially for surfaces made of aluminum profiles						BAR N 16
	B (b)	H (c)	G				
2-160621	110 mm	185 mm	0,65 kg			upon request •	









You can find more information and accessories for these products online.



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	<b>Set Sliding Block HX8</b>						<b>NEW</b>
	pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from the side, non-slip fit in the slot thanks to a spring ball						16
	L (a)	B (b)	H (c)	G			
2-000551	M6	30 mm	15 mm	7 mm	0,08 kg	upon request •	
	<b>Set Sliding Block HX8 rotatable</b>						<b>NEW</b>
	pack of 4, with thread, attachment of accessories with screw, Galvanized, enables placement in the slot from above, tensions in the slot when turning in the direction of fastening the screw, Further versions available online: with M5 thread						16
	L (a)	B (b)	H (c)	G			
2-000552.2	M6	20 mm	15 mm	7 mm	0,04 kg	upon request •	
	<b>Set Sliding Block HX8 insertable</b>						<b>NEW</b>
	pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from above, non-slip fit in the slot thanks to a spring ball, Further versions available online: with M5 thread						16
	L (a)	B (b)	H (c)	G			
2-000553.2	M6	30 mm	12 mm	7 mm	0,08 kg	upon request •	
	<b>Set Clamp Bushing with collar for M6 thread burnished</b>						<b>NEW</b>
	pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in a elongated hole, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30						B 16
	H (c)	Ø	G				
2-160546.3	13 mm	23 mm	0,08 kg			upon request •	
	<b>Set Clamp Bushing with countersunk head for M6 thread burnished</b>						<b>NEW</b>
	pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in boreholes, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30						B 16
	H (c)	Ø	G				
2-160546.4	7 mm	18,50 mm	0,08 kg			upon request •	
	<b>Set Sliding Block insertable + Clamp Bushing</b>						<b>NEW</b>
	delivery contents: 1x 000553.2 Set Sliding Block HX8 M6 insertable (pack of 4), 1x 160546.3 Set Clamp Bushing with collar (pack of 4)						16
	G						
2-160548			0,16 kg			upon request •	

**Siegmund Workstation 0806**

- 600 mm space for drawers
- incl. Perforated plate 800x600 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 400 kg (without plate)



%	NEW	Siegmond Workstation 0806		NEW			
		As a small workstation for work preparation or as an extension table for the Workstation 1208., delivery contents: 1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-164900	800 mm	650 mm	850 mm	61 kg	upon request •

%	NEW	Siegmond Workstation 0806 incl. Drawer		NEW			
		As a small workstation for work preparation or as an extension table for the Workstation 1208., delivery contents: 1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate, 1x 004225.WS Drawer 120 mm		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-164903	800 mm	650 mm	850 mm	70 kg	upon request •

%	NEW	Siegmond Workstation 0806 closed incl. 3 drawers		NEW			
		As a small workstation for work preparation or as an extension table for the Workstation 1208., delivery contents: 1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004920 Set side walls		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-164907	800 mm	650 mm	850 mm	96 kg	upon request •

plus packaging / Shipping

**Product recommendation**

%	NEW	Tool-Set A		NEW			
		2x 160620 Clamp, 6x 160511 Bolt, 4x 160412 Stop, 1x 160852 Hex wrench		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-167320				2,70 kg	upon request •

%	NEW	Tool-Set B		NEW			
		4x 160620 Clamp, 8x 160511 Bolt, 6x 160412 Stop, 2x 160108.N Square, 1x 160852 Hex wrench, 1x 164310 Bench vice incl. Set of vice jaw covers		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-167340.1				15,60 kg	upon request •

%	NEW	Tool-Set C		NEW			
		6x 160620 Clamp, 10x 160511 Bolt, 8x 160412 Stop, 2x 160108.N Square, 2x 164050 Extension for perforated plates, 2x 160528 Flush Mount Bolt, 1x 160852 Hex wrench, 1x 164310 Bench vice incl. Set of vice jaw covers		Special offer price			
		L (a)	B (b)	H (c)	G		
		2-167360				21,80 kg	upon request •

**Siegmund Workstation 0806 – Configuration**

NEW	Siegmond Workstation 0806 Basic frame		NEW				
	600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available		Special offer price				
	L (a)	B (b)	H (c)	TF	G		
	2-004902	630 mm	530 mm	838 mm	400 kg	16,90 kg	upon request •

NEW	Set side walls for Workstation 0806		NEW			
	Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235		Special offer price			
	L (a)	B (b)	H (c)	G		
	2-004920	527 mm	604 mm	604 mm	13 kg	upon request •

NEW	Drawer with clip rail and mounting for Workstation 0806 / 1208		NEW				
	powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation		Special offer price				
	L (a)	B (b)	H (c)	TF	G		
	2-004220.WS	590 mm	400 mm	60 mm	50 kg	7,50 kg	upon request •
	2-004225.WS	590 mm	400 mm	120 mm	50 kg	9 kg	upon request •
	2-004230.WS	590 mm	400 mm	180 mm	50 kg	9,50 kg	upon request •
	2-004235.WS	590 mm	400 mm	240 mm	50 kg	10 kg	upon request •

NEW	Toolwall incl. Shelf for Workstation 0806 / 1208		NEW			
	powder coated finish, placeable on both sides		Special offer price			
	L (a)	B (b)	H (c)	TF	G	
	2-004025.1			30 kg	6,50 kg	upon request •

NEW	Shelf for Workstation 0806 / 1208 / 1212		NEW				
	powder coated finish, placeable on both sides		Special offer price				
	L (a)	B (b)	H (c)	TF	G		
	2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	upon request •

NEW	Bolt and prism holder for Workstation 0806 / 1208 / 1212		NEW			
	powder coated finish, placeable on both sides		Special offer price			
	L (a)	B (b)	H (c)	G		
	2-164635	482 mm	20 mm	99 mm	0,80 kg	upon request •

NEW	Clamp holder for Workstation 0806 / 1208		NEW			
	powder coated finish, placeable on both sides		Special offer price			
	L (a)	B (b)	H (c)	G		
	2-164030	580 mm	46 mm	39 mm	0,83 kg	upon request •



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Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



	<b>Siegmund Workstation 1208</b>					<b>NEW</b>
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164400		1200 mm	800 mm	850 mm	120 kg	<b>upon request</b>

	<b>Siegmund Workstation 1208 incl. Shelves</b>					<b>NEW</b>
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 1x 164030 Clamp holder, 1x 004620 Shelf, 1x 164635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164401		1200 mm	800 mm	850 mm	130 kg	<b>upon request</b>

	<b>Siegmund Workstation 1208 half closed incl. 3 drawers</b>					<b>NEW</b>
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164407		1200 mm	800 mm	850 mm	153 kg	<b>upon request</b>

	<b>Siegmund Workstation 1208 closed incl. 6 drawers</b>					<b>NEW</b>
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164409		1200 mm	800 mm	850 mm	185 kg	<b>upon request</b>

plus packaging / Shipping

Product recommendation

	<b>Set External stop bracket for perforated plates</b>					<b>NEW</b>
	Consisting of: 1x 164051 External stop bracket for perforated plates incl. 2 set screws, 1x 160528 Flush Mount Bolt double					
		L (a)	L (a1)	B (b)	H (c)	<b>Special offer price</b>
2-164051.Set		282 mm	250 mm	49 mm	112 mm	2,10 kg <b>upon request</b>



You can find more information and accessories for these products online.



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Siegmund Workstation 1208 – Configuration

	<b>Siegmund Workstation 1208 Basic frame</b>					<b>NEW</b>
	left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available					
		L (a)	B (b)	H (c)	TF	G
2-004002.1		1030 mm	630 mm	838 mm	1000 kg	32 kg <b>upon request</b>

	<b>Equipment with 4 castors for Workstation 1208</b>					<b>NEW</b>
	switch between foot and castors possible					
					TF	G
2-004100.1					400 kg	5,30 kg <b>upon request</b>

	<b>Set side walls for Workstation 1208</b>					<b>NEW</b>
	Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-004120		513 mm	604 mm	607 mm	11 kg	<b>upon request</b>

	<b>Drawer with clip rail and mounting for Workstation 0806 / 1208</b>					<b>NEW</b>
	powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation					
		L (a)	B (b)	H (c)	TF	G
2-004220,WS		590 mm	400 mm	60 mm	50 kg	7,50 kg <b>upon request</b>
2-004225,WS		590 mm	400 mm	120 mm	50 kg	9 kg <b>upon request</b>
2-004230,WS		590 mm	400 mm	180 mm	50 kg	9,50 kg <b>upon request</b>
2-004235,WS		590 mm	400 mm	240 mm	50 kg	10 kg <b>upon request</b>

	<b>Toolwall incl. Shelf for Workstation 0806 / 1208</b>					<b>NEW</b>
	powder coated finish, placeable on both sides					
					TF	G
2-004025.1					30 kg	6,50 kg <b>upon request</b>

	<b>Shelf for Workstation 0806 / 1208 / 1212</b>					<b>NEW</b>
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	TF	G
2-004620		482 mm	144 mm	40 mm	10 kg	1,65 kg <b>upon request</b>

	<b>Bolt and prism holder for Workstation 0806 / 1208 / 1212</b>					<b>NEW</b>
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164635		482 mm	20 mm	99 mm	0,80 kg	<b>upon request</b>

	<b>Clamp holder for Workstation 0806 / 1208</b>					<b>NEW</b>
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	G	<b>Special offer price</b>
2-164030		580 mm	46 mm	39 mm	0,83 kg	<b>upon request</b>

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



	<b>Siegmund Workstation 1212</b> delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate		
	L (a) B (b) H (c) G	Special offer price	
2-164600	1200 mm 1200 mm 850 mm	175 kg	<b>upon request</b>
	<b>Siegmund Workstation 1212 incl. Shelves</b> delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 1x 164630 Clamp holder, 1x 004620 Shelf, 1x 164635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf		
	L (a) B (b) H (c) G	Special offer price	
2-164601	1200 mm 1200 mm 850 mm	188 kg	<b>upon request</b>
	<b>Siegmund Workstation 1212 half closed incl. 3 drawers</b> delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls		
	L (a) B (b) H (c) G	Special offer price	
2-164607	1200 mm 1200 mm 850 mm	209 kg	<b>upon request</b>
	<b>Siegmund Workstation 1212 closed incl. 6 drawers</b> delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls		
	L (a) B (b) H (c) G	Special offer price	
2-164609	1200 mm 1200 mm 850 mm	243 kg	<b>upon request</b>

plus packaging / Shipping

Product recommendation

	<b>Set Extension for perforated plates 1 row of holes</b> Consisting of: 1x 164050 Extension for perforated plates 1 row of holes incl. 2 set screws, 1x 160528 Flush Mount Bolt double		
	L (a) L (a1) B (b) H (c) G	Special offer price	
2-164050.Set	331 mm 250 mm 49 mm 32,50 mm	2,10 kg	<b>upon request</b>
	<b>Set Extension for perforated plates 2 rows of holes</b> Consisting of: 1x 164055 Extension for perforated plates 2 rows of holes incl. 4 set screws, 2x 160528 Flush Mount Bolt double		
	L (a) L (a1) B (b) H (c) G	Special offer price	
2-164055.Set	331 mm 250 mm 99 mm 32,50 mm	3,30 kg	<b>upon request</b>

Siegmund Workstation 1212 – Configuration

	<b>Siegmund Workstation 1212 Basic frame</b> left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available		
	L (a) B (b) H (c) TF G		
2-004602	1030 mm 1030 mm 838 mm	1000 kg 43,80 kg	<b>upon request</b>
	<b>Equipment with 4 castors for Workstation 1212</b> switch between foot and castors possible		
	TF G		
2-004700		400 kg 4,30 kg	<b>upon request</b>
	<b>Set side walls for Workstation 1212</b> Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235		
	L (a) B (b) H (c) G		
2-004720	513 mm 590 mm 607 mm	12,50 kg	<b>upon request</b>
	<b>Drawer with clip rail and mounting for Workstation 1212</b> powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation		
	L (a) B (b) H (c) TF G		
2-004820,WS	590 mm 400 mm 60 mm	50 kg 8 kg	<b>upon request</b>
2-004825,WS	590 mm 400 mm 120 mm	50 kg 9,50 kg	<b>upon request</b>
2-004830,WS	590 mm 400 mm 180 mm	50 kg 10 kg	<b>upon request</b>
2-004835,WS	590 mm 400 mm 240 mm	50 kg 10,50 kg	<b>upon request</b>
	<b>Toolwall incl. Shelf for Workstation 1212</b> powder coated finish, placeable on both sides		
	TF G		
2-004625		30 kg 8,80 kg	<b>upon request</b>
	<b>Shelf for Workstation 0806 / 1208 / 1212</b> powder coated finish, placeable on both sides		
	L (a) B (b) H (c) TF G		
2-004620	482 mm 144 mm 40 mm	10 kg 1,65 kg	<b>upon request</b>
	<b>Bolt and prism holder for Workstation 0806 / 1208 / 1212</b> powder coated finish, placeable on both sides		
	L (a) B (b) H (c) G		
2-164635	482 mm 20 mm 99 mm	0,80 kg	<b>upon request</b>
	<b>Clamp holder for Workstation 1212</b> powder coated finish, placeable on both sides		
	L (a) B (b) H (c) G		
2-164630	580 mm 46 mm 39 mm	1,50 kg	<b>upon request</b>

**Octagonal Table 100**

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920616.P	249 mm	600 mm	100 mm	12 mm	650 mm	98 kg	upon request ◦
2-920816.P	331 mm	800 mm	100 mm	12 mm	866 mm	131 kg	upon request ◦
2-921016.P	414 mm	1000 mm	100 mm	12 mm	1082 mm	171 kg	upon request ◦
2-921216.P	497 mm	1200 mm	100 mm	12 mm	1299 mm	229 kg	upon request ◦

**Octagonal Table 50**

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920616.1.P	249 mm	600 mm	50 mm	12 mm	650 mm	80 kg	upon request ◦
2-920816.1.P	331 mm	800 mm	50 mm	12 mm	866 mm	104 kg	upon request ◦
2-921016.1.P	414 mm	1000 mm	50 mm	12 mm	1082 mm	139 kg	upon request ◦
2-921216.1.P	497 mm	1200 mm	50 mm	12 mm	1299 mm	188 kg	upon request ◦

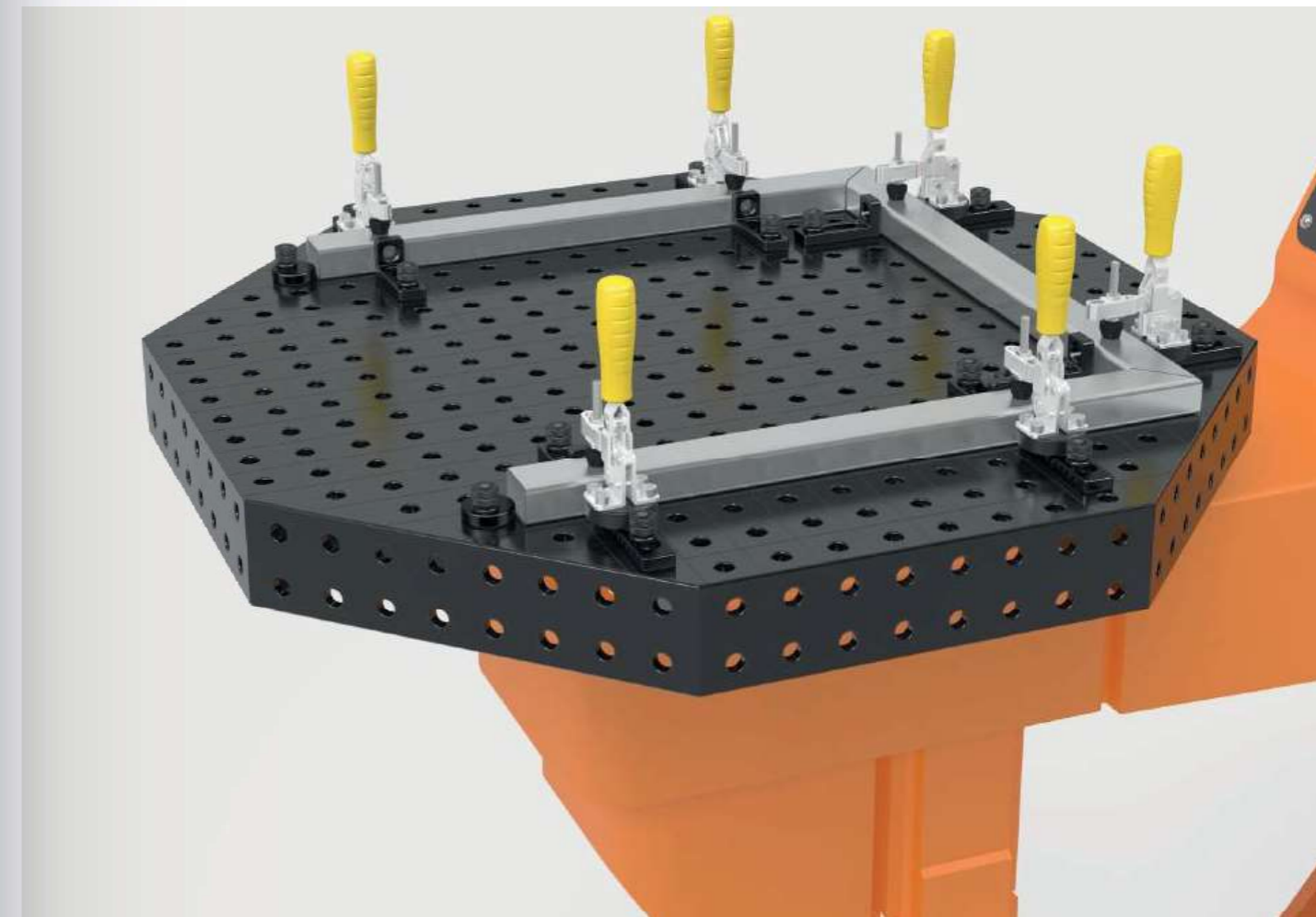
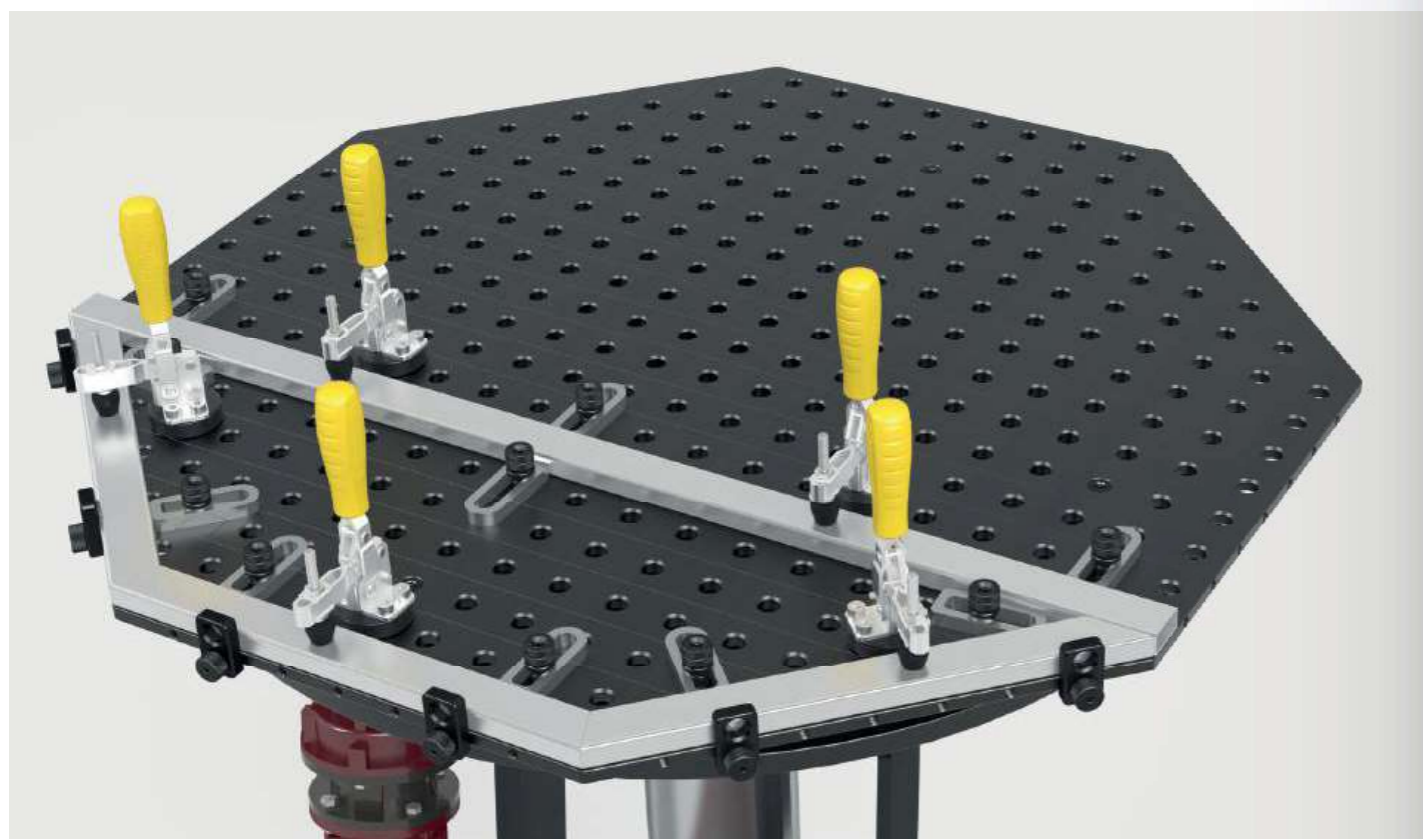
**Octagonal Plate**

fixation through bore holes using support sleeves (160500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-950500.P	207 mm	500 mm	12 mm	12 mm	542 mm	54 kg	upon request ◦
2-950600.P	249 mm	600 mm	12 mm	12 mm	650 mm	63 kg	upon request ◦
2-950800.P	331 mm	800 mm	12 mm	12 mm	866 mm	84 kg	upon request ◦
2-951000.P	414 mm	1000 mm	12 mm	12 mm	1083 mm	111 kg	upon request ◦
2-951200.P	497 mm	1200 mm	12 mm	12 mm	1299 mm	157 kg	upon request ◦

Weight = Octagonal Plate + Pallet  
 Due to customer specific adaptation the weight can vary.  
 Further table sizes are available on request.  
 Foot plates or adapter plates are not included as standard in the octagonal tables.



**Adapter plate available on request at an additional cost**

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.



**Surcharge for customizing Adapter Plate**  
 for octagonal tables with side panels

16 22 28

0-940000

upon request ◦



**Surcharge for customization of the drill circle**  
 for octagonal plates

16 22 28

0-940000,1

upon request ◦



**You can find more information and accessories for these products online.**



www.siegmund.com/  
 F-octagonal16

**Welding Cell 2000**

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request



**Welding Cell 2000 incl. console (without welding table)**

1x Welding Cell 2000, 1x Console



16 22 28

2-0020.RC

upon request •

**Welding Cell 2000 incl. special table**

1x Welding Cell 2000 incl. console (0020.RC), 1x Special table for Welding Cell 2000x1000 mm, 100x Cover cap (160238.10)



16

2-160020.RC1

upon request •

**Welding Cell 2000 incl. special table and accessories**

1x Welding Cell 2000 (160020.RC1), 2x Perforated plate 950x800 mm (164006.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)



16

2-160020.RC2

upon request •

**Perforated plate X8.7 950x800x12 Diagonal grid Plasma nitrided**

Borehole Ø 16 mm, for use in Siegmund welding cells, with recess for console



2-164006.X7

L (a)	B (b)	MS (d)	G
950 mm	800 mm	12 mm	58 kg

upon request •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.



**Welding Cell 2400**

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request



**Welding Cell 2400 incl. console (without welding table)**

1x Welding Cell 2400, 1x Console



16 22 28

2-0030.RC

upon request •

**Welding Cell 2400 incl. special table**

1x Welding Cell 2400 incl. console (0030.RC), 1x Special table for Welding Cell 2400x1200 mm, 100x Cover cap (160238.10)



16

2-160030.RC1

upon request •

**Welding Cell 2400 incl. special table and accessories**

1x Welding Cell 2400 (160030.RC1), 2x Perforated plate 1150x1000 mm (164007.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)



16

2-160030.RC2

upon request •

**Perforated plate X8.7 1150x1000x12 Diagonal grid Plasma nitrided**

Borehole Ø 16 mm, for use in Siegmund welding cells, with recess for console



2-164007.X7

L (a)	B (b)	MS (d)	G
1150 mm	1000 mm	12 mm	88 kg

upon request •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.



**Welding Cell 2400 – Black Edition**

- double door access to cell
- Welding screens on the sides, Aluminum composite panels on the back
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request



**Welding Cell 2400 Black Edition incl. console (without welding table)**

1x Welding Cell 2400, 1x Console



NEW  
16 22 28

2-0130.SE.RC

upon request •

**Welding Cell 2400 Black Edition incl. special table**

1x Welding Cell 2400 Black Edition incl. console (0130.SE.RC), 1x Special table for Welding Cell 2400 x 1200 mm, 100x Cover cap (160238.10)



NEW

16

2-160130.SE.RC1

upon request •

**Welding Cell 2400 Black Edition incl. special table and accessories**

1x Welding Cell 2400 Black Edition (160130.SE.RC1), 2x Perforated plate 1150x1000 mm (164007.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)



NEW

16

2-160130.SE.RC2

upon request •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.



**You can find more information and accessories for these products online.**



www.siegmund.com/  
F-cell

**Welding Cell 3000**

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request



**Welding Cell 3000 incl. console (without welding table)**

1x Welding Cell 3000, 1x Console



16 22 28

2-0040.RC

upon request •

**Welding Cell 3000 incl. special table**

1x Welding Cell 3000 incl. console (0040.RC), 1x Special table for Welding Cell 3000x1500 mm, 100x Cover cap (160238.10)



16

2-160040.RC1

upon request •

**Welding Cell 3000 incl. special table and accessories**

1x Welding Cell 3000 (160040.RC1), 2x Perforated plate 1450x1150 mm (164008.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)



16

2-160040.RC2

upon request •

**Perforated plate X8.7 1450x1150x12 Diagonal grid Plasma nitrided**

Borehole Ø 16 mm, for use in Siegmund welding cells



16 22 28

2-164008.X7

L (a)	B (b)	MS (d)	G
1450 mm	1150 mm	12 mm	134 kg

upon request •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.



**Zero point clamping system mechanic nitrided**

Clamping module for manual clamping, actuation via open-end wrench SW 50



	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	upon request •

**Zero point clamping system pneumatic nitrided**

pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021



	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	upon request •

**Cover bolt Polyamide**

to protect unused clamping modules



	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	upon request •

**Universal banjo screw nitrided**

for fastening the pneumatic clamping module



	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	upon request •

**Clamping bolt nitrided**

for connecting perforated plate with clamping module



	H (c)	Ø	G	
2-ZP1600	30 mm	45 mm	0,13 kg	upon request •

**Centering bushing nitrided**

for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material



	H (c)	Ø	G	
2-ZP1601	10 mm	19 mm	0,01 kg	upon request •

**Retaining bushing nitrided**

for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material



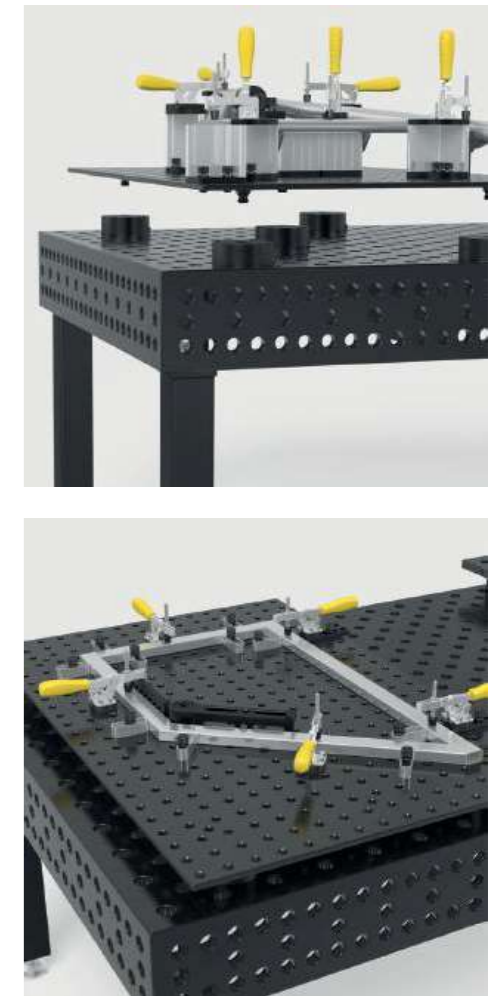
	H (c)	Ø	G	
2-ZP1602	10 mm	19 mm	0,01 kg	upon request •

**Compensating bushing nitrided**

for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material



	H (c)	Ø	G	
2-ZP1603	10 mm	19 mm	0,01 kg	upon request •

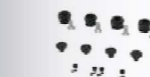


**Product recommendation**



**Starter set Zero point clamping system mechanic**

Included in the set: 4x ZP0010, 4x ZP1600, 1x ZP1601, 2x ZP1602, 1x ZP1603, incl. fixing material



	G	Special offer price
4-ZP1610	2,73 kg	upon request •



**Starter set Zero point clamping system pneumatic**

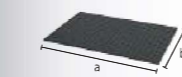
Included in the set: 4x ZP0020, 4x ZP1600, 1x ZP1601, 2x ZP1602, 1x ZP1603, incl. fixing material



	G	Special offer price
4-ZP1620	14,12 kg	upon request •

**Perforated plate X8.7 1200x800x12 Plasma nitrided**

Tool Steel + Plasma nitration



	L (a)	B (b)	MS (d)	G	
2-164004.X7	1200 mm	800 mm	12 mm	88 kg	upon request •

**Perforated plate X8.7 1000x1000x12 Plasma nitrided**

Tool Steel + Plasma nitration



	L (a)	B (b)	MS (d)	G	
2-164024.X7	1000 mm	1000 mm	12 mm	90 kg	upon request •

More perforated plates online: [www.siegmund.com/F-plates](http://www.siegmund.com/F-plates)



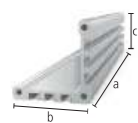
You can find more information and accessories for these products online.



[www.siegmund.com/F-zero-point](http://www.siegmund.com/F-zero-point)

**Aluminum profile 100 T**

3 T-slots on each side, for M8 square nuts, distance of T-slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm



	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	upon request •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	upon request •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	upon request •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	upon request •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	upon request •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	upon request •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	upon request •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	upon request •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	upon request •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	upon request •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	upon request •

**Cover plate 100 nitrided**

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle



	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	upon request •

**Base plate 100 radial nitrided**

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm, stepless rotation by 90°



	L (a)	B (b)	MS (d)	G	
2-CS160192	100 mm	100 mm	12 mm	0,57 kg	upon request •

**Base plate 100 linear nitrided**

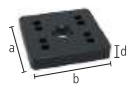
linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable



	L (a)	B (b)	MS (d)	G	
2-CS160193 left	100 mm	100 mm	12 mm	0,64 kg	upon request •
2-CS160194 right	100 mm	100 mm	12 mm	0,64 kg	upon request •

**Adapter plate with hole pattern for Toggle Clamp nitrided**

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)



	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	upon request •

**Adapter plate without hole pattern for Toggle Clamp nitrided**

fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer



	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	upon request •

**Set Spacer plate 5 mm pack of 5 Stainless Steel**

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

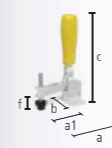


	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	upon request •



**Vertical clamp 1800 / 2200**

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°



	SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg	upon request •
2-CS009084	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg	upon request •

**Horizontal clamp 1800 / 3000**

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°



	SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg	upon request •
2-CS009094	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg	upon request •

**Horizontal Toggle Clamp 2500 / 4000**

without adapter, Hole pattern 40 mm



	SP	L (a)	L (a1)	G	
2-CS009083	2,50 kN	120 mm	57 mm	0,51 kg	upon request •
2-CS009093	4 kN	180 mm	93 mm	1 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/  
F-clampingsystem

**Adapter with Hole Pattern Ø 60 / 15 eccentric burnished**  
for Toggle Clamp (Hole pattern 40x20 mm / 40 mm), for system borehole 16 mm



2-CS160715.4	H (d)	MS (d)	Ø	G	
	22 mm	15 mm	60 mm	0,36 kg	<b>upon request</b> •

B 16

**Clamp Bushing for M8 thread incl. screw 22 mm burnished**  
Remove O-ring to insert screw, for fastening Siegmund parts to the threaded boreholes



2-160546.1	H (d)	Ø	G	
	17 mm	23 mm	0,02 kg	<b>upon request</b> •

B 16

**Set Self-tapping screws M8x25 pack of 50**  
50 pieces, for connecting base or cover plates with aluminum profile



2-CS009001	G	
	1 kg	<b>upon request</b> •

16 22 28

**Set Screws M8x12 pack of 50**  
50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot



2-CS009002	G	
	0,60 kg	<b>upon request</b> •

16 22 28

**Set Screws M8x16 pack of 50**  
50 pieces, for attaching quick-change clamps to cover plates



2-CS009003	G	
	0,65 kg	<b>upon request</b> •

16 22 28

**Set Square nuts M8 pack of 50**  
50 pieces, Sliding blocks for aluminum profiles with T-Slot



2-CS009004	G	
	0,35 kg	<b>upon request</b> •

16 22 28



**Product recommendation**

	<b>Starter set 16</b> delivery contents: 4x CS000176, 4x CS000181, 4x CS160192, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004				
	4-CS160001.1			G	Special offer price 16,46 kg <b>upon request</b> •
	<b>Vertical clamp 1800 with Adapter</b> Adapter CS160715.4, for system borehole 16 mm				
	4-CS160790			SP G	Special offer price 1,80 kN 0,79 kg <b>upon request</b> •
	<b>Horizontal clamp 1800 with Adapter</b> Adapter CS160715.4, for system borehole 16 mm				
	4-CS160794			SP G	Special offer price 1,80 kN 0,79 kg <b>upon request</b> •
	<b>Horizontal Toggle Clamp 2500 with Adapter</b> Adapter CS160715.4, for system borehole 16 mm				
	4-CS160792			SP G	Special offer price 2,50 kN 0,87 kg <b>upon request</b> •
	<b>Horizontal Toggle Clamp 4000 with Adapter</b> Adapter CS160715.4, for system borehole 16 mm				
	4-CS160793			SP G	Special offer price 4 kN 1,36 kg <b>upon request</b> •
	<b>Perforated plate X8.7 1200x800x12 Plasma nitrided</b> Tool Steel + Plasma nitration				
	2-164004.X7	L (a)	B (b)	MS (d)	G
		1200 mm	800 mm	12 mm	88 kg <b>upon request</b> •

More perforated plates online:  
www.siegmund.com/F-plates

**Eccentric Stop Ø 45 / Ø 75 nitrided**  
stepless adjusting



	MS (d)	Ø	G	
2-160401.N	12 mm	45 mm	0,13 kg	upon request •
2-160403.N	12 mm	75 mm	0,39 kg	upon request •

**Eccentric Stop Ø 75 with M10 thread nitrided**  
for ground connection, stepless adjusting



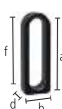
	MS (d)	Ø	G	
2-160402.N	12 mm	75 mm	0,38 kg	upon request •

**Universal Stop 50 L / 80 L nitrided**  
with boreholes, no elongated hole, Borehole spacing 25 mm



	L (a)	B (b)	MS (d)	G	
2-160407.N	50 mm	30 mm	12 mm	0,08 kg	upon request •
2-160408.N	80 mm	30 mm	12 mm	0,16 kg	upon request •

**Universal Stop 80 L nitrided**  
elongated hole



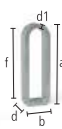
	L (a)	B (b)	VB (f)	MS (d)	G	
2-160410.N	80 mm	30 mm	50 mm	12 mm	0,07 kg	upon request •

**Flex Stop 12x83 Aluminum**  
elongated hole, for stainless steel processing



	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160412	83 mm	31 mm	50 mm	12 mm	8 mm	0,05 kg	upon request •

**Flex Stop 12x78 / 12x97 Steel Galvanized**  
elongated hole



	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160415	78 mm	28 mm	50 mm	12 mm	6 mm	0,07 kg	upon request •
2-160417	97 mm	24 mm	71 mm	12 mm	4 mm	0,08 kg	upon request •

**Flex Stop 24x78 Steel Galvanized**  
long clamping bolt required, elongated hole



	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160416	78 mm	28 mm	50 mm	24 mm	6 mm	0,13 kg	upon request •

**Universal Stop 115 L / 150 L nitrided**  
combination of borehole and elongated hole, for use with both prisms and adapters



	L (a)	B (b)	VB (f)	MS (d)	G	
2-160420.N	115 mm	30 mm	50 mm	12 mm	0,20 kg	upon request •
2-160422.N	150 mm	35 mm	50 mm	12 mm	0,33 kg	upon request •

**Universal Stop 115 L Aluminum**

combination of borehole and elongated hole, for use with both prisms and adapters



	L (a)	B (b)	VB (f)	MS (d)	G	
2-160420.A	115 mm	30 mm	50 mm	12 mm	0,05 kg	upon request •

**Universal Stop / Clamping Bridge nitrided**

combination of borehole and elongated hole, usable as clamping bridge, can be fixed with screw clamp



	L (a)	B (b)	VB (f)	MS (d)	G	
2-160450.N	175 mm	35 mm	50 mm	12 mm	0,40 kg	upon request •

**Universal Stop 300 M / 500 M nitrided**

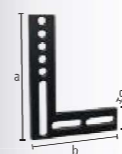
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-160425.N	300 mm	50 mm	100 mm	12 mm	1,08 kg	upon request •
2-160432.N	500 mm	50 mm	150 mm	12 mm	1,85 kg	upon request •

**Flat Square 250 burnished**

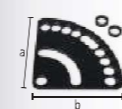
combination of borehole and elongated hole, for 90 degree setting



	L (a)	B (b)	H (c)	MS (d)	G	
2-160444	250 mm	188 mm	50 mm	12 mm	1,35 kg	upon request •

**Angle Alignment Template nitrided**

incl. 2x Spacer Sleeve, infinite adjustment from 0-90°



	L (a)	B (b)	MS (d)	G	
2-160455.N	130 mm	130 mm	5 mm	0,40 kg	upon request •



You can find more information and accessories for these products online.



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F-stop16

**Stop and Clamping Square 50 L / 90 VL nitrided**  
with boreholes, no elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160105.N	50 mm	30 mm	50 mm	12 mm	0,20 kg	<b>upon request</b> •
2-160113.N	90 mm	30 mm	90 mm	12 mm	0,34 kg	<b>upon request</b> •

**Stop and Clamping Square 90 X nitrided**  
elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160108.N	90 mm	30 mm	25 mm	12 mm	0,19 kg	<b>upon request</b> •

**Stop and Clamping Square 90 WL nitrided**  
elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160111.N	90 mm	30 mm	90 mm	12 mm	0,27 kg	<b>upon request</b> •

**Stop and Clamping Square 90 SL / 90 L / 140 L nitrided**  
combination of borehole and elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160109.N	90 mm	30 mm	40 mm	12 mm	0,21 kg	<b>upon request</b> •
2-160110.N	90 mm	30 mm	90 mm	12 mm	0,31 kg	<b>upon request</b> •
2-160112.N	90 mm	35 mm	140 mm	12 mm	0,51 kg	<b>upon request</b> •

**Stop and Clamping Square 140 WL nitrided**  
combination of borehole and elongated hole, elongated hole 100 mm



	L (a)	B (b)	H (c)	MS (d)	G	
2-160115.N	140 mm	35 mm	90 mm	12 mm	0,44 kg	<b>upon request</b> •

**Stop and Clamping Square 90 L Aluminum**  
combination of borehole and elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160110.A	90 mm	30 mm	90 mm	12 mm	0,11 kg	<b>upon request</b> •



**Stop and Clamping Square 150 L nitrided**  
combination of borehole and elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-160114.N	90 mm	35 mm	150 mm	12 mm	0,65 kg	<b>upon request</b> •

**Stop and Clamping Square 300 G / 500 G nitrided**  
usable as table extension, material: GGG40



	L (a)	B (b)	H (c)	MS (d)	G	
2-160162.N	left	150 mm	49 mm	300 mm	12 mm	2,51 kg <b>upon request</b> •
2-160164.N	left	195 mm	49 mm	500 mm	12 mm	4,56 kg <b>upon request</b> •

**Rotation Angle 150 nitrided**  
180° infinite adjustment



	H (c)	MS (d)	Ø	G	
2-160101.N	150 mm	12 mm	150 mm	1,80 kg	<b>upon request</b> •

**Stop and Clamping Square 250 G with rotation angle nitrided**  
usable as table extension, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-160161.N	left	145 mm	49 mm	250 mm	14 mm	2,16 kg <b>upon request</b> •
2-160163.N	right	145 mm	49 mm	250 mm	14 mm	2,16 kg <b>upon request</b> •

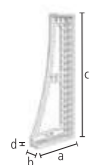


**Stop and Clamping Square 250 GK / 500 GK / 750 GK nitrided**

usable as table extension, for heavy components, material: GGG40, recommended as a pair



		L (a)	B (b)	H (c)	MS (d)	G	
2-160124.N	left	145 mm	49 mm	250 mm	14 mm	2,10 kg	upon request •
2-160126.N	right	145 mm	49 mm	250 mm	14 mm	2,10 kg	upon request •
2-160134.N	left	195 mm	49 mm	500 mm	14 mm	5,30 kg	upon request •
2-160136.N	right	195 mm	49 mm	500 mm	14 mm	5,30 kg	upon request •
2-160146.N	left	200 mm	100 mm	750 mm	14 mm	8,30 kg	upon request •
2-160148.N	right	200 mm	100 mm	750 mm	14 mm	8,30 kg	upon request •



**Stop and Clamping Square 250 GK / 500 GK Aluminum-Titanium**

usable as table extension, for heavy components, hardness of nitrided cast steel is not achieved, recommended as a pair



		L (a)	B (b)	H (c)	MS (d)	G	
2-160120	left	145 mm	49 mm	250 mm	14 mm	1,20 kg	upon request •
2-160121	right	145 mm	49 mm	250 mm	14 mm	1,20 kg	upon request •
2-160138	left	195 mm	49 mm	500 mm	14 mm	1,98 kg	upon request •
2-160139	right	195 mm	49 mm	500 mm	14 mm	1,98 kg	upon request •



**Stop and Clamping Square 750 D nitrided**

with diagonal grid, as table extension and vertical superstructure, material: GGG40, Discontinued items: While stocks last!



		L (a)	B (b)	H (c)	MS (d)	G	
2-160144.N		200 mm	100 mm	750 mm	14 mm	16,40 kg	upon request •

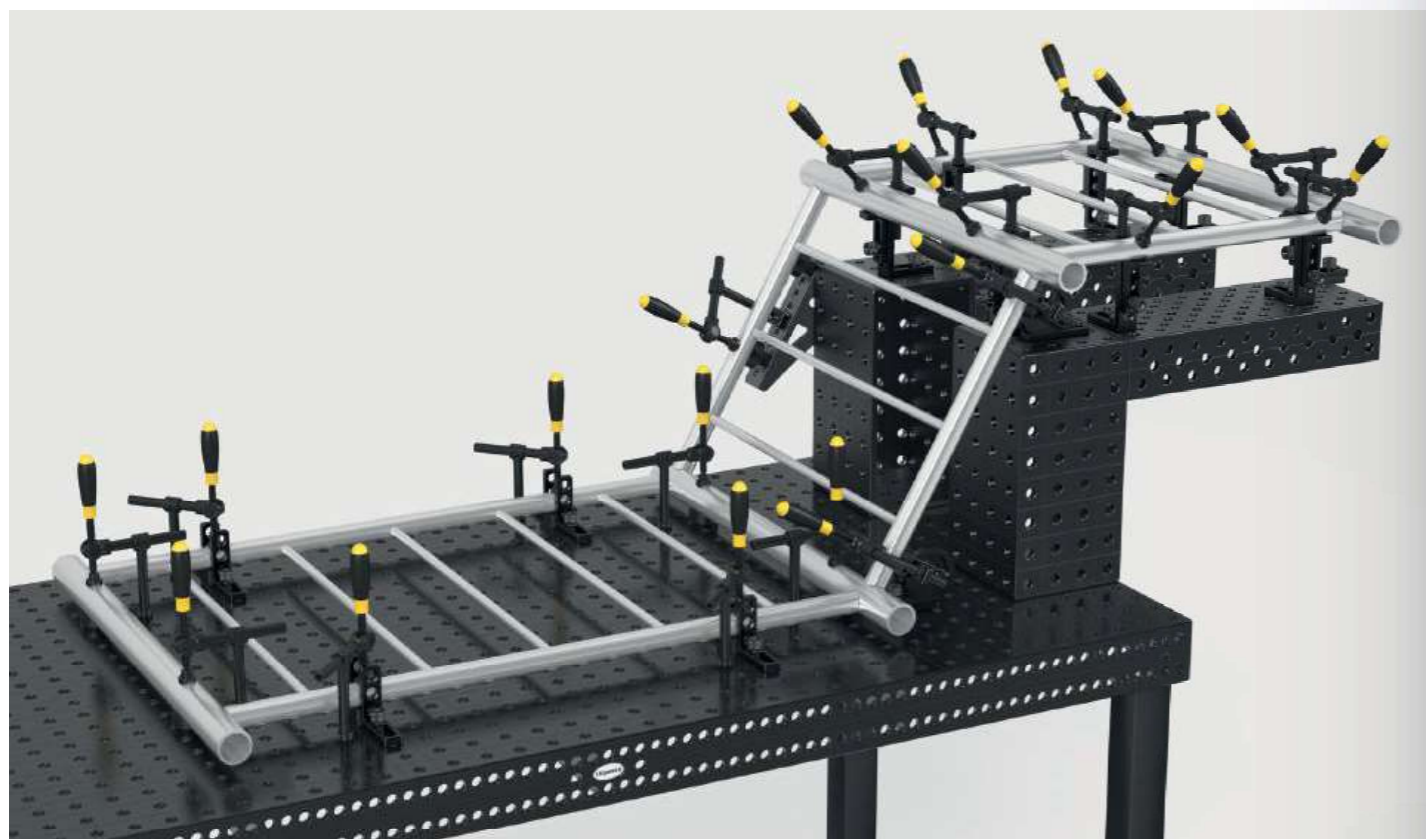


**Corner Connection, Cast Iron nitrided**

45° diagonal table extension, material: GGG40



		L (a)	B (b)	H (c)	G	
2-160190.N		100 mm	65 mm	100 mm	1,70 kg	upon request •



**Universal Angle Hydromechanical Clamping nitrided**

225° infinite adjustment, suitable matching hex wrench 6 (280852.1) not included



		SL (e)	G	
2-160171.N		250 mm	2,80 kg	upon request •



**Universal Angle Mechanical Clamping nitrided**

includes setting template, 10° to 150° adjustment



		SL (e)	G	
2-160170.N		260 mm	3,40 kg	upon request •



**Support and Clamping Frame small / large nitrided**

usable as table extension



		L (a)	B (b)	H (c)	G	
2-160300.N	right	150 mm	100 mm	50 mm	2,10 kg	upon request •
2-160301.N	left	150 mm	100 mm	50 mm	2,10 kg	upon request •
2-160302.N		300 mm	200 mm	50 mm	7,40 kg	upon request •



**Clamping Block Plasma nitrided**

five-sided, to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure



		L (a)	B (b)	H (c)	MS (d)	G	
2-160280,P		300 mm	300 mm	100 mm	12 mm	16 kg	upon request •
2-160272,P		400 mm	200 mm	200 mm	12 mm	25 kg	upon request •
2-160290,P		500 mm	500 mm	100 mm	12 mm	40 kg	upon request •

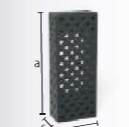


**Square U-Shape 100/100 Plasma nitrided**

to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required



		L (a)	B (b)	H (c)	MS (d)	G	
2-160396.P		100 mm	100 mm	100 mm	12 mm	4 kg	upon request •
2-160360.P		500 mm	100 mm	100 mm	12 mm	15 kg	upon request •
2-160370.P		1000 mm	100 mm	100 mm	12 mm	27 kg	upon request •
2-160380.P		1500 mm	100 mm	100 mm	12 mm	39 kg	upon request •
2-160390.P		2000 mm	100 mm	100 mm	12 mm	51 kg	upon request •



**Square U-Shape 200/100 Plasma nitrided**

to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required



		L (a)	B (b)	H (c)	MS (d)	G	
2-160396.1.P		200 mm	100 mm	100 mm	12 mm	6 kg	upon request •
2-160360.1.P		500 mm	200 mm	100 mm	12 mm	22 kg	upon request •
2-160370.1.P		1000 mm	200 mm	100 mm	12 mm	38 kg	upon request •
2-160380.1.P		1500 mm	200 mm	100 mm	12 mm	55 kg	upon request •
2-160390.1.P		2000 mm	200 mm	100 mm	12 mm	72 kg	upon request •



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F-square16

**Aluminum profile bracket 100x24 mm (25 mm Grid)**

Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required



	L (a)	B (b)	H (c)	G	
4-AR16014050.V	500 mm	100 mm	24 mm	0,75 kg	upon request •
4-AR16014080.V	800 mm	100 mm	24 mm	1,20 kg	upon request •
4-AR16014100.V	1000 mm	100 mm	24 mm	1,50 kg	upon request •
4-AR16014120.V	1200 mm	100 mm	24 mm	1,80 kg	upon request •
4-AR16014150.V	1500 mm	100 mm	24 mm	2,24 kg	upon request •
4-AR16014200.V	2000 mm	100 mm	24 mm	2,93 kg	upon request •

**Aluminum profile bracket 100x24 mm (25 mm Grid with elongated hole)**

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required



	L (a)	B (b)	H (c)	G	
4-AR16014050.VL	500 mm	100 mm	24 mm	0,73 kg	upon request •
4-AR16014080.VL	800 mm	100 mm	24 mm	1,16 kg	upon request •
4-AR16014100.VL	1000 mm	100 mm	24 mm	1,45 kg	upon request •
4-AR16014120.VL	1200 mm	100 mm	24 mm	1,73 kg	upon request •
4-AR16014150.VL	1500 mm	100 mm	24 mm	2,16 kg	upon request •
4-AR16014200.VL	2000 mm	100 mm	24 mm	2,88 kg	upon request •

**Aluminum profile U-shape 100x100 mm (25 mm Grid)**

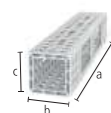
Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,8 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AQ16014050.V	500 mm	100 mm	100 mm	2 kg	upon request •
4-AQ16014080.V	800 mm	100 mm	100 mm	3,20 kg	upon request •
4-AQ16014100.V	1000 mm	100 mm	100 mm	3,90 kg	upon request •
4-AQ16014120.V	1200 mm	100 mm	100 mm	4,75 kg	upon request •
4-AQ16014150.V	1500 mm	100 mm	100 mm	5,90 kg	upon request •
4-AQ16014200.V	2000 mm	100 mm	100 mm	7,90 kg	upon request •

**Aluminum profile U-shape 100x100 mm (25 mm Grid with elongated hole)**

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,8 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AQ16014050.VL	500 mm	100 mm	100 mm	1,93 kg	upon request •
4-AQ16014080.VL	800 mm	100 mm	100 mm	3,07 kg	upon request •
4-AQ16014100.VL	1000 mm	100 mm	100 mm	3,76 kg	upon request •
4-AQ16014120.VL	1200 mm	100 mm	100 mm	4,59 kg	upon request •
4-AQ16014150.VL	1500 mm	100 mm	100 mm	5,69 kg	upon request •
4-AQ16014200.VL	2000 mm	100 mm	100 mm	7,62 kg	upon request •

**Adapter for table connection for aluminum profiles**

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 160511, 4x AP160528 (not included in the delivery)



	L (a)	B (b)	H (c)	MS (d)	G	
2-AP160399	76 mm	76 mm	37 mm	12 mm	0,55 kg	upon request •
2-AP160399.AT	76 mm	76 mm	37 mm	12 mm	0,21 kg	upon request •

**Adapter for screw clamps nitrided**

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620



	L (a)	Ø	G	
2-AP160605.N	48 mm	26 mm	0,11 kg	upon request •
2-AP160602.N	60 mm	26 mm	0,13 kg	upon request •

**Oblong adapter for screw clamps**

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620, for fixing: Clamping bolt without slot



	L (a)	B (b)	H (c)	G	
2-AP160602.X7	123 mm	23 mm	12 mm	0,19 kg	upon request •

**Round adapter for screw clamps**

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620, for fixing: Clamping bolt without slot



	L (a)	B (b)	H (c)	G	
2-AP160603.X7	98 mm	98 mm	12 mm	0,60 kg	upon request •



You can find more information and accessories for these products online.



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F-profile



**Areal Clamping Bolt burnished**

160590: Clamping range approx. 22-26 mm, 160590.3: Clamping range approx. 34-38 mm, 160590.4: Clamping range approx. 46-50 mm, recommended for clamping aluminum profiles, **MUST NOT** be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-160590	double	55 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,11 kg	<b>upon request</b>
2-160590.3	triple	67 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,13 kg	<b>upon request</b>
2-160590.4	quadruple	79 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,14 kg	<b>upon request</b>



**Areal Clamping Flush Mount Bolt burnished**

countersunk connection of components, 160595: Clamping range approx. 22-26 mm, 160595.3: Clamping range approx. 34-38 mm, 160595.4: Clamping range approx. 46-50 mm, not suitable for elongated holes, **MUST NOT** be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-160595	double	33 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,05 kg	<b>upon request</b>
2-160595.3	triple	45 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,07 kg	<b>upon request</b>
2-160595.4	quadruple	57 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,08 kg	<b>upon request</b>



**Fast Clamping Bolt without slot burnished**

recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, **MUST NOT** be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160511	double	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	<b>upon request</b>
2-160513	triple	65 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,10 kg	<b>upon request</b>
2-160515	quadruple	77 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,12 kg	<b>upon request</b>



**Fast Clamping Bolt burnished**

**MUST NOT** be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160510	double	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	<b>upon request</b>

**Style: double / triple / quadruple**



**Flush Mount Bolt without slot burnished**

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-AP160528	double	32 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,04 kg	<b>upon request</b>
2-AP160529	triple	44 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,06 kg	<b>upon request</b>
2-AP160530	quadruple	56 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,08 kg	<b>upon request</b>



**Flush Mount Bolt burnished**

countersunk connection of components, **MUST NOT** be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 16

		L (a)	SK	ZK	AM	G	
2-160528	double	31 mm	55 kN	3 kN	10 Nm	0,04 kg	<b>upon request</b>
2-160529	triple	43 mm	55 kN	3 kN	10 Nm	0,05 kg	<b>upon request</b>



**Connecting Bolt with collar burnished**

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160583	double	39 mm	55 kN	3 kN	15 Nm	15 Nm	0,07 kg	<b>upon request</b>
2-160584	triple	51 mm	55 kN	3 kN	15 Nm	15 Nm	0,09 kg	<b>upon request</b>
2-160585	quadruple	63 mm	55 kN	3 kN	15 Nm	15 Nm	0,11 kg	<b>upon request</b>

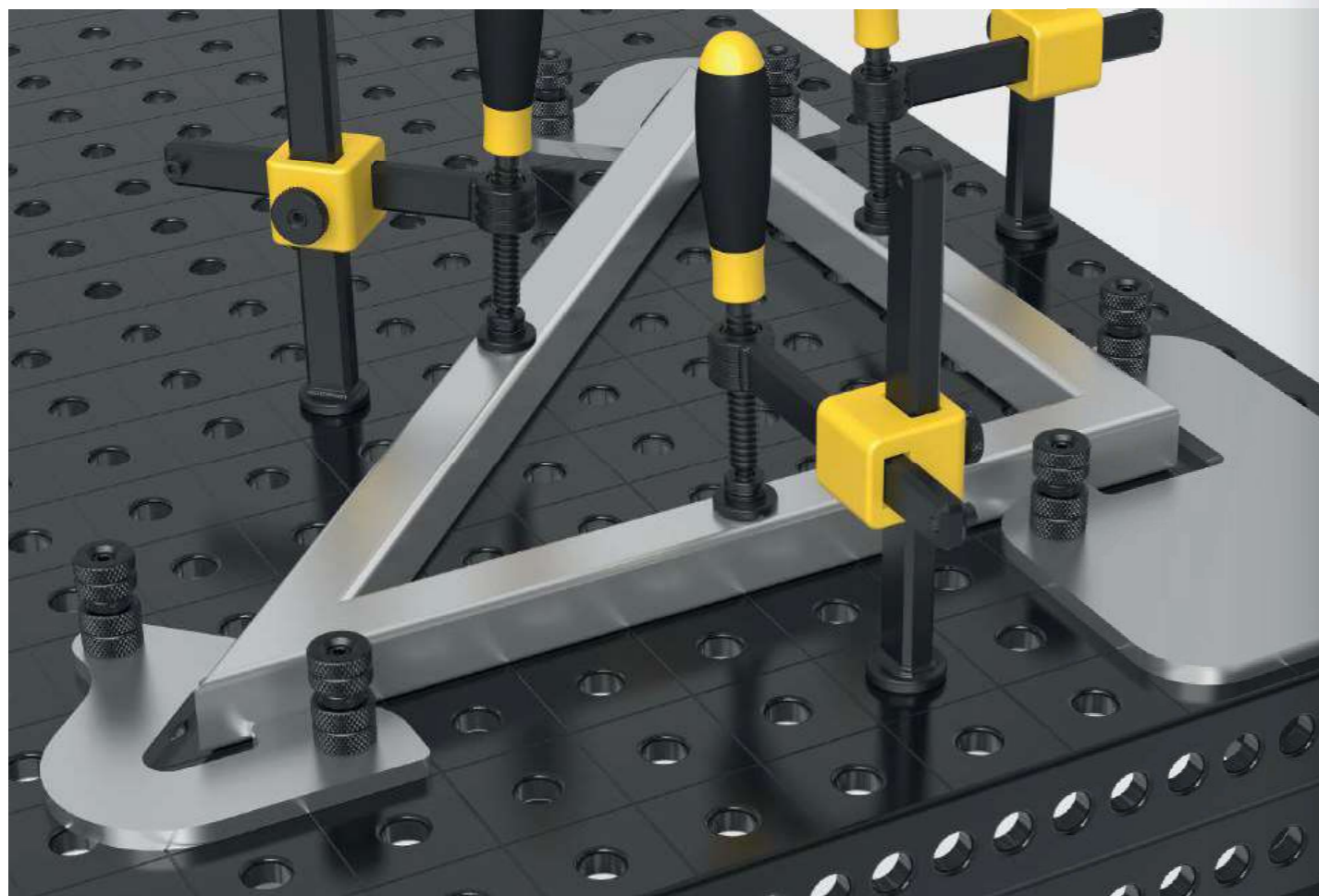


**Fast Clamping Bolt flat without slot burnished**

minimal protrusion, **MUST NOT** be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160524	double	36 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,06 kg	<b>upon request</b>
2-160525	triple	48 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	<b>upon request</b>



**Fast Clamping Bolt adjustable without slot burnished**

160571: Clamping range approx. 12-24 mm, 160573: Clamping range approx. 24-36 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-160571	double	78 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,13 kg	<b>upon request</b>
2-160573	triple	90 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,15 kg	<b>upon request</b>



**Universal Bolt burnished**

160532: Clamping range approx. 22-28 mm, 160533: Clamping range approx. 34-40 mm, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-160532	double	59 mm	50 kN	10 kN	2,50 Nm	10 Nm	0,11 kg	<b>upon request</b>
2-160533	triple	71 mm	50 kN	10 kN	2,50 Nm	10 Nm	0,12 kg	<b>upon request</b>



**Connecting Bolt nitrided**

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-160560.N	double	25 mm	50 kN	4 kN	15 Nm	0,03 kg	<b>upon request</b>



**Connecting Bolt burnished**

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-160561	triple	37 mm	50 kN	4 kN	15 Nm	0,05 kg	<b>upon request</b>



**Positioning Bolt burnished**

substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	G	
2-160540		38 mm	0,07 kg	<b>upon request</b>



**Magnetic Clamping Bolt Aluminum**

damping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible



		L (a)	SF	G	
2-160740		34 mm	12 mm	0,02 kg	<b>upon request</b>
2-160740.1		46 mm	24 mm	0,03 kg	<b>upon request</b>
2-160740.2		58 mm	36 mm	0,04 kg	<b>upon request</b>



**Spacer Ring for Magnetic Bolt burnished**

distance between two clamping elements



		L (a)	G	
2-160539		12 mm	0,02 kg	<b>upon request</b>



You can find more information and accessories for these products online.



www.siegmund.com/  
F-bolt16



**Professional Screw Clamp burnished / nitrided**

interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, Vertical Bar reinforced



	SP	B (b)	H (c)	G	
2-160610	2,50 kN	163 mm	200 mm	1,20 kg	upon request •



**Professional Screw Clamp 45°/90° burnished**

interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, stepless rotation from 0-360°



	SP	H (c)	G	
2-160630	2,50 kN	200 mm	0,75 kg	upon request •



**Professional Fast Tension Clamp burnished / nitrided**

recommended only for plasma nitrided welding tables, Vertical Bar reinforced



	SP	B (b)	H (c)	G	
2-160606	2,50 kN	132 mm	150 mm	0,90 kg	upon request •



**Screw Clamp with Round Pipe burnished**

interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, suitable for simple clamping applications, fastening with an adjusting ring



	SP	B (b)	H (c)	G	
2-160601	1,50 kN	163 mm	200 mm	1 kg	upon request •



**Pipe Clamp Universal burnished**

interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring



	SP	B (b)	H (c)	G	
2-160604	0,60 kN	165 mm	150 mm	0,80 kg	upon request •



**Basic Screw Clamp burnished / nitrided**

interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, Vertical Bar reinforced



	SP	B (b)	H (c)	G	
2-160620	2,50 kN	128 mm	200 mm	0,95 kg	upon request •



**Short Arbor with Bushing and Prism burnished**

trapezoid thread 12x3 mm, usable in every system borehole



	H (c)	G	
2-160666	75 mm	0,10 kg	upon request •



**Thread Bushing burnished**

trapezoid thread 12x3 mm, usable in every system borehole



	H (c)	Ø	G	
2-160618	10 mm	19 mm	0,01 kg	upon request •



**Prism for Screw Clamps**

for spindle with ball diameter 8 mm, compatible with 16 mm boreholes and clamps

	H (c)	Ø	G	
2-160656	14 mm	25 mm	0,02 kg	upon request •
2-160656,E	14 mm	25 mm	0,02 kg	upon request •
2-160656,PA	14 mm	25 mm	0,01 kg	upon request •



**Pressure Ball for Screw Clamps**

for spindle with ball diameter 8 mm, only suitable for clamps, for clamping in corners or grooves

	H (c)	Ø	G	
2-160660	13 mm	20 mm	0,02 kg	upon request •
2-160660,E	13 mm	20 mm	0,02 kg	upon request •
2-160660,PA	13 mm	20 mm	0,01 kg	upon request •



**Pressure Ball Blank for Screw Clamps burnished**

compatible with 16 mm boreholes and clamps, as specified by customer



	H (c)	Ø	G	
2-160661	25 mm	25 mm	0,07 kg	upon request •



**Duo Prism Ø 25**

for spindle with ball diameter 8 mm, only suitable for clamps

	H (c)	Ø	G	
2-160650	19 mm	25 mm	0,04 kg	upon request •
2-160650,A	19 mm	25 mm	0,01 kg	upon request •
2-160650,PA	19 mm	25 mm	0,01 kg	upon request •



**Quick-Change Clamp 100**

Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes



	L (a)	B (b)	H (c)	G	
2-160706	340 mm	30 mm	150 mm	1,20 kg	upon request •



**Quick-Change Clamp 160**

Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes



	L (a)	B (b)	H (c)	G	
2-160707	360 mm	30 mm	150 mm	1,20 kg	upon request •



You can find more information and accessories for these products online.



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F-clamp16



**Vario Prism Ø 50 90°/120° with screwed-in collar**  
M10 thread for e.g. prism extensions Item No. 160649, for round and square pipes up to Ø 80 mm

		H (c)	Ø	G	
2-160645.1.N	16 N (BAR)	20 mm	50 mm	0,21 kg	upon request •
2-160645.1.A	16 AL	20 mm	50 mm	0,07 kg	upon request •
2-160645.1.PA	16 PA	20 mm	50 mm	0,03 kg	upon request •



**Prism Ø 80 120° with screwed-in collar**  
M10 thread for e.g. prism extensions Item No. 160649, for pipes up to Ø 120 mm

		H (c)	Ø	G	
2-160652.1	16 B	30 mm	80 mm	0,77 kg	upon request •
2-160652.1.A	16 AL	30 mm	80 mm	0,26 kg	upon request •
2-160652.1.PA	16 PA	30 mm	80 mm	0,12 kg	upon request •



**Vario Prism Ø 50 90°/120° without collar burnished**  
Prism can be fastened with bolts, for round and square pipes up to Ø 80 mm

		H (c)	Ø	G	
2-160641		35 mm	50 mm	0,39 kg	upon request •



**Clamping Cone burnished**  
for holding round and square pipes up to Ø 45 mm, clamping with bolts

		H (c)	Ø	G	
2-160670		40 mm	45 mm	0,26 kg	upon request •



**Screw Support Ø 50 burnished**  
vernier adjustment height in a range of 55-75 mm, combinable with support set 160821 and prism extension

		H (c)	Ø	G	
2-160822		55-75 mm	50 mm	0,71 kg	upon request •



**Support height adjustable with scale burnished**  
incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms

		H (c)	Ø	G	
2-160824		125 mm	40 mm	0,33 kg	upon request •



**Set of Supports 7 pieces burnished**  
compensation of 1-60 mm height difference, with M10 thread

		H (c)	Ø	G	
2-160821		65 mm	25 mm	0,17 kg	upon request •



**Tower for Supports burnished**  
variable support surface, with M10 thread

		H (c)	Ø	G	
2-160821,1		65 mm	25 mm	0,09 kg	upon request •



**Washer Set**  
gradation of discs: 1 / 2 / 3 / 5 / 10 / 20 mm

		Ø	G	
2-160821,2		25 mm	0,08 kg	upon request •



**Prism Extension burnished**  
compatible with prisms, support set 160821 and screw support 160822

		L (a)	Ø	G	
2-160649,1		50 mm	16 mm	0,08 kg	upon request •
2-160649,2		100 mm	16 mm	0,15 kg	upon request •



**Prism Collar Screw burnished**  
to mount prisms in boreholes

		L (a)	Ø	G	
2-160649		10 mm	16 mm	0,02 kg	upon request •



**Special screw**  
for prisms system 16

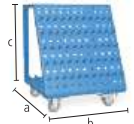
		L (a)	Ø	G	
2-160649,0		10 mm	16 mm	0,02 kg	upon request •



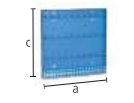
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F-prism16

 <b>Tool Cart powder coated finish</b> Max. total weight 240 kg		L (a)	B (b)	H (c)	G	
2-160910		555 mm	560 mm	680 mm	30 kg	<b>upon request</b> •

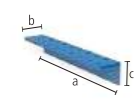
  

 <b>Toolwall powder coated finish</b> installation to the welding table with bolts or with screws to the wall		L (a)	B (b)	H (c)	G	
2-160912		500 mm	50 mm	500 mm	7,40 kg	<b>upon request</b> •

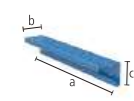
  

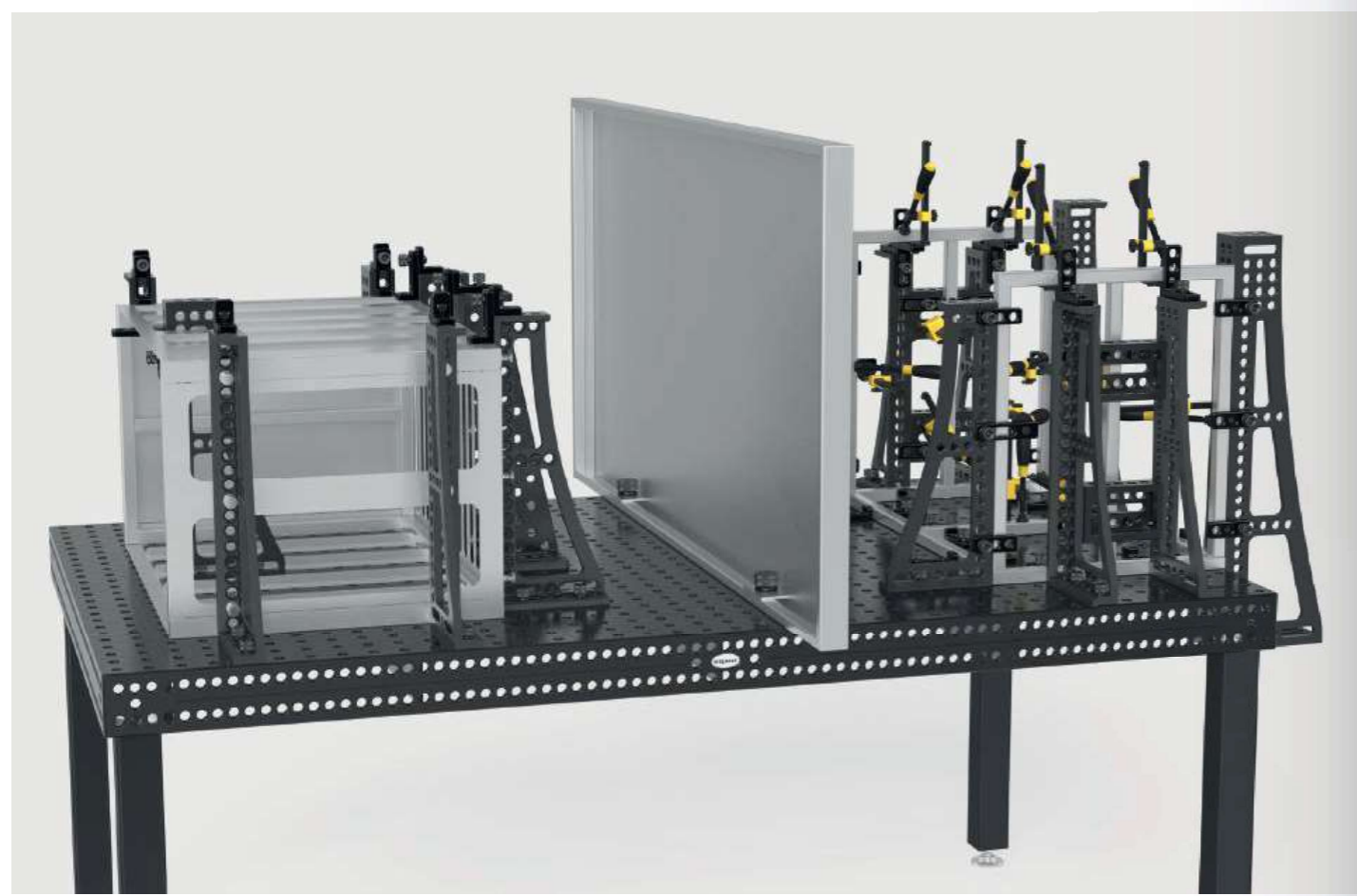
 <b>Protective Welding Wall</b> mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge		L (a)	B (b)	H (c)	G	
2-280980		1600 mm	50 mm	800 mm	23 kg	<b>upon request</b> •


  

 <b>Module for Tool Wall with Sleeves powder coated finish</b> for Screw Clamp / Prisms / Bolts, back board not included in the delivery		L (a)	B (b)	H (c)	Ø	G	
2-160930		500 mm	80 mm	90 mm	16 mm	1,90 kg	<b>upon request</b> •


  

 <b>Module for Tool Wall without Sleeves powder coated finish</b> for Prisms / Bolts, back board not included in the delivery		L (a)	B (b)	H (c)	Ø	G	
2-160931		500 mm	80 mm	90 mm	16 mm	1,60 kg	<b>upon request</b> •




 <b>Pin for Toolwall burnished</b> pack of 10		L (a)	Ø	G	
2-160936.10		22 mm	16 mm	0,01 kg	<b>upon request</b> •


  

 <b>Hex wrench Size 4</b> yellow		G	
2-160852		0,06 kg	<b>upon request</b> •


  

 <b>Brush Ø 17 with protecting cover</b> for cleaning boreholes		Ø	G	
2-160820		17 mm	0,05 kg	<b>upon request</b> •


  

 <b>Brush Ø 17 for drill bit / 10 piece pack</b> for cleaning boreholes		Ø	G	
2-160820,10		17 mm	0,05 kg	<b>upon request</b> •

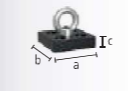
  

 <b>Burner Holder burnished</b> can be positioned in borehole		H (c)	G	
2-160920		200 mm	0,27 kg	<b>upon request</b> •


  

 <b>Ground Connection Comfort</b> guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm <sup>2</sup>		G	
2-000810		0,66 kg	<b>upon request</b> •

 <b>Shipping Bracket with Fastening Plate</b> 700 kg load-bearing capacity (with 4x 160511), consider further instructions for use for the article online!		L (a)	B (b)	H (c)	G	
2-160830		100 mm	100 mm	25 mm	1,70 kg	<b>upon request</b> •

 <b>Shipping Bracket nitrided</b> 2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!		L (a)	B (b)	H (c)	G	
2-000835.N		200 mm	100 mm	165 mm	4,50 kg	<b>upon request</b> •



You can find more information and accessories for these products online.



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F-accessories16

Basic



**Sub Table Box lockable for Basic**

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-161990	630 mm	485 mm	430 mm	100 kg	28,50 kg	upon request •

%



**Set Sub Table Box lockable for Basic incl. 2 drawers**

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-161990.1	630 mm	485 mm	430 mm	100 kg	42,50 kg	upon request •

%



**Set Sub Table Box lockable for Basic incl. 3 drawers**

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-161990.2	630 mm	485 mm	430 mm	100 kg	47,50 kg	upon request •

Professional 750 / Extreme 8.7



**Sub Table Box lockable**

powder coated finish, Storage space at your welding table, 360 mm space for drawers, Table size 1000x500 mm not compatible, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-160990	630 mm	485 mm	430 mm	100 kg	28,50 kg	upon request •

%



**Set Sub Table Box lockable incl. 2 drawers**

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, Table size 1000x500 mm not compatible, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-160990.1	630 mm	485 mm	430 mm	100 kg	42,50 kg	upon request •

%



**Set Sub Table Box lockable incl. 3 drawers**

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, Table size 1000x500 mm not compatible, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-160990.2	630 mm	485 mm	430 mm	100 kg	47,50 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/  
F-stbox

Extreme 8.7 PLUS



**Sub Table Box lockable for PLUS Table**

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-162990	630 mm	485 mm	430 mm	100 kg	28 kg	upon request •

%



**Set Sub Table Box lockable for PLUS Table incl. 2 drawers**

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-162990.1	630 mm	485 mm	430 mm	100 kg	42 kg	upon request •

%



**Set Sub Table Box lockable for PLUS Table incl. 3 drawers**

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-162990.2	630 mm	485 mm	430 mm	100 kg	47 kg	upon request •

Configuration



**Drawer with clip rail**

powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	upon request •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	upon request •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	upon request •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	upon request •



**Bench vice 100**

**Siegmund bench vice 100**

Fastening at a 45° or 90° angle, Jaw width 100 mm, Opening stroke 100 mm, Mounting: System 16: 2x 160511, System 22: 2x 160513 + 2x 000541, System 28: 2x 160511 + 2x 000545



**NEW**  
16 22 28

	SP	G	
2-004310	20 kN	9,50 kg	upon request •

**Set of vice jaw covers 100 incl. bag**

delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms



**NEW**  
16 22 28

	G	
2-004315	0,70 kg	upon request •

**Set Siegmund bench vice 100 System 16**

Fastening at a 45° or 90° angle, Jaw width 100 mm, Opening stroke 100 mm, delivery contents: 1x Bench vice 004310, 2x Bolt 160511, 1x Set of vice jaw covers 004315



**NEW**  
16

	SP	G	
2-164310	20 kN	10,40 kg	upon request •

**Bench vice 125**

**Siegmund bench vice 125**

Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511



**NEW**  
16 22 28

	SP	G	
2-004320	30 kN	17,50 kg	upon request •

**Set of vice jaw covers 125 incl. bag**

delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms



**NEW**  
16 22 28

	G	
2-004325	0,85 kg	upon request •

**Set Siegmund bench vice 125 System 16**

Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, delivery contents: 1x Bench vice 004320, 2x Bolt 160511, 2x Reduction Bushing 000546, 1x Set of vice jaw covers 004325



**NEW**  
16

	SP	G	
2-164320	30 kN	18,70 kg	upon request •

**Bench vice 150**

**Siegmund bench vice 150**

Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511



**NEW**  
16 22 28

	SP	G	
2-004330	40 kN	24 kg	upon request •

**Set of vice jaw covers 150 incl. bag**

delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms



**NEW**  
16 22 28

	G	
2-004335	1 kg	upon request •

**Set Siegmund bench vice 150 System 16**

Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, delivery contents: 1x Bench vice 004330, 2x Bolt 160511, 2x Reduction Bushing 000546, 1x Set of vice jaw covers 004335



**NEW**  
16

	SP	G	
2-164330	40 kN	25,40 kg	upon request •

**Vice jaw covers**

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

**Set of vice jaw covers**

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms



You can find more information and accessories for these products online.



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F-benchvice



**Table press System 16**

compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places

16

	L (a)	B (b)	H (c)	G	
2-160780					6,50 kg upon request •



**Special Square System 16**

as an extension and vertical fixation of the press

16

	L (a)	B (b)	H (c)	G	
2-160702	195 mm	60 mm	60 mm	1,41 kg	upon request •

**Thrust Piece**

000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel



	H (c)	Ø	G	
2-000701.AL	15 mm	55 mm	0,08 kg	upon request •
2-000701.PA	15 mm	55 mm	0,03 kg	upon request •

**Stamp 90° with extention pipe**

for pressing in corners without damaging the weld seam



16 22 28

	L (a)	B (b)	H (c)	G	
2-000706	168 mm	50 mm	50 mm	0,82 kg	upon request •

**Pipe Adapter POM-C**

for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 000703.3: for pipes Ø 42,4 mm



16 22 28

	L (a)	Ø	G	
2-000703.1	35 mm	55 mm	0,08 kg	upon request •
2-000703.2	35 mm	55 mm	0,06 kg	upon request •
2-000703.3	35 mm	55 mm	0,05 kg	upon request •

**Pipe Bending Plug POM-C**

for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm



16 22 28

	L (a)	B (b)	H (c)	G	
2-000704.1	120 mm	35 mm	60 mm	0,24 kg	upon request •
2-000704.2	120 mm	35 mm	60 mm	0,21 kg	upon request •
2-000704.3	120 mm	35 mm	60 mm	0,18 kg	upon request •

**Counter block POM-C**

as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm



16 22 28

	L (a)	B (b)	H (c)	G	
2-000705.1	60 mm	114 mm	55 mm	0,29 kg	upon request •
2-000705.2	60 mm	102 mm	55 mm	0,25 kg	upon request •
2-000705.3	60 mm	93 mm	55 mm	0,22 kg	upon request •

**Plug socket**

for rotatable fastening of the counter block in the boreholes, for fixing: 160515



16

	L (a)	Ø	G	
2-160701	48 mm	40 mm	0,26 kg	upon request •

**Product recommendation**

16



**Basic-Set**

Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 160702

16

	G	Special offer price
2-160783	1,52 kg	upon request •

16



**Pipe straightening set for Ø 21,4**

Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.1	1,42 kg	upon request •

16



**Pipe straightening set for Ø 33,7**

Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.2	1,29 kg	upon request •

16



**Pipe straightening set for Ø 42,4**

Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.3	1,19 kg	upon request •



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