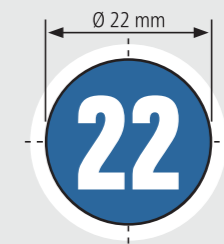


GENERAL PURPOSE FABRICATION

We recommend our System 22 for fine details to medium-heavy fabrications.
For everyone who cannot decide.



**Recommended load
up to 3000 kg**
max. 1500 kg per leg basic equipment

Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	301 kg	upon request	4-220010.P	•
1200 x 1200 mm	4	395 kg	upon request	4-220015.P	•
1500 x 1000 mm	4	420 kg	upon request	4-220035.P	•
1500 x 1500 mm	4	585 kg	upon request	4-220050.P	•
2000 x 1000 mm	4	529 kg	upon request	4-220020.P	•
2400 x 1200 mm	6	740 kg	upon request	4-220030.P	•
3000 x 1500 mm	6	1097 kg	upon request	4-220040.P	•



Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
 All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75022



[www.siegmund.com/
F-table75022](http://www.siegmund.com/F-table75022)



Table Legs



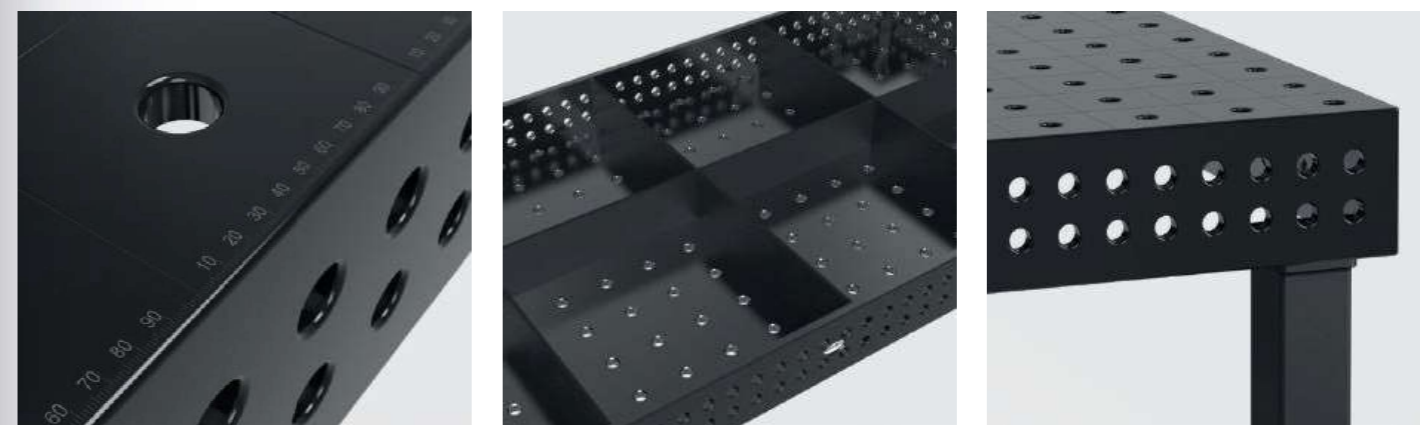
	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Fl oor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note castor. Not recommended for welding tables with 6 or 8 table legs.

Sets



	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	2x	
4	4-223400	12x	8x	8x	30x	8x	10x	2x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	4x	4x



	220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999	
	2x	2x						1x	upon request •
	4x	2x						1x	upon request •
	6x	2x						1x	upon request •
	8x		2x	2x	1x		1x	1x	upon request •
	10x		2x	2x	1x	1x	1x	1x	upon request •

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	295 kg	upon request	4-220010.XD7	•
1200 x 800 mm	4	291 kg	upon request	4-220025.XD7	•
1200 x 1200 mm	4	387 kg	upon request	4-220015.XD7	•
1500 x 1000 mm	4	412 kg	upon request	4-220035.XD7	•
1500 x 1500 mm	4	573 kg	upon request	4-220050.XD7	•
2000 x 1000 mm	4	519 kg	upon request	4-220020.XD7	•
2000 x 1200 mm	4	602 kg	upon request	4-220060.XD7	•
2000 x 2000 mm	4	929 kg	upon request	4-220045.XD7	•
2400 x 1200 mm	6	725 kg	upon request	4-220030.XD7	•
3000 x 1500 mm	6	1073 kg	upon request	4-220040.XD7	•
4000 x 2000 mm	8	1807 kg	upon request	4-220055.XD7	•

Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/
F-tableX722

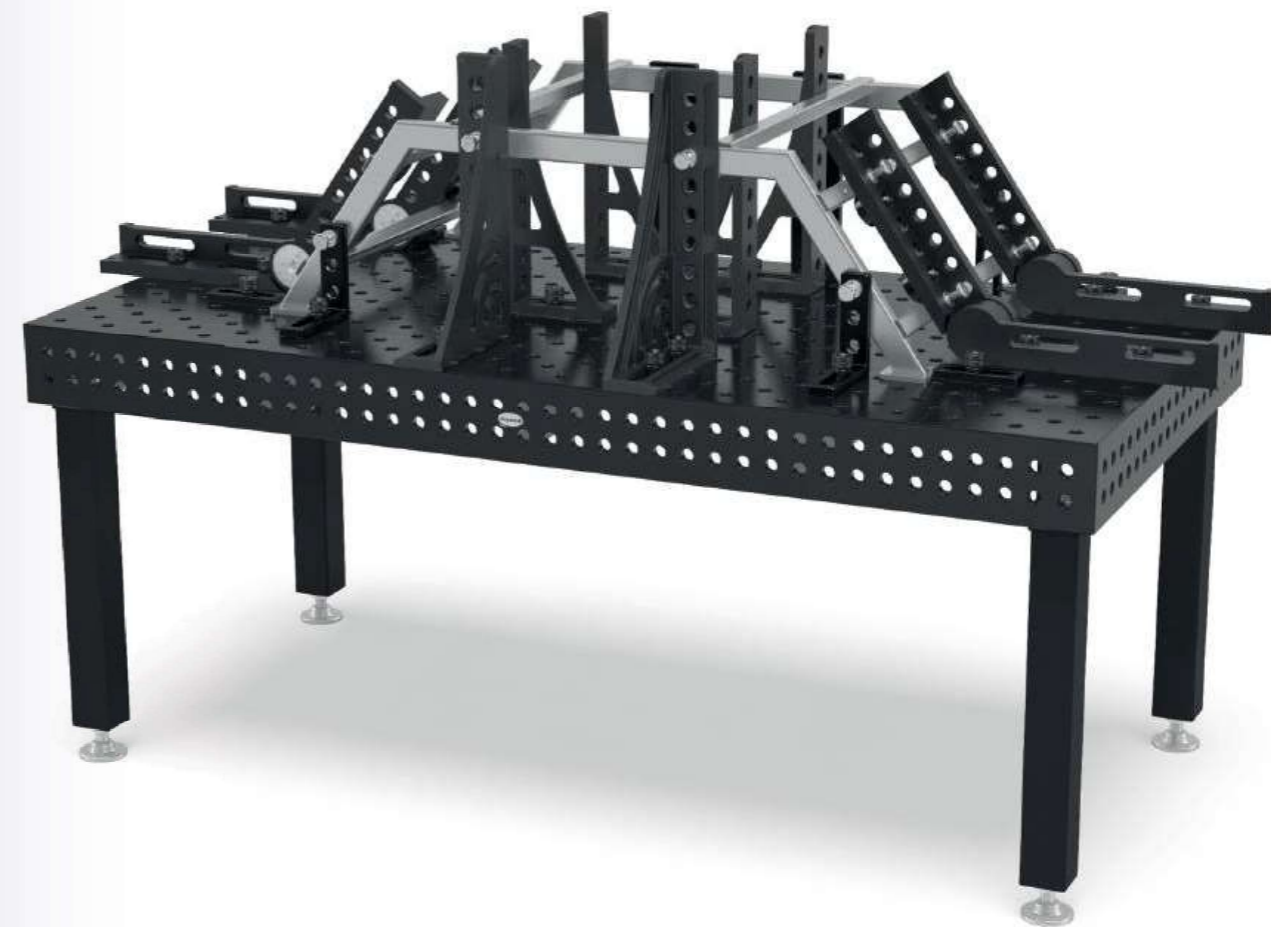


Table Legs



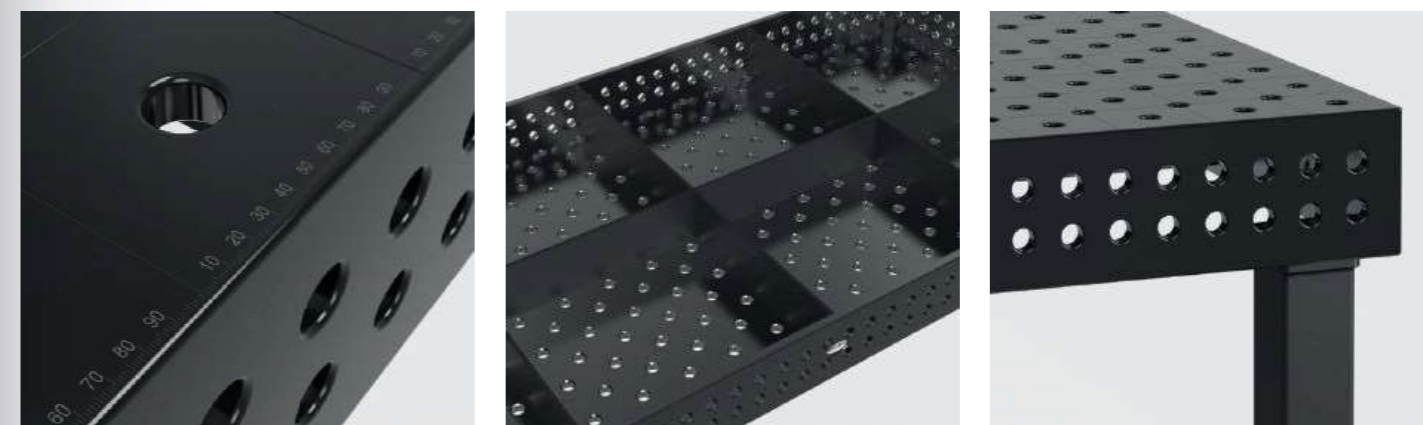
	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets



	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	2x	
4	4-223400	12x	8x	8x	30x	8x	10x	2x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	4x	4x



	220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999	
	2x	2x						1x	upon request •
	4x	2x						1x	upon request •
	6x	2x						1x	upon request •
	8x		2x	2x	1x		1x	1x	upon request •
	10x		2x	2x	1x	1x	1x	1x	upon request •

Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 250 mm, Boreholes on table side 4 rows with 50 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	459 kg	upon request	4-220015.XD7PL	•
1500 x 1000 mm	4	493 kg	upon request	4-220035.XD7PL	•
2000 x 1000 mm	4	622 kg	upon request	4-220020.XD7PL	•
2400 x 1200 mm	6	849 kg	upon request	4-220030.XD7PL	•
3000 x 1500 mm	6	1267 kg	upon request	4-220040.XD7PL	•
4000 x 2000 mm	8	2115 kg	upon request	4-220055.XD7PL	•

Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
 All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX722plus



[www.siegmund.com/
F-tableX722plus](http://www.siegmund.com/F-tableX722plus)



Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220853.X	220857.X	4-220878.XX	4-220877.XX	4-220860.XX	4-220879.XX	4-220872.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	600 mm	800 mm	500 – 800 mm	550 – 900 mm	600 mm	600 – 850 mm	600 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note castor. Not recommended for welding tables with 6 or 8 table legs.

Sets

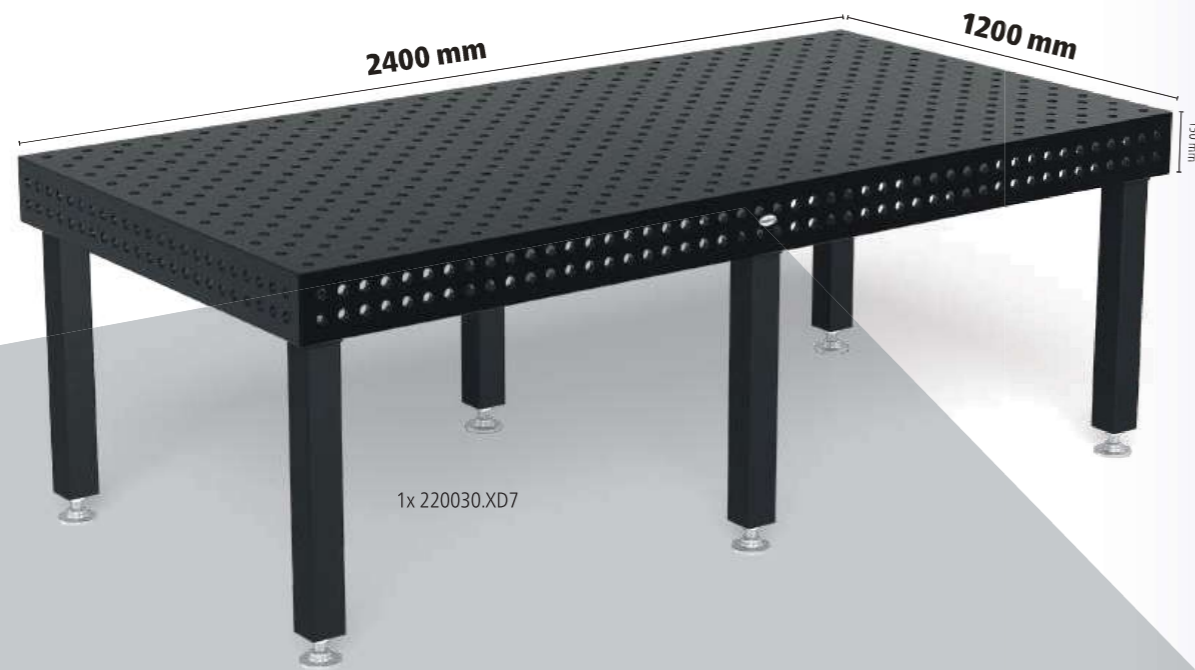


	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	2x	
4	4-223400	12x	8x	8x	30x	8x	10x	2x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	4x	4x



	220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999	
	2x	2x						1x	upon request •
	4x	2x						1x	upon request •
	6x	2x						1x	upon request •
	8x		2x	2x	1x		1x	1x	upon request •
	10x		2x	2x	1x	1x	1x	1x	upon request •

EXCLUSIVE OFFERS



Welding Table Extreme 8.7

incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 22 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 17 – 19 mm
- Height of table side 150 mm
- Borehole spacing of table side 50 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %

UPON REQUEST

4-228330.XD7



Welding Table Professional 750

incl. accessories

- premium steel S355J2+N + Plasma nitration
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Material thickness approx. 17 – 19 mm
- Height of table side 150 mm
- Borehole spacing of table side 50 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %

UPON REQUEST





4-228220.P



Siegmund lifting platform

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible



	Lifting platform 2010 for 2000 x 1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	NEW
	16 22 28	
	L (a) B (b) G	
4-HB4020.1	1990 mm 990 mm 470 kg	upon request •
	Lifting platform 2012 for 2000 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	NEW
	16 22 28	
	L (a) B (b) G	
4-HB4060.1	1990 mm 1190 mm 490 kg	upon request •
	Lifting platform 2412 for 2400 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates	NEW
	16 22 28	
	L (a) B (b) G	
4-HB4030.1	2390 mm 1190 mm 530 kg	upon request •
	Lifting platform 3015 for 3000 x 1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates	NEW
	16 22 28	
	L (a) B (b) G	
4-HB4040.1	2990 mm 1490 mm 865 kg	upon request •

Top quality for all components

Siegmund makes your work easier with lifting platforms specially designed for welding tables. The contact strip ensures reliable protection while the lifting platform is being lowered. If it is triggered by an object or a person, the lifting platform stops the lowering process immediately.



You can find more information and accessories for these products online.



www.siegmund.com/F-h-lift



Lifting platform 2010 with welding table

- incl. welding table 2000 x 1000 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 1990 x 990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1000 mm	22 750 N (BAR)	969 kg	upon request	4-HB220020,P •
2000 x 1000 mm	22 X&A7 N (BAR)	959 kg	upon request	4-HB220020,XD7 •
2000 x 1000 mm	22 X&A7 N (BAR)	1065 kg	upon request	4-HB220020,XD7PL •

Lifting platform 2012 with welding table

- incl. welding table 2000 x 1200 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 1990 x 1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1200 mm	22 X&A7 N (BAR)	1062 kg	upon request	4-HB220060,XD7 •

Lifting platform 2412 with welding table

- incl. welding table 2400 x 1200 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 2390 x 1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



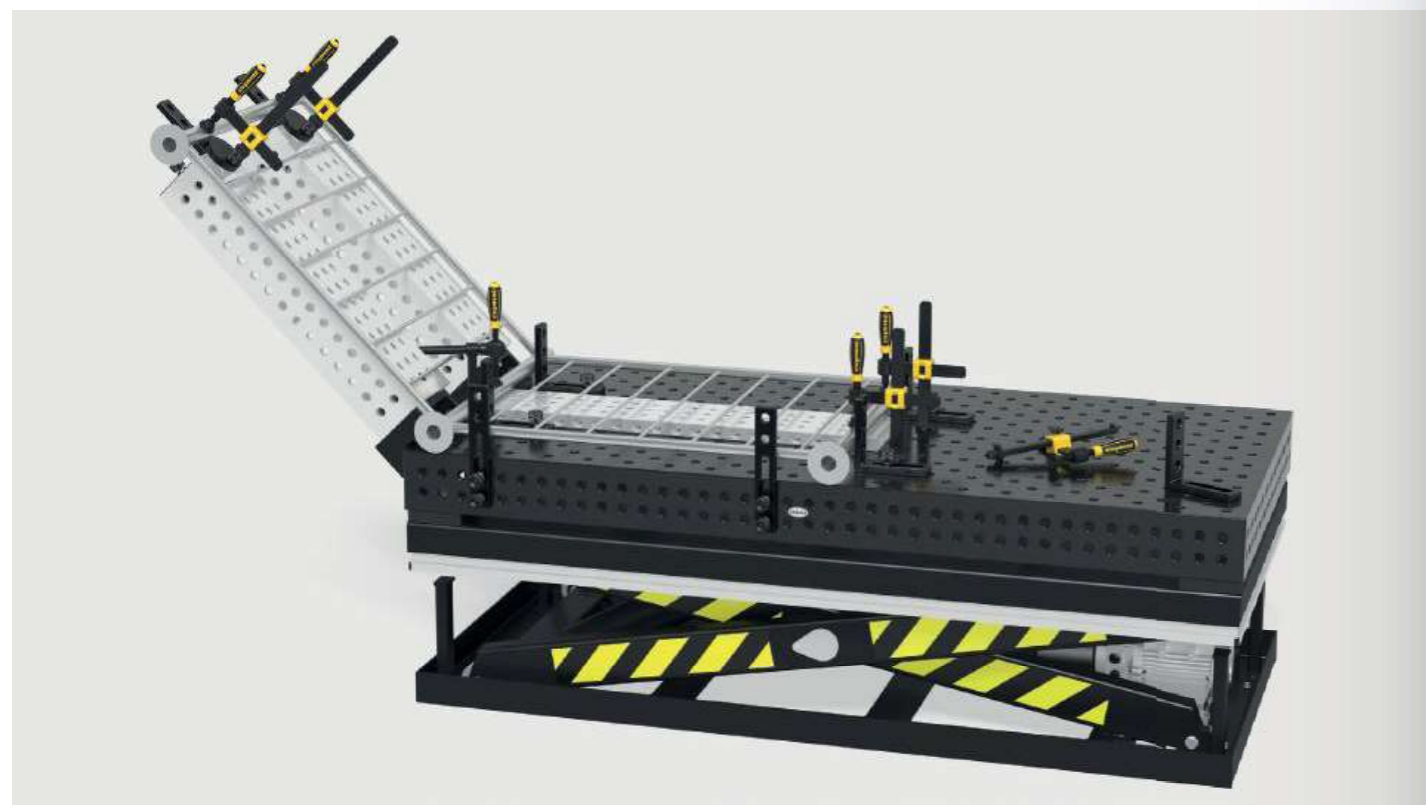
Size Working surface	Specifications Working surface	G		
2400 x 1200 mm	22 750 N (BAR)	1225 kg	upon request	4-HB220030,P •
2400 x 1200 mm	22 X&A7 N (BAR)	1210 kg	upon request	4-HB220030,XD7 •
2400 x 1200 mm	22 X&A7 N (BAR)	1338 kg	upon request	4-HB220030,XD7PL •

Lifting platform 3015 with welding table

- incl. welding table 3000 x 1500 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 2990 x 1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34 ~ 45 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
3000 x 1500 mm	22 750 N (BAR)	1917 kg	upon request	4-HB220040,P •
3000 x 1500 mm	22 X&A7 N (BAR)	1893 kg	upon request	4-HB220040,XD7 •
3000 x 1500 mm	22 X&A7 N (BAR)	2091 kg	upon request	4-HB220040,XD7PL •



Rotating table height adjustable static

- Dimensions (L x W): approx. 785 x 785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1000 x 1000 mm	22 750 N (BAR) [Icons]	18 mm	207 kg	upon request	2-DS224024,PD •
1200 x 1200 mm	22 750 N (BAR) [Icons]	18 mm	267 kg	upon request	2-DS224034,PD •
1200 x 800 mm	22 750 N (BAR) [Icons]	18 mm	208 kg	upon request	2-DS224004,P •
Ø 1100 mm	22 750 N (BAR) [Icons]	18 mm	201 kg	upon request	2-DS224211,PD •

Rotating table height adjustable portable

- Dimensions (L x W): approx. 795 x 795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1000 x 1000 mm	22 750 N (BAR) [Icons]	18 mm	207 kg	upon request	2-DM224024,PD •
1200 x 1200 mm	22 750 N (BAR) [Icons]	18 mm	267 kg	upon request	2-DM224034,PD •
1200 x 800 mm	22 750 N (BAR) [Icons]	18 mm	208 kg	upon request	2-DM224004,P •
Ø 1100 mm	22 750 N (BAR) [Icons]	18 mm	201 kg	upon request	2-DM224211,PD •

Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.



Magnetic ground connection for rotating table

quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, delivery contents: Adapter plate and countersunk-head screw

16 22 28

2-00003399

G
0,92 kg

upon request •

Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115 x 630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1200 x 800 mm	22 750 N (BAR) [Icons]	18 mm	203 kg	upon request	2-HT224004,P •

Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490 x 990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 750 to 1050 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1500 x 1000 mm	22 750 N (BAR) [Icons]	18 mm	548 kg	upon request	2-HS220035,P •

Product recommendation



Supplementary set, load-bearing capacity 1700 kg

Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

2-HS009921

G

4 kg

upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-rotating



You can find more information and accessories for these products online.



www.siegmund.com/
F-lifting

Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm
- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 18 mm
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



	Siegmund Workstation 1208					NEW
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate					
		L (a)	B (b)	H (c)	G	Special offer price
2-224400		1200 mm	800 mm	850 mm	236 kg	upon request

	Siegmund Workstation 1208 incl. Shelves					NEW
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 1x 224030 Clamp holder, 1x 004620 Shelf, 1x 224635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf					
		L (a)	B (b)	H (c)	G	Special offer price
2-224401		1200 mm	800 mm	850 mm	180 kg	upon request

	Siegmund Workstation 1208 half closed incl. 3 drawers					NEW
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls					
		L (a)	B (b)	H (c)	G	Special offer price
2-224407		1200 mm	800 mm	850 mm	269 kg	upon request

	Siegmund Workstation 1208 closed incl. 6 drawers					NEW
	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls					
		L (a)	B (b)	H (c)	G	Special offer price
2-224409		1200 mm	800 mm	850 mm	235 kg	upon request

plus packaging / Shipping

Product recommendation

	Tool-Set A					22
	2x 220610.1 Clamp, 6x 220511 Bolt, 6x 220410.N Stop, 1x 220852 Hex wrench					
					G	Special offer price
2-227320					11,20 kg	upon request



You can find more information and accessories for these products online.



www.siegmund.com/
F-workstation

Siegmund Workstation 1208 – Configuration

	Siegmund Workstation 1208 Basic frame					NEW
	left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available					
		L (a)	B (b)	H (c)	TF	G
2-004002.1		1030 mm	630 mm	838 mm	1000 kg	32 kg upon request

	Equipment with 4 castors for Workstation 1208					16 22 28
	switch between foot and castors possible					
					TF	G
2-004100.1					400 kg	5,30 kg upon request

	Set side walls for Workstation 1208					NEW
	Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023					
		L (a)	B (b)	H (c)	G	
2-004120		513 mm	604 mm	607 mm	11 kg	upon request

	Drawer with clip rail and mounting for Workstation 0806 / 1208					16 22 28
	powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation					
		L (a)	B (b)	H (c)	TF	G
2-004220,WS		590 mm	400 mm	60 mm	50 kg	7,50 kg upon request
2-004225,WS		590 mm	400 mm	120 mm	50 kg	9 kg upon request
2-004230,WS		590 mm	400 mm	180 mm	50 kg	9,50 kg upon request
2-004235,WS		590 mm	400 mm	240 mm	50 kg	10 kg upon request

	Toolwall incl. Shelf for Workstation 0806 / 1208					NEW
	powder coated finish, placeable on both sides					
					TF	G
2-004025.1					30 kg	6,50 kg upon request

	Shelf for Workstation 0806 / 1208 / 1212					NEW
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	TF	G
2-004620		482 mm	144 mm	40 mm	10 kg	1,65 kg upon request

	Bolt and prism holder for Workstation 0806 / 1208 / 1212					NEW
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	G	
2-224635		482 mm	20 mm	99 mm	0,80 kg	upon request

	Clamp holder for Workstation 1208					NEW
	powder coated finish, placeable on both sides					
		L (a)	B (b)	H (c)	G	
2-224030		580 mm	46 mm	39 mm	0,84 kg	upon request

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm
- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 18 mm
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



	Siegmund Workstation 1212						NEW
	delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate						
		L (a)	B (b)	H (c)	G	Special offer price	
2-224600		1200 mm	1200 mm	850 mm	248 kg	upon request	
	Siegmund Workstation 1212 incl. Shelves						NEW
	delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 1x 224630 Clamp holder, 1x 004620 Shelf, 1x 224635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf						
		L (a)	B (b)	H (c)	G	Special offer price	
2-224601		1200 mm	1200 mm	850 mm	261 kg	upon request	
	Siegmund Workstation 1212 half closed incl. 3 drawers						NEW
	delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls						
		L (a)	B (b)	H (c)	G	Special offer price	
2-224607		1200 mm	1200 mm	850 mm	282 kg	upon request	
	Siegmund Workstation 1212 closed incl. 6 drawers						NEW
	delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls						
		L (a)	B (b)	H (c)	G	Special offer price	
2-224609		1200 mm	1200 mm	850 mm	316 kg	upon request	

plus packaging / Shipping

Product recommendation

	Tool-Set B						NEW
	4x 220610.1 Clamp, 8x 220511 Bolt, 6x 220410.N Stop, 2x 220110.N Square, 1x 220852 Hex wrench, 1x 224320 Bench vice incl. Set of vice jaw covers						
		L (a)	B (b)	H (c)	G	Special offer price	
2-227340.1					39,60 kg	upon request	
	Tool-Set C						NEW
	6x 220610.1 Clamp, 10x 220511 Bolt, 4x 220410.N Stop, 4x 220420.N Stop, 2x 220110.N Square, 2x 220152.N Square, 1x 220852 Hex wrench, 1x 224320 Bench vice incl. Set of vice jaw covers						
		L (a)	B (b)	H (c)	G	Special offer price	
2-227360					60,20 kg	upon request	

Siegmund Workstation 1212 – Configuration

	Siegmund Workstation 1212 Basic frame						NEW
	left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available						
		L (a)	B (b)	H (c)	TF	G	
2-004602		1030 mm	1030 mm	838 mm	1000 kg	43,80 kg	upon request
	Equipment with 4 castors for Workstation 1212						NEW
	switch between foot and castors possible						
		L (a)	B (b)	H (c)	TF	G	
2-004700					400 kg	4,30 kg	upon request
	Set side walls for Workstation 1212						NEW
	Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235						
		L (a)	B (b)	H (c)	TF	G	
2-004720		513 mm	590 mm	607 mm		12,50 kg	upon request
	Drawer with clip rail and mounting for Workstation 1212						NEW
	powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation						
		L (a)	B (b)	H (c)	TF	G	
2-004820,WS		590 mm	400 mm	60 mm	50 kg	8 kg	upon request
2-004825,WS		590 mm	400 mm	120 mm	50 kg	9,50 kg	upon request
2-004830,WS		590 mm	400 mm	180 mm	50 kg	10 kg	upon request
2-004835,WS		590 mm	400 mm	240 mm	50 kg	10,50 kg	upon request
	Toolwall incl. Shelf for Workstation 1212						NEW
	powder coated finish, placeable on both sides						
		L (a)	B (b)	H (c)	TF	G	
2-004625					30 kg	8,80 kg	upon request
	Shelf for Workstation 0806 / 1208 / 1212						NEW
	powder coated finish, placeable on both sides						
		L (a)	B (b)	H (c)	TF	G	
2-004620		482 mm	144 mm	40 mm	10 kg	1,65 kg	upon request
	Bolt and prism holder for Workstation 0806 / 1208 / 1212						NEW
	powder coated finish, placeable on both sides						
		L (a)	B (b)	H (c)	TF	G	
2-224635		482 mm	20 mm	99 mm		0,80 kg	upon request
	Clamp holder for Workstation 1212						NEW
	powder coated finish, placeable on both sides						
		L (a)	B (b)	H (c)	TF	G	
2-224630		580 mm	46 mm	39 mm		1,50 kg	upon request

Octagonal Table 150

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920822.P	331 mm	800 mm	150 mm	18 mm	866 mm	210 kg	upon request
2-921022.P	414 mm	1000 mm	150 mm	18 mm	1082 mm	276 kg	upon request
2-921222.P	497 mm	1200 mm	150 mm	18 mm	1299 mm	368 kg	upon request
2-921422.P	580 mm	1400 mm	150 mm	18 mm	1515 mm	477 kg	upon request
2-921522.P	621 mm	1500 mm	150 mm	18 mm	1624 mm	525 kg	upon request
2-921622.P	663 mm	1600 mm	150 mm	18 mm	1732 mm	604 kg	upon request
2-921722.P	704 mm	1700 mm	150 mm	18 mm	1840 mm	655 kg	upon request
2-921822.P	746 mm	1800 mm	150 mm	18 mm	1948 mm	710 kg	upon request

Octagonal Plate

fixation through bore holes using support sleeves (220500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-930600.P	249 mm	600 mm	18 mm	18 mm	650 mm	79 kg	upon request
2-930800.P	331 mm	800 mm	18 mm	18 mm	866 mm	112 kg	upon request
2-931000.P	414 mm	1000 mm	18 mm	18 mm	1083 mm	155 kg	upon request
2-931200.P	497 mm	1200 mm	18 mm	18 mm	1299 mm	220 kg	upon request
2-931400.P	580 mm	1400 mm	18 mm	18 mm	1516 mm	305 kg	upon request
2-931500.P	621 mm	1500 mm	18 mm	18 mm	1636 mm	339 kg	upon request

Weight = Octagonal Plate + Pallet
 Due to customer specific adaptation the weight can vary.
 Further table sizes are available on request.
 Foot plates or adapter plates are not included as standard in the octagonal tables.

Adapter plate available on request at an additional cost

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Surcharge for customizing Adapter Plate

for octagonal tables with side panels



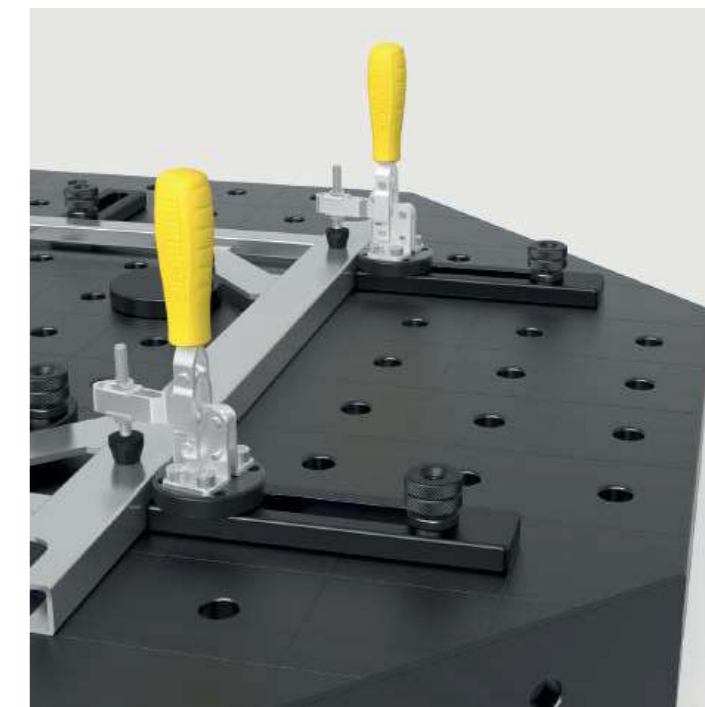
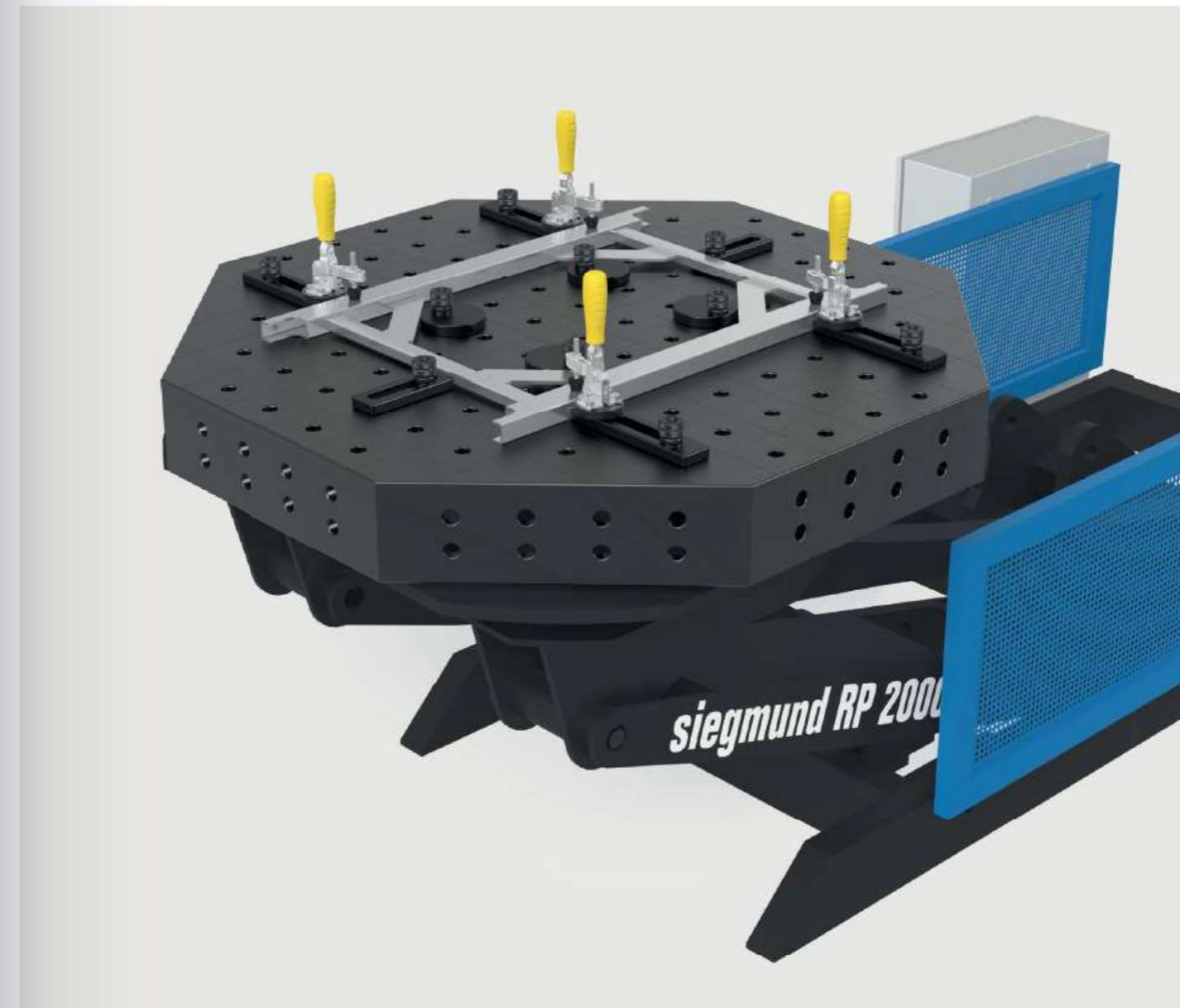
0-940000	upon request
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Surcharge for customization of the drill circle

for octagonal plates



0-940000.1	upon request
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You can find more information and accessories for these products online.



www.siegmund.com/
 F-octagonal22

Zero point clamping system mechanic nitrided

Clamping module for manual clamping, actuation via open-end wrench SW 50



	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	upon request •

Zero point clamping system pneumatic nitrided

pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021



	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	upon request •

Cover bolt Polyamide

to protect unused clamping modules



	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	upon request •

Universal banjo screw nitrided

for fastening the pneumatic clamping module



	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	upon request •

Clamping bolt nitrided

for connecting perforated plate with clamping module



	H (c)	Ø	G	
2-ZP2800	40 mm	45 mm	0,25 kg	upon request •

Centering bushing nitrided

for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material



	H (c)	Ø	G	
2-ZP2201	16 mm	25 mm	0,04 kg	upon request •

Retaining bushing nitrided

for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material



	H (c)	Ø	G	
2-ZP2202	16 mm	25 mm	0,04 kg	upon request •

Compensating bushing nitrided

for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material



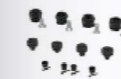
	H (c)	Ø	G	
2-ZP2203	16 mm	25 mm	0,04 kg	upon request •

Product recommendation



Starter set Zero point clamping system mechanic

Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP2201, 2x ZP2202, 1x ZP2203, incl. fixing material



	G	Special offer price
4-ZP2210	3,32 kg	upon request •



Starter set Zero point clamping system pneumatic

Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP2201, 2x ZP2202, 1x ZP2203, incl. fixing material



	G	Special offer price
4-ZP2220	14,72 kg	upon request •

Perforated plate S355J2+N 1200x800x18 Plasma nitrided

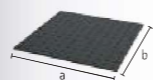
Steel S355J2+N + Plasma nitration



	L (a)	B (b)	MS (d)	G	
2-224004,P	1200 mm	800 mm	18 mm	138 kg	upon request •

Perforated plate S355J2+N 1200x1200x18 Plasma nitrided

Steel S355J2+N + Plasma nitration



	L (a)	B (b)	MS (d)	G	
2-224034,P	1200 mm	1200 mm	18 mm	204 kg	upon request •

More perforated plates online:
www.siegmund.com/F-plates



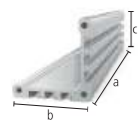
You can find more information and accessories for these products online.



www.siegmund.com/
F-zero-point

Aluminum profile 100 T

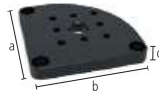
3 T-slots on each side, for M8 square nuts, distance of T-slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm



	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	upon request •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	upon request •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	upon request •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	upon request •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	upon request •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	upon request •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	upon request •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	upon request •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	upon request •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	upon request •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	upon request •

Cover plate 100 nitrided

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle



	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	upon request •

Base plate 170 radial nitrided

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm / 100 mm, stepless rotation by 90°



	L (a)	B (b)	MS (d)	G	
2-CS220192	170 mm	170 mm	18 mm	2,59 kg	upon request •

Base plate 170 linear nitrided

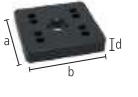
linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable



	L (a)	B (b)	MS (d)	G	
2-CS220193 left	170 mm	170 mm	18 mm	2,81 kg	upon request •
2-CS220194 right	170 mm	170 mm	18 mm	2,81 kg	upon request •

Adapter plate with hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)



	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	upon request •

Adapter plate without hole pattern for Toggle Clamp nitrided

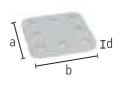
fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer



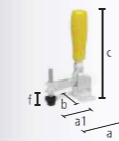
	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	upon request •

Set Spacer plate 5 mm pack of 5 Stainless Steel

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)



	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	upon request •

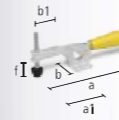


Vertical clamp 1800 / 2200

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°



	SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1800	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg upon request •
2-CS009084	2200	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg upon request •



Horizontal clamp 1800 / 3000

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°



	SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1800	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg upon request •
2-CS009094	3000	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg upon request •



Horizontal Toggle Clamp 2500 / 4000

without adapter, Hole pattern 40 mm



	SP	L (a)	L (a1)	G	
2-CS009083	2500	2,50 kN	120 mm	57 mm	0,51 kg upon request •
2-CS009093	4000	4 kN	180 mm	93 mm	1 kg upon request •





Adapter with Hole Pattern Ø 70 eccentric burnished
for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm), for system borehole 22 mm



	H (d)	MS (d)	Ø	G	
2-CS220715.4	25 mm	15 mm	70 mm	0,46 kg	upon request

Clamp Bushing for M8 thread incl. screw 16 mm burnished
for fastening Siegmund parts to the threaded boreholes



	H (d)	Ø	G	
2-220546.1	21 mm	31 mm	0,05 kg	upon request

Set Self-tapping screws M8x25 pack of 50
50 pieces, for connecting base or cover plates with aluminum profile



	G	
2-CS009001	1 kg	upon request

Set Screws M8x12 pack of 50
50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot



	G	
2-CS009002	0,60 kg	upon request

Set Screws M8x16 pack of 50
50 pieces, for attaching quick-change clamps to cover plates



	G	
2-CS009003	0,65 kg	upon request

Set Square nuts M8 pack of 50
50 pieces, Sliding blocks for aluminum profiles with T-Slot



	G	
2-CS009004	0,35 kg	upon request

Product recommendation

	Starter set 22 delivery contents: 4x CS000176, 4x CS000181, 4x CS220192, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004			22
	4-CS220001.1		25,42 kg	upon request

	Vertical clamp 1800 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220790	1,80 kN	0,89 kg	upon request

	Vertical clamp 2200 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220791	2,20 kN	1,16 kg	upon request

	Horizontal clamp 1800 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220794	1,80 kN	0,89 kg	upon request

	Horizontal clamp 3000 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220795	3 kN	1,19 kg	upon request

	Horizontal Toggle Clamp 2500 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220792	2,50 kN	0,97 kg	upon request

	Horizontal Toggle Clamp 4000 with Adapter Adapter CS220715.4, for system borehole 22 mm			22
	4-CS220793	4 kN	1,46 kg	upon request

	Perforated plate S355J2+N 1200x800x18 Plasma nitrided Steel S355J2+N + Plasma nitration							22
	2-224004.P	1200 mm	800 mm	18 mm	138 kg			upon request

More perforated plates online:
www.siegmund.com/f-plates



You can find more information and accessories for these products online.



www.siegmund.com/F-clampingsystem

Eccentric Stop Ø 60 with M10 thread nitrided
for ground connection, stepless adjusting

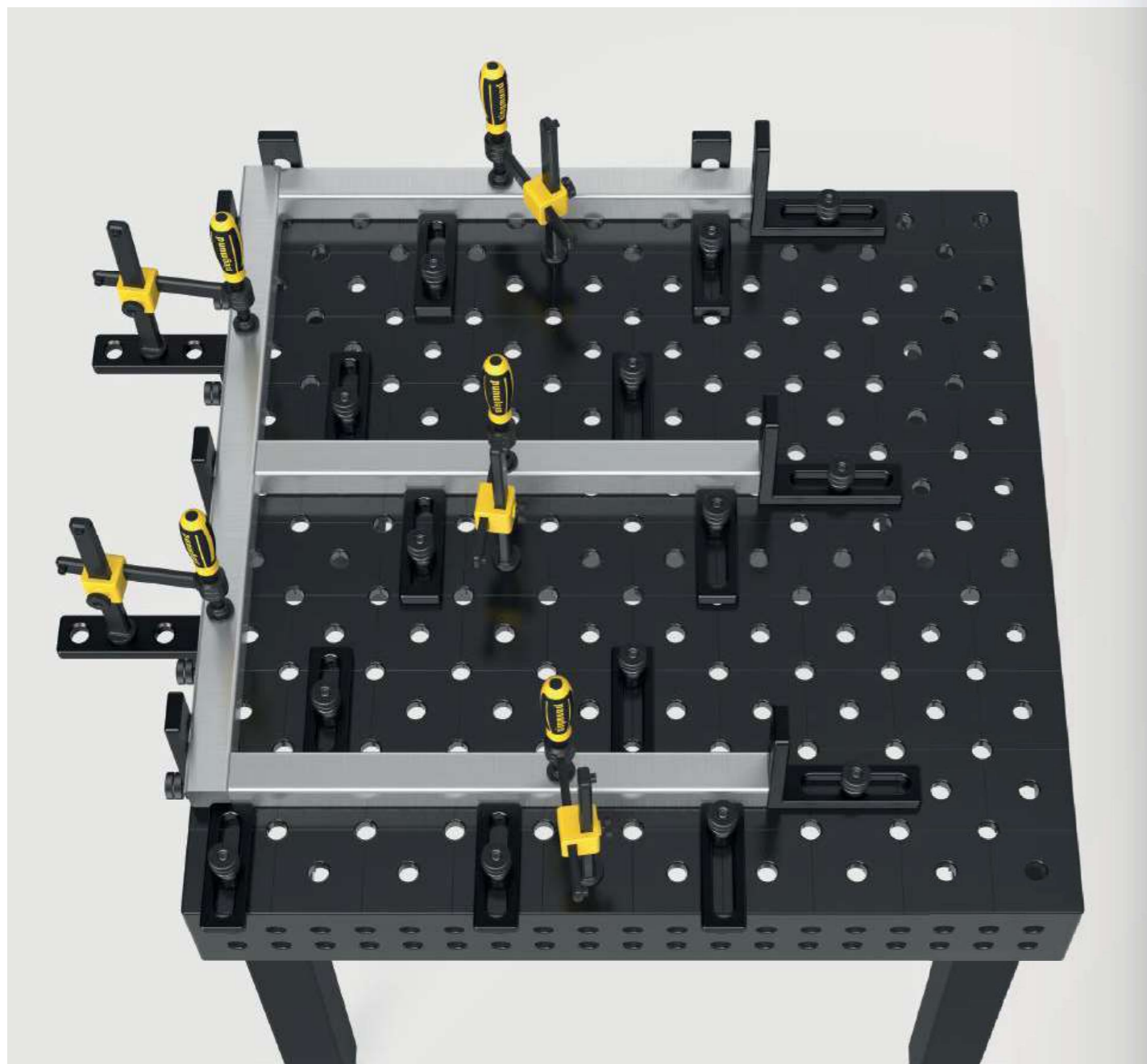


	MS (d)	Ø	G	
2-220402.N	18 mm	60 mm	0,33 kg	upon request •

Eccentric Stop Ø 100 nitrided
also serves as a support surface, stepless adjusting



	MS (d)	Ø	G	
2-220403.N	18 mm	100 mm	1,04 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-stop22



Universal Stop 150 L nitrided
elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-220410.N	150 mm	50 mm	100 mm	18 mm	0,67 kg	upon request •

Universal Stop 225 L nitrided
combination of borehole and elongated hole, for use with both prisms and adapters



	L (a)	B (b)	VB (f)	MS (d)	G	
2-220420.N	225 mm	50 mm	100 mm	18 mm	1,14 kg	upon request •

Universal Stop 300 nitrided
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-220426.N	300 mm	50 mm	100 mm	18 mm	1,54 kg	upon request •

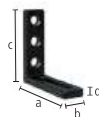
Universal Stop 500 S nitrided
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-220430.N	500 mm	100 mm	200 mm	18 mm	6,01 kg	upon request •

Stop and Clamping Square 175 L nitrided

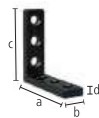
combination of borehole and elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-220110.N	175 mm	50 mm	175 mm	18 mm	1,65 kg	upon request

Stop and Clamping Square 175 VL nitrided

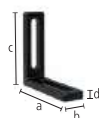
with boreholes, no elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-220113.N	175 mm	50 mm	175 mm	18 mm	1,96 kg	upon request

Stop and Clamping Square 175 WL nitrided

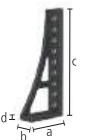
elongated hole, flexible in any direction



	L (a)	B (b)	H (c)	MS (d)	G	
2-220111.N	175 mm	50 mm	175 mm	18 mm	1,57 kg	upon request

Stop and Clamping Square 300 G / 500 G nitrided

usable as table extension, material: GGG40



	L (a)	B (b)	H (c)	MS (d)	G	
2-220152.N	left	200 mm	75 mm	300 mm	20 mm	5,70 kg upon request
2-220162.N	left	193 mm	75 mm	500 mm	20 mm	7,80 kg upon request

Stop and Clamping Square 300x195 nitrided



	L (a)	B (b)	H (c)	MS (d)	G	
2-220116.N	195 mm	75 mm	300 mm	20 mm	6,74 kg	upon request



Stop and Clamping Square 300 GK nitrided

usable as table extension, for heavy components, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-220124.N	left	280 mm	95 mm	300 mm	20 mm	11,50 kg upon request
2-220126.N	right	280 mm	95 mm	300 mm	20 mm	11,50 kg upon request

Stop and Clamping Square 500 G with rotation angle nitrided

usable as table extension, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-220164.N	left	276 mm	95 mm	500 mm	20 mm	11,60 kg upon request
2-220165.N	right	276 mm	95 mm	500 mm	20 mm	11,60 kg upon request

Stop and Clamping Square 600 GK / 800 GK nitrided

usable as table extension, for heavy components, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-220134.N	left	373 mm	95 mm	600 mm	20 mm	21,80 kg upon request
2-220136.N	right	373 mm	95 mm	600 mm	20 mm	21,80 kg upon request
2-220144.N	left	373 mm	95 mm	800 mm	20 mm	25,80 kg upon request
2-220146.N	right	373 mm	95 mm	800 mm	20 mm	25,80 kg upon request

Corner Connection small, Cast Iron nitrided

45° diagonal table extension, material: GGG40



	L (a)	B (b)	H (c)	G	
2-220190.N	200 mm	150 mm	115 mm	10 kg	upon request

Universal Angle Hydromechanical Clamping burnished

225° infinite adjustment, suitable matching hex wrench 14 (280854) not included



	SL (e)	G	
2-220171	475 mm	23 kg	upon request

Square U-Shape 200/150 Plasma nitrided

to connect tables (with connecting bolt 220560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required



	L (a)	B (b)	H (c)	MS (d)	G	
2-220350.P	200 mm	200 mm	150 mm	18 mm	19 kg	upon request
2-220360.P	500 mm	200 mm	150 mm	18 mm	43 kg	upon request
2-220370.P	1000 mm	200 mm	150 mm	18 mm	75 kg	upon request
2-220380.P	1500 mm	200 mm	150 mm	18 mm	107 kg	upon request
2-220390.P	2000 mm	200 mm	150 mm	18 mm	141 kg	upon request



You can find more information and accessories for these products online.



www.siegmund.com/
F-square22

Aluminum profile bracket 200x36 mm (50 mm Grid)

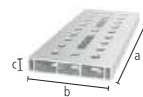
Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000542 required)



	L (a)	B (b)	H (c)	G	
4-AR22014050.V	500 mm	200 mm	36 mm	2,57 kg	upon request •
4-AR22014080.V	800 mm	200 mm	36 mm	4,09 kg	upon request •
4-AR22014100.V	1000 mm	200 mm	36 mm	5,30 kg	upon request •
4-AR22014120.V	1200 mm	200 mm	36 mm	6,11 kg	upon request •
4-AR22014150.V	1500 mm	200 mm	36 mm	7,62 kg	upon request •
4-AR22014200.V	2000 mm	200 mm	36 mm	10,14 kg	upon request •

Aluminum profile bracket 200x36 mm (50 mm Grid with elongated hole)

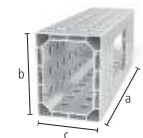
Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000542 required)



	L (a)	B (b)	H (c)	G	
4-AR22014050.VL	500 mm	200 mm	36 mm	2,53 kg	upon request •
4-AR22014080.VL	800 mm	200 mm	36 mm	4 kg	upon request •
4-AR22014100.VL	1000 mm	200 mm	36 mm	4,99 kg	upon request •
4-AR22014120.VL	1200 mm	200 mm	36 mm	5,97 kg	upon request •
4-AR22014150.VL	1500 mm	200 mm	36 mm	7,47 kg	upon request •
4-AR22014200.VL	2000 mm	200 mm	36 mm	9,93 kg	upon request •

Aluminum profile U-shape 200x150 mm (50 mm Grid)

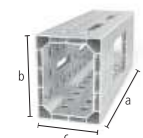
Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,9 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AR22024050.V	500 mm	200 mm	150 mm	5,70 kg	upon request •
4-AR22024080.V	800 mm	200 mm	150 mm	8,90 kg	upon request •
4-AR22024100.V	1000 mm	200 mm	150 mm	11,30 kg	upon request •
4-AR22024120.V	1200 mm	200 mm	150 mm	13,50 kg	upon request •
4-AR22024150.V	1500 mm	200 mm	150 mm	16,80 kg	upon request •
4-AR22024200.V	2000 mm	200 mm	150 mm	22,40 kg	upon request •

Aluminum profile U-shape 200x150 mm (50 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,9 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AR22024050.VL	500 mm	200 mm	150 mm	5,53 kg	upon request •
4-AR22024080.VL	800 mm	200 mm	150 mm	8,53 kg	upon request •
4-AR22024100.VL	1000 mm	200 mm	150 mm	10,89 kg	upon request •
4-AR22024120.VL	1200 mm	200 mm	150 mm	13,01 kg	upon request •
4-AR22024150.VL	1500 mm	200 mm	150 mm	16,32 kg	upon request •
4-AR22024200.VL	2000 mm	200 mm	150 mm	21,68 kg	upon request •

Adapter for table connection for aluminum profiles

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 220511, 3x AP220528 (not included in the delivery)



	L (a)	B (b)	H (c)	MS (d)	G	
2-AP220399	163 mm	113 mm	70 mm	18 mm	3,03 kg	upon request •
2-AP220399.AT	163 mm	113 mm	70 mm	18 mm	1,10 kg	upon request •

Adapter for screw clamps nitrided

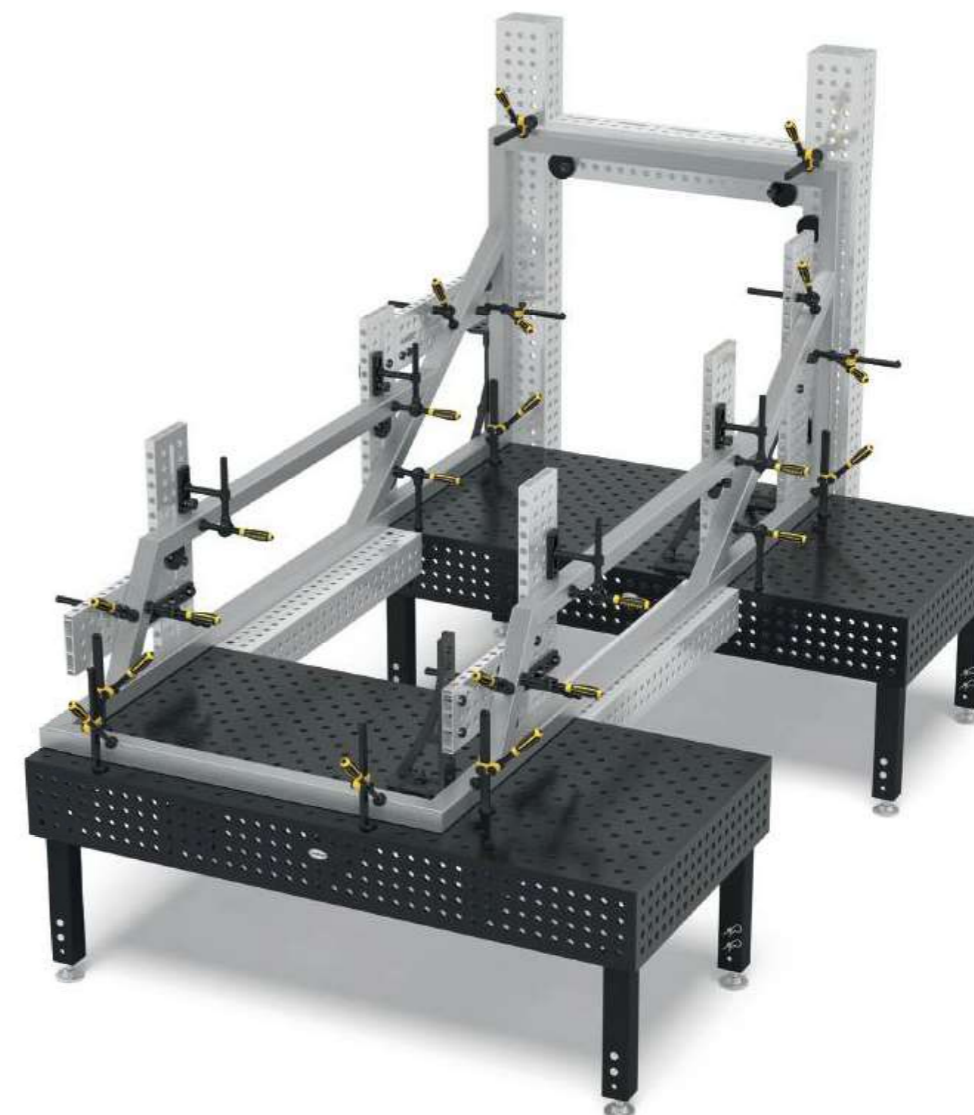
for using screw clamps in aluminum profiles, for Screw Clamps: 220610.1, 220630.1, 220615



	L (a)	Ø	G	
2-AP220605.N	63 mm	35 mm	0,27 kg	upon request •
2-AP220602.N	81 mm	35 mm	0,32 kg	upon request •

Lightweight clamping tools made of aluminum

The use of aluminum provides a lightweight and sturdy clamping surface, that is 75 – 90% lighter than comparable clamping tools. Siegmund aluminum profiles offer many application possibilities such as table extensions or vertical clamping surfaces. The versatile boreholes provide many clamping and combination options with other squares and stops.



You can find more information and accessories for these products online.



www.siegmund.com/
F-profile



Areal Clamping Bolt burnished

220590: Clamping range approx. 33-39 mm, 220590.3: Clamping range approx. 51-57 mm, 220590.4: Clamping range approx. 69-75 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-220590	double	84 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,33 kg	upon request •
2-220590.3	triple	102 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,38 kg	upon request •
2-220590.4	quadruple	120 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,43 kg	upon request •

Areal Clamping Flush Mount Bolt burnished

countersunk connection of components, 220595: Clamping range approx. 33-39 mm, 220595.3: Clamping range approx. 51-57 mm, 220595.4: Clamping range approx. 69-75 mm, not suitable for elongated holes, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-220595	double	49 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,12 kg	upon request •
2-220595.3	triple	67 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,18 kg	upon request •
2-220595.4	quadruple	85 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,23 kg	upon request •

Fast Clamping Bolt without slot burnished

recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220511	double	83 mm	130 kN	15 kN	6 Nm	15 Nm	0,27 kg	upon request •
2-220513	triple	101 mm	130 kN	15 kN	6 Nm	15 Nm	0,32 kg	upon request •
2-220515	quadruple	119 mm	130 kN	15 kN	6 Nm	15 Nm	0,37 kg	upon request •

Flush Mount Bolt without slot burnished

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight

B 22

		L (a)	SK	ZK	AM1	G	
2-AP220528	double	50 mm	130 kN	2 kN	6 Nm	0,13 kg	upon request •
2-AP220529	triple	68 mm	130 kN	2 kN	6 Nm	0,18 kg	upon request •
2-AP220530	quadruple	86 mm	130 kN	2 kN	6 Nm	0,23 kg	upon request •

Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 22

		L (a)	SK	ZK	AM	G	
2-220528	double	49 mm	130 kN	6 kN	15 Nm	0,12 kg	upon request •
2-220529	triple	67 mm	130 kN	6 kN	15 Nm	0,16 kg	upon request •

Connecting Bolt with collar burnished

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220583	double	55 mm	130 kN	15 kN	20 Nm	20 Nm	0,20 kg	upon request •
2-220584	triple	73 mm	130 kN	15 kN	20 Nm	20 Nm	0,27 kg	upon request •
2-220585	quadruple	91 mm	130 kN	15 kN	20 Nm	20 Nm	0,30 kg	upon request •



Fast Clamping Bolt burnished

MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220510	double	83 mm	130 kN	15 kN	6 Nm	15 Nm	0,27 kg	upon request •

Fast Clamping Bolt flat without slot burnished

minimal protrusion, MUST NOT be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220524	double	57 mm	130 kN	15 kN	6 Nm	15 Nm	0,16 kg	upon request •
2-220525	triple	75 mm	130 kN	15 kN	6 Nm	15 Nm	0,20 kg	upon request •

Fast Clamping Bolt adjustable without slot burnished

220571: Clamping range approx. 18-36 mm, 220573: Clamping range approx. 36-54 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares

100 B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220571	double	95 mm	130 kN	15 kN	6 Nm	15 Nm	0,40 kg	upon request •
2-220573	triple	113 mm	130 kN	15 kN	6 Nm	15 Nm	0,46 kg	upon request •

Universal Bolt Comfort burnished

220532: Clamping range approx. 33-39 mm, 220533: Clamping range approx. 51-57 mm, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220532	double	93 mm	150 kN	15 kN	6 Nm	15 Nm	0,35 kg	upon request •
2-220533	triple	111 mm	130 kN	15 kN	6 Nm	15 Nm	0,41 kg	upon request •

Connecting Bolt nitrided

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

BAR N 22

		L (a)	SK	ZK	AM	G	
2-220560,N	double	36 mm	120 kN	6 kN	15 Nm	0,06 kg	upon request •

Connecting Bolt burnished

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

B 22

		L (a)	SK	ZK	AM	G	
2-220561	triple	54 mm	120 kN	6 kN	15 Nm	0,12 kg	upon request •

Magnetic Clamping Bolt Aluminum

clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible

AL 22

		L (a)	SF	G	
2-220740		60 mm	18 mm	0,06 kg	upon request •

Style: double / triple / quadruple



You can find more information and accessories for these products online.



www.siegmund.com/
F-bolt22



Professional Screw Clamp burnished / nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, Vertical Bar reinforced



	SP	B (b)	H (c)	G	
2-220610.1	3,50 kN	220 mm	300 mm	2,70 kg	upon request



Professional Screw Clamp 45°/90° nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, stepless rotation from 0-360°, Vertical Bar reinforced



	SP	H (c)	G	
2-220630.1	3,50 kN	300 mm	2,21 kg	upon request



Professional Fast Tension Clamp burnished / nitrided

Vertical Bar reinforced



	SP	B (b)	H (c)	G	
2-220615	3,50 kN	275 mm	300 mm	2,70 kg	upon request



Pipe Clamp Universal burnished / nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring



	SP	B (b)	H (c)	G	
2-220604.1	1,40 kN	265 mm	210 mm	1,91 kg	upon request

Thread Bushing burnished

for 220610.1, Acme trapezoidal thread 16x4 mm for system 22 screw clamp arbor, usable in every system borehole



	H (c)	Ø	G	
2-220618	22 mm	24 mm	0,03 kg	upon request

Prism for Screw Clamps

for spindle with ball diameter 10 mm, compatible with 22 mm boreholes and clamps



	H (c)	Ø	G	
2-220657.1	20 mm	40 mm	0,05 kg	upon request
2-220658.E	20 mm	40 mm	0,04 kg	upon request
2-220659.PA	20 mm	40 mm	0,01 kg	upon request



Duo Prism Ø 40

for spindle with ball diameter 10 mm, compatible with 22 mm boreholes and clamps

	H (c)	Ø	G	
2-220650	27 mm	40 mm	0,13 kg	upon request
2-220650.A	27 mm	40 mm	0,06 kg	upon request
2-220650.PA	27 mm	40 mm	0,02 kg	upon request



Quick-Change Clamp 100

Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes



	L (a)	B (b)	H (c)	G	
2-220706	340 mm	30 mm	150 mm	1,20 kg	upon request



Quick-Change Clamp 160

Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes



	L (a)	B (b)	H (c)	G	
2-220707	360 mm	30 mm	150 mm	1,20 kg	upon request



You can find more information and accessories for these products online.



www.siegmund.com/
F-clamp22

Prism Ø 50 135° with screwed-in collar

M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 80 mm



		H (c)	Ø	G	
2-220648.1	22 B	20 mm	50 mm	0,26 kg	upon request •
2-220648.1.A	22 AL	20 mm	50 mm	0,16 kg	upon request •
2-220648.1.PA	22 PA	20 mm	50 mm	0,08 kg	upon request •

Vario Prism Ø 50 90° / 120° with screwed-in collar

M10 thread for e.g. prism extensions Item No. 220649, for round and square pipes up to Ø 50 mm



		H (c)	Ø	G	
2-220645.1	22 B	20 mm	50 mm	0,30 kg	upon request •
2-220645.1.A	22 AL	20 mm	50 mm	0,15 kg	upon request •
2-220645.1.PA	22 PA	20 mm	50 mm	0,08 kg	upon request •

Prism Ø 60 135° with screwed-in collar burnished

M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 80 mm



		H (c)	Ø	G	
2-220651.1	22 B	30 mm	60 mm	0,58 kg	upon request •
2-220651.1.A	22 AL	30 mm	60 mm	0,32 kg	upon request •
2-220651.1.PA	22 PA	30 mm	60 mm	0,13 kg	upon request •

Prism Ø 80 90° with screwed-in collar

M10 thread for e.g. prism extensions Item No. 220649, for round and square pipes up to Ø 100 mm



		H (c)	Ø	G	
2-220647.1	22 B	40 mm	80 mm	1,07 kg	upon request •
2-220647.1.A	22 AL	40 mm	80 mm	0,57 kg	upon request •
2-220647.1.PA	22 PA	40 mm	80 mm	0,20 kg	upon request •

Prism Ø 120 157° with screwed-in collar

M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 400 mm



		H (c)	Ø	G	
2-220652.1	22 B	30 mm	120 mm	1,74 kg	upon request •
2-220652.1.A	22 AL	30 mm	120 mm	0,91 kg	upon request •
2-220652.1.PA	22 PA	30 mm	120 mm	0,30 kg	upon request •



Screw Support Ø 80 burnished

vernier adjustment height in a range of 75-110 mm, combinable with support set 220821 and prism extension



		H (c)	Ø	G	
2-220822		75-110 mm	80 mm	2,44 kg	upon request •

Support height adjustable with scale burnished

incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms



		H (c)	Ø	G	
2-220824		134 mm	45 mm	0,52 kg	upon request •

Prism Collar Screw with countersunk bolt burnished

to mount prisms in boreholes



		L (a)	Ø	G	
2-220669		12 mm	22 mm	0,04 kg	upon request •

Set of Supports 11 pieces burnished

compensation of 1-100 mm height difference, with M10 thread



		H (c)	Ø	G	
2-220821		125 mm	50 mm	2,01 kg	upon request •

Tower for Supports burnished

variable support surface, with M10 thread



		H (c)	Ø	G	
2-220821.1		125 mm	50 mm	0,39 kg	upon request •

Washer Set

gradation of discs: 1 / 2 / 3 / 4 / 5 / 10 / 20 / 40 / 50 mm incl. 1/10" disc 2,54 mm



		Ø	G	
2-220821.2		50 mm	1,62 kg	upon request •

Prism Extension burnished

compatible with prisms, support set 220821 and screw support 220822



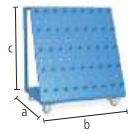
		L (a)	Ø	G	
2-220649		25 mm	22 mm	0,07 kg	upon request •
2-220649.1		50 mm	22 mm	0,14 kg	upon request •
2-220649.2		100 mm	22 mm	0,28 kg	upon request •
2-220649.3		150 mm	22 mm	0,42 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-prism22



Tool Cart powder coated finish
Max. total weight 240 kg

22

	L (a)	B (b)	H (c)	G	
2-220910	650 mm	900 mm	1020 mm	50 kg	upon request •



Protective Welding Wall

mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge

16 22 28

	L (a)	B (b)	H (c)	G	
2-280980	1600 mm	50 mm	800 mm	23 kg	upon request •



Brush Ø 24 with protecting cover
for cleaning boreholes

22

		Ø	G	
2-220820		24 mm	0,06 kg	upon request •



Brush Ø 24 for drill bit / 10 piece pack
for cleaning boreholes

22

		Ø	G	
2-220820.10		24 mm	0,06 kg	upon request •



Hex wrench Size 5
yellow

22

		G	
2-220852		0,09 kg	upon request •



Burner Holder burnished
can be positioned in borehole

B 22

	H (c)	G	
2-220920	200 mm	0,36 kg	upon request •



Ground Connection Comfort

guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm²

16 22 28



	G	
2-000810	0,66 kg	upon request •



Shipping Bracket with Fastening Plate nitrided

1800 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), consider further instructions for use for the article online!

BAR N 22 28

	L (a)	B (b)	H (c)	G	
2-000830.N	150 mm	150 mm	25 mm	4,70 kg	upon request •



Shipping Bracket nitrided

2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!

BAR N 16 22 28

	L (a)	B (b)	H (c)	G	
2-000835.N	200 mm	100 mm	165 mm	4,50 kg	upon request •



You can find more information and accessories for these products online.



[www.siegmund.com/
F-accessories22](http://www.siegmund.com/F-accessories22)

Professional 750 / Extreme 8.7



Sub Table Box lockable

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

22

	L (a)	B (b)	H (c)	TF	G	
2-220990	630 mm	485 mm	430 mm	100 kg	30 kg	upon request •

0%



Set Sub Table Box lockable incl. 2 drawers

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-220990.1	630 mm	485 mm	430 mm	100 kg	44 kg	upon request •

0%



Set Sub Table Box lockable incl. 3 drawers

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-220990.2	630 mm	485 mm	430 mm	100 kg	49 kg	upon request •

Extreme 8.7 PLUS



Sub Table Box lockable for PLUS Table

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

22

	L (a)	B (b)	H (c)	TF	G	
2-222990	630 mm	485 mm	430 mm	100 kg	29,90 kg	upon request •

0%



Set Sub Table Box lockable for PLUS Table incl. 2 drawers

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-222990.1	630 mm	485 mm	430 mm	100 kg	43,90 kg	upon request •

0%



Set Sub Table Box lockable for PLUS Table incl. 3 drawers

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-222990.2	630 mm	485 mm	430 mm	100 kg	48,90 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-stbox

Configuration



Drawer with clip rail




powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28




	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	upon request •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	upon request •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	upon request •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	upon request •



Bench vice 125

	Siegmond bench vice 125		NEW
	Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511		
	SP	G	16 22 28
2-004320	30 kN	17,50 kg	upon request •
	Set of vice jaw covers 125 incl. bag		NEW
	delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms		
	SP	G	16 22 28
2-004325		0,85 kg	upon request •
	Set Siegmond bench vice 125 System 22		NEW
	Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, delivery contents: 1x Bench vice 004320, 2x Bolt 220513, 2x Reduction Bushing 000544, 1x Set of vice jaw covers 004325		
	SP	G	22
2-224320	30 kN	19,20 kg	upon request •

Bench vice 150

	Siegmond bench vice 150		NEW
	Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511		
	SP	G	16 22 28
2-004330	40 kN	24 kg	upon request •
	Set of vice jaw covers 150 incl. bag		NEW
	delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms		
	SP	G	16 22 28
2-004335		1 kg	upon request •
	Set Siegmond bench vice 150 System 22		NEW
	Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, delivery contents: 1x Bench vice 004330, 2x Bolt 220513, 2x Reduction Bushing 000544, 1x Set of vice jaw covers 004335		
	SP	G	22
2-224330	40 kN	25,90 kg	upon request •



Vice jaw covers

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

Set of vice jaw covers

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms



You can find more information and accessories for these products online.



www.siegmund.com/
F-benchvice



Table press System 22

compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places

22

2-220780

G

6,70 kg upon request •



Special Square System 22

as an extension and vertical fixation of the press

22

2-220702

L (a)	B (b)	H (c)	G
195 mm	60 mm	60 mm	1,66 kg

upon request •

Thrust Piece

000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel



2-000701.AL

28 22 16 AL

H (c) Ø G

15 mm 55 mm 0,08 kg

upon request •

2-000701.PA

28 22 16 PA

15 mm 55 mm 0,03 kg

upon request •

Stamp 90° with extention pipe

for pressing in corners without damaging the weld seam



16 22 28

2-000706

L (a)	B (b)	H (c)	G
168 mm	50 mm	50 mm	0,82 kg

upon request •

Pipe Adapter POM-C

for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 000703.3: for pipes Ø 42,4 mm



16 22 28

2-000703.1

L (a) Ø G

35 mm 55 mm 0,08 kg

upon request •

2-000703.2

35 mm 55 mm 0,06 kg

upon request •

2-000703.3

35 mm 55 mm 0,05 kg

upon request •

Pipe Bending Plug POM-C

for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm



16 22 28

2-000704.1

L (a)	B (b)	H (c)	G
120 mm	35 mm	60 mm	0,24 kg

upon request •

2-000704.2

120 mm 35 mm 60 mm 0,21 kg

upon request •

2-000704.3

120 mm 35 mm 60 mm 0,18 kg

upon request •

Counter block POM-C

as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm



16 22 28

2-000705.1

L (a)	B (b)	H (c)	G
60 mm	114 mm	55 mm	0,29 kg

upon request •

2-000705.2

60 mm 102 mm 55 mm 0,25 kg

upon request •

2-000705.3

60 mm 93 mm 55 mm 0,22 kg

upon request •

Plug socket

for rotatable fastening of the counter block in the boreholes, for fixing: 220515



22

2-220701

L (a)	Ø	G
54 mm	40 mm	0,24 kg

upon request •

Product recommendation

22



Basic-Set

Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 220702

22

2-220783

G

1,77 kg upon request •

22



Pipe straightening set for Ø 21,4

Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

2-220782.1

G

1,38 kg upon request •

22



Pipe straightening set for Ø 33,7

Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

2-220782.2

G

1,25 kg upon request •

22



Pipe straightening set for Ø 42,4

Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

2-220782.3

G

1,15 kg upon request •



You can find more information and accessories for these products online.



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