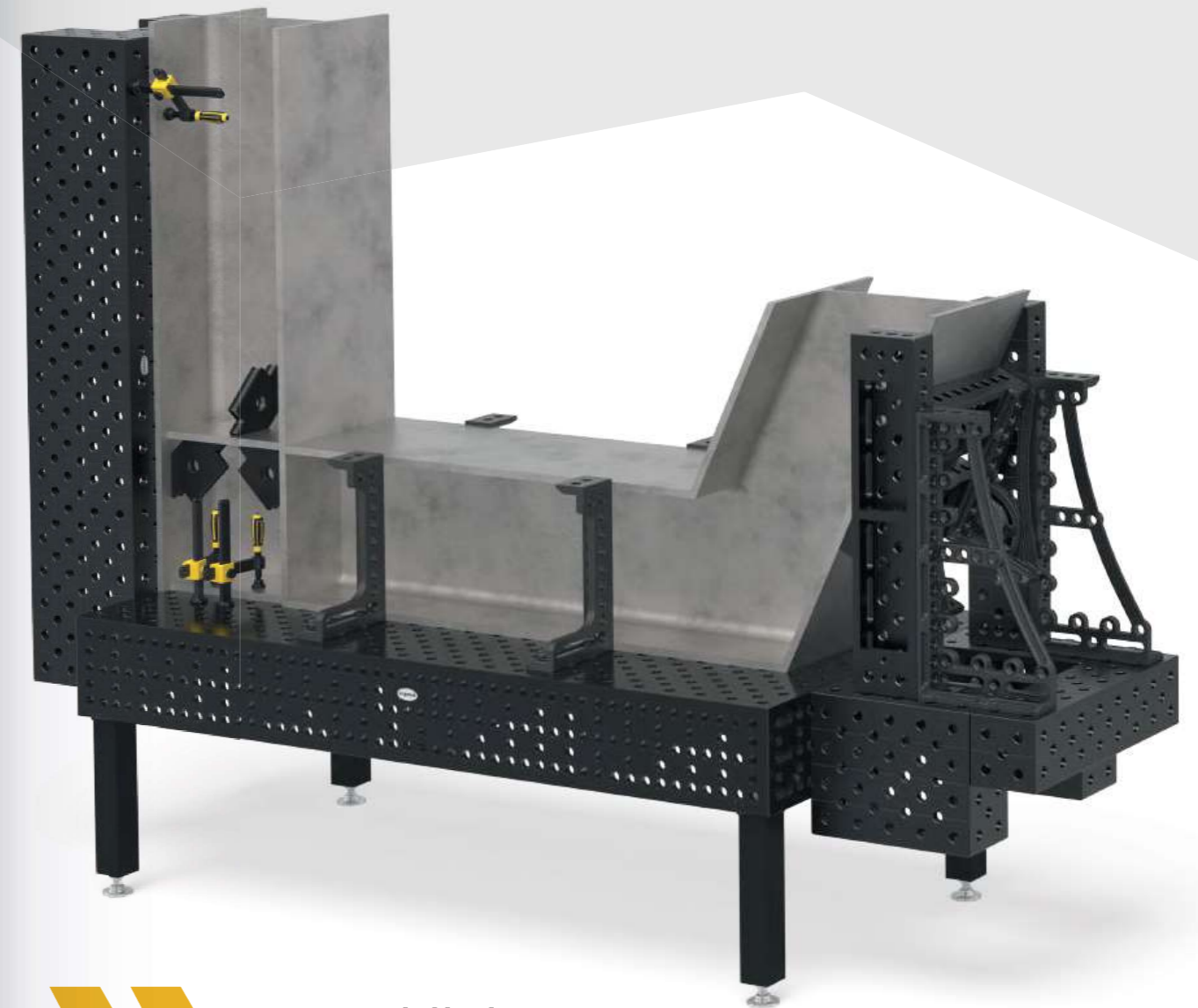
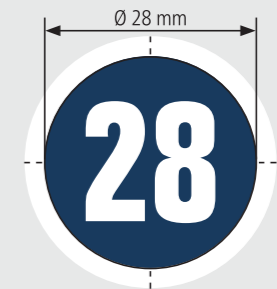


LIGHT TO HEAVY DUTY FABRICATIONS

Our largest system is ideal for light to heavy workpieces due to its high resilience and rigidity. The solid clamping devices also keep large components in shape and prevent distortion when welding the individual assemblies.



**Recommended load
up to 6000 kg**

max. 2000 kg per leg basic equipment
max. 3000 kg per leg basic equipment PLUS

Basic 750

- premium steel S355J2+N
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	354 kg	upon request	4-281015	•
1500 x 1000 mm	4	370 kg	upon request	4-281035	•
2000 x 1000 mm	4	475 kg	upon request	4-281020	•
2000 x 1200 mm	4	569 kg	upon request	4-281060	•
2400 x 1200 mm	6	697 kg	upon request	4-281030	•
3000 x 1500 mm	6	1043 kg	upon request	4-281040	•



Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
 Without Plasma nitration: Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.



www.siegmund.com/
 F-tablebasic75028

Table Legs



	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
Capacity per table leg	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200 x 800 mm tables.

Basic sets



	280604	280511	280420.N	280110.N	280162.N
1	4-281200	4x	8x	6x	2x
2	4-281300	8x	12x	8x	4x
3	4-281400	10x	18x	10x	6x

Basic 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	236 kg	upon request	4-281010.XD7	•
1200 x 800 mm	4	229 kg	upon request	4-281025.XD7	•
1200 x 1200 mm	4	325 kg	upon request	4-281015.XD7	•
1500 x 1000 mm	4	340 kg	upon request	4-281035.XD7	•
2000 x 1000 mm	5	442 kg	upon request	4-281020.XD7	•
2000 x 1200 mm	5	527 kg	upon request	4-281060.XD7	•
2400 x 1200 mm	6	636 kg	upon request	4-281030.XD7	•
3000 x 1500 mm	6	948 kg	upon request	4-281040.XD7	•



Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/
 F-tablebasicX728



	280543	160415	284050.Set	283999	
	8x	8x		1x	upon request •
	8x	8x	2x	1x	upon request •
	8x	8x	4x	1x	upon request •

Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 200 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	416 kg	upon request	4-280010.P	•
1200 x 800 mm	4	408 kg	upon request	4-280025.P	•
1200 x 1200 mm	4	544 kg	upon request	4-280015.P	•
1500 x 1000 mm	4	577 kg	upon request	4-280035.P	•
1500 x 1500 mm	4	801 kg	upon request	4-280050.P	•
2000 x 1000 mm	4	730 kg	upon request	4-280020.P	•
2000 x 1200 mm	4	843 kg	upon request	4-280060.P	•
2000 x 2000 mm	4	1299 kg	upon request	4-280045.P	•
2400 x 1200 mm	4	986 kg	upon request	4-280030.P	•
3000 x 1500 mm	6	1517 kg	upon request	4-280040.P	•
4000 x 2000 mm	8	2501 kg	upon request	4-280055.P	•

Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
 All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75028



www.siegmund.com/
F-table75028



Table Legs



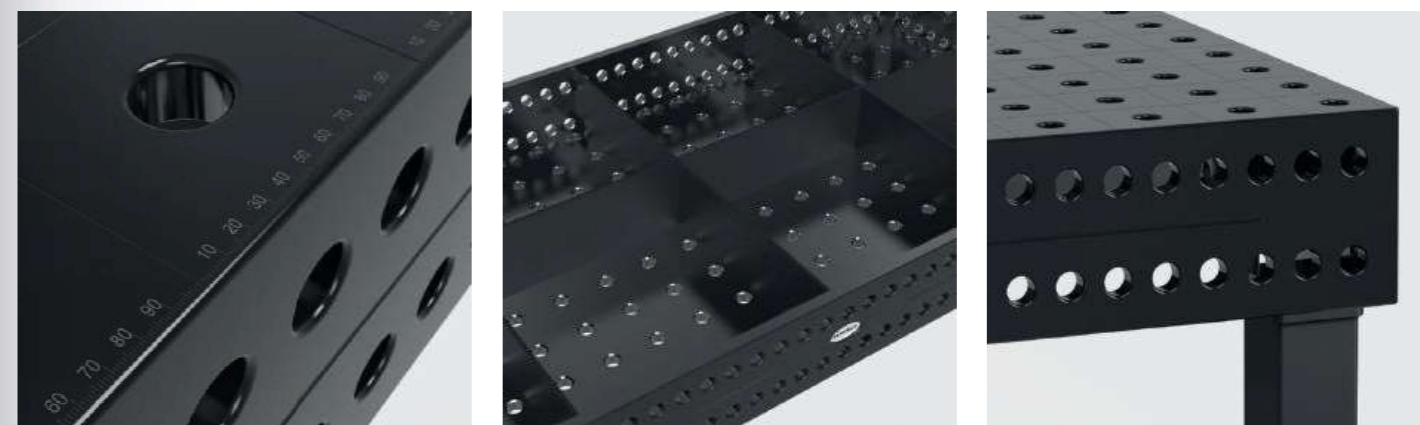
	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 or 8 table legs.

Sets



	280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x	4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	4x



	280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
	2x	2x						1x	upon request •
	4x	2x	2x					1x	upon request •
	6x	2x	2x		1x			1x	upon request •
	8x	2x	2x	1x	1x		1x	1x	upon request •
	12x	2x	2x	1x	1x	1x	1x	1x	upon request •

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 200 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	400 kg	upon request	4-280010.XD7D	•
1200 x 800 mm	4	392 kg	upon request	4-280025.XD7D	•
1200 x 1200 mm	4	521 kg	upon request	4-280015.XD7D	•
1500 x 1000 mm	4	554 kg	upon request	4-280035.XD7D	•
1500 x 1500 mm	4	767 kg	upon request	4-280050.XD7D	•
2000 x 1000 mm	4	699 kg	upon request	4-280020.XD7D	•
2000 x 1200 mm	4	806 kg	upon request	4-280060.XD7D	•
2000 x 2000 mm	4	1240 kg	upon request	4-280045.XD7D	•
2400 x 1200 mm	4	947 kg	upon request	4-280030.XD7D	•
3000 x 1500 mm	6	1425 kg	upon request	4-280040.XD7D	•
4000 x 2000 mm	8	2384 kg	upon request	4-280055.XD7D	•
4800 x 2400 mm	11	3275 kg	upon request	4-280065.XD7D	○



www.siegmund.com/
F-tableX728

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a 100x100 mm grid: www.siegmund.com/F-tableX728

Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 or 8 table legs.

Sets



		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x



	280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
	2x	2x						1x	upon request •
	4x	2x	2x					1x	upon request •
	6x	2x	2x		1x			1x	upon request •
	8x	2x	2x	1x	1x		1x	1x	upon request •
	12x	2x	2x	1x	1x	1x	1x	1x	upon request •

Professional Extreme 8.8 PLUS

- Through-hardened tool steel X8.8, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 300 mm, Boreholes on table side 3 rows with 50 mm spacing, 2 rows with 100 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	612 kg	upon request	4-280015.XD8PL	•
1500 x 1000 mm	4	655 kg	upon request	4-280035.XD8PL	•
1500 x 1500 mm	4	901 kg	upon request	4-280050.XD8PL	•
2000 x 1000 mm	4	826 kg	upon request	4-280020.XD8PL	•
2400 x 1200 mm	4	1102 kg	upon request	4-280030.XD8PL	•
3000 x 1500 mm	6	1656 kg	upon request	4-280040.XD8PL	•
4000 x 2000 mm	8	2746 kg	upon request	4-280055.XD8PL	•

Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 6000 kg based on even load distribution. (Data only for leg standard equipment)
 All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX828plus



www.siegmund.com/
F-tableX828plus

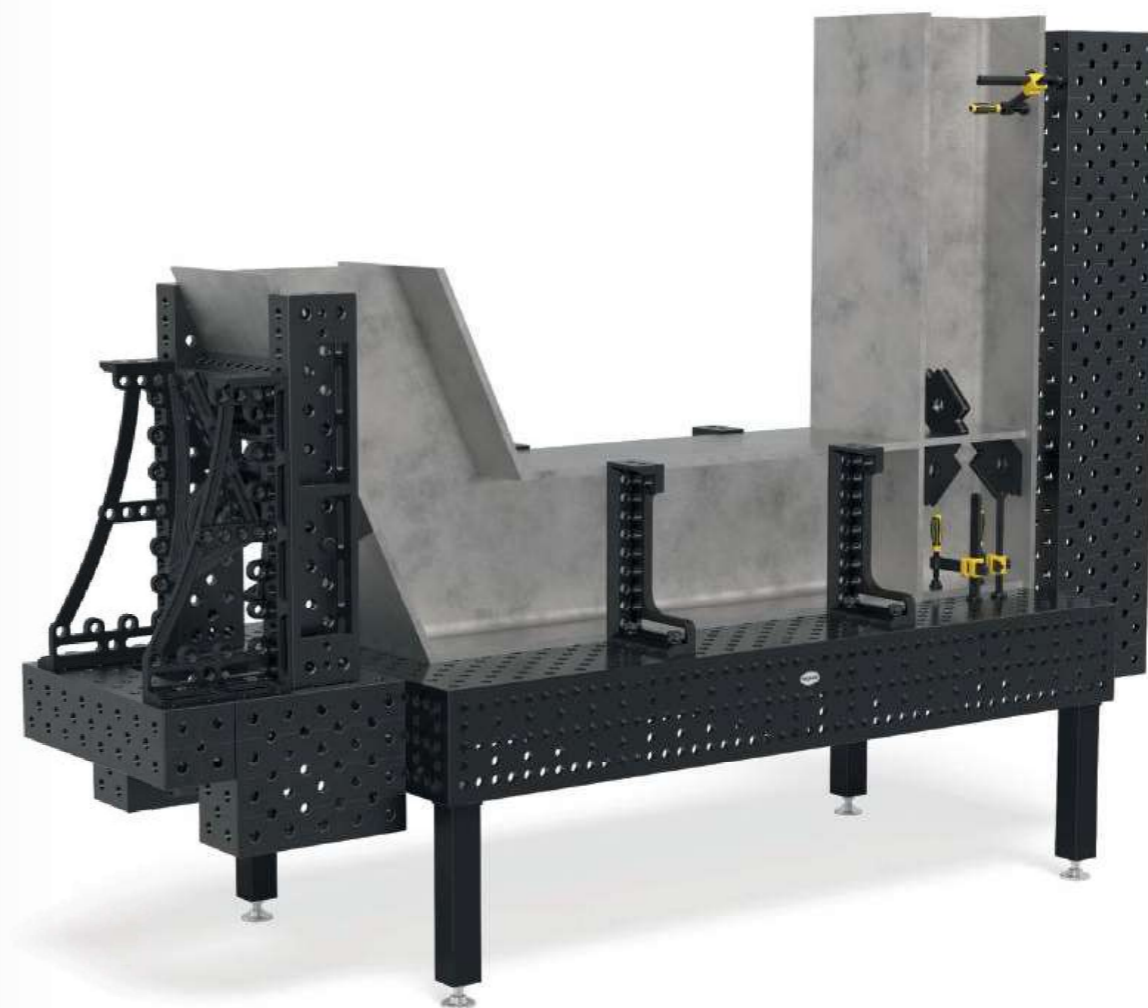


Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Flor anchoring
	280853.X	280857.X	4-280878.XX	4-280877.XX	4-280860.XX	4-280879.XX	4-280872.XX
Capacity per table leg	3000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	3000 kg
Leg height	550 mm	750 mm	450 – 700 mm	550 – 900 mm	550 mm	550 – 750 mm	550 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note: Not recommended for welding tables with 6 or 8 table legs.

Sets

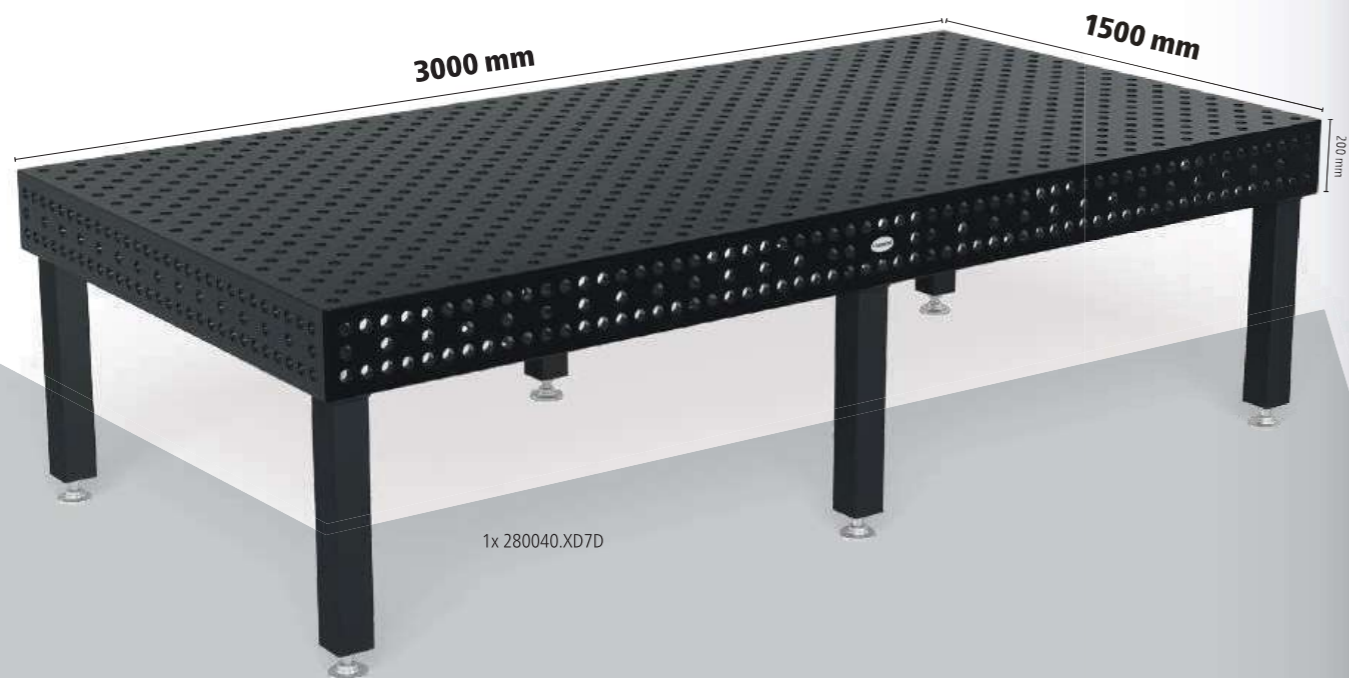


	280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x	4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	4x



	280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
	2x	2x						1x	upon request •
	4x	2x	2x					1x	upon request •
	6x	2x	2x		1x			1x	upon request •
	8x	2x	2x	1x	1x		1x	1x	upon request •
	12x	2x	2x	1x	1x	1x	1x	1x	upon request •

EXCLUSIVE OFFERS



1x 280040.XD7D



Welding Table Extreme 8.7

incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 28 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 24,5 – 27 mm
- Height of table side 200 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %

UPON REQUEST

4-288340.XD7D



Welding Table Extreme 8.7

incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 28 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 24,5 – 27 mm
- Height of table side 200 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %

UPON REQUEST

4-288130.XD7D



1x 280030.XD7D



Hexagon Slot Table

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Hexagon Slot distance 100 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 200 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	500 kg	upon request	4-280015.HNK	•
1500 x 1000 mm	4	531 kg	upon request	4-280035.HNK	•
1500 x 1500 mm	4	734 kg	upon request	4-280050.HNK	•
2000 x 1000 mm	4	668 kg	upon request	4-280020.HNK	•
2400 x 1200 mm	6	920 kg	upon request	4-280030.HNK	•
3000 x 1500 mm	6	1356 kg	upon request	4-280040.HNK	•
4000 x 2000 mm	8	2262 kg	upon request	4-280055.HNK	•

Weight = Table + Pallet + Leg standard equipment
 Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/
F-hexagontable

Free with every Hexagon Slot Table

- HN283999:
 4x HN280547 Sliding Block 25 mm
 4x 280546.4 Clamp Bushing



Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	upon request	upon request	upon request	upon request	upon request	upon request

Working height = height of table leg + height of side panel of table
 The specified load capacities refer to static load. Note castor. Not recommended for welding tables with 6 or 8 table legs.

Sets



	280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x	4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	4x



	280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
	2x	2x						1x	upon request •
	4x	2x	2x					1x	upon request •
	6x	2x	2x		1x			1x	upon request •
	8x	2x	2x	1x	1x		1x	1x	upon request •
	12x	2x	2x	1x	1x	1x	1x	1x	upon request •

Siegmund lifting platform

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible



Lifting platform 2010

for 2000 x 1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

NEW

16 22 28

	L (a)	B (b)	G	
4-HB4020.1	1990 mm	990 mm	470 kg	upon request •



Lifting platform 2012

for 2000 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

NEW

16 22 28

	L (a)	B (b)	G	
4-HB4060.1	1990 mm	1190 mm	490 kg	upon request •



Lifting platform 2412

for 2400 x 1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

NEW

16 22 28

	L (a)	B (b)	G	
4-HB4030.1	2390 mm	1190 mm	530 kg	upon request •



Lifting platform 3015

for 3000 x 1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates

NEW

16 22 28

	L (a)	B (b)	G	
4-HB4040.1	2990 mm	1490 mm	865 kg	upon request •

Top quality for all components

Siegmund makes your work easier with lifting platforms specially designed for welding tables. The contact strip ensures reliable protection while the lifting platform is being lowered. If it is triggered by an object or a person, the lifting platform stops the lowering process immediately.



You can find more information and accessories for these products online.



www.siegmund.com/
F-h-lift



Lifting platform 2010 with welding table

- incl. welding table 2000 x 1000 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 1990 x 990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1000 mm		1166 kg	upon request	4-HB280020,P
2000 x 1000 mm		1135 kg	upon request	4-HB280020,XD7D
2000 x 1000 mm		1266 kg	upon request	4-HB280020,XD8PL
2000 x 1000 mm		1104 kg	upon request	4-HB280020,HNK

Lifting platform 2012 with welding table

- incl. welding table 2000 x 1200 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 1990 x 1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2000 x 1200 mm		1299 kg	upon request	4-HB280060,P
2000 x 1200 mm		1262 kg	upon request	4-HB280060,XD7D

Lifting platform 2412 with welding table

- incl. welding table 2400 x 1200 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 2390 x 1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45 ~ 55 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
2400 x 1200 mm		1482 kg	upon request	4-HB280030,P
2400 x 1200 mm		1443 kg	upon request	4-HB280030,XD7D
2400 x 1200 mm		1602 kg	upon request	4-HB280030,XD8PL
2400 x 1200 mm		1399 kg	upon request	4-HB280030,HNK

Lifting platform 3015 with welding table

- incl. welding table 3000 x 1500 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 2990 x 1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34 ~ 45 seconds
- Force 2,2 kW, Operating voltage 400 V



Size Working surface	Specifications Working surface	G		
3000 x 1500 mm		2331 kg	upon request	4-HB280040,P
3000 x 1500 mm		2239 kg	upon request	4-HB280040,XD7D
3000 x 1500 mm		2476 kg	upon request	4-HB280040,XD8PL
3000 x 1500 mm		2170 kg	upon request	4-HB280040,HNK



Rotating table height adjustable static

- Dimensions (L x W): approx. 785 x 785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1000 x 1000 mm	28 XLB.7 N BAR	25 mm	245 kg	upon request	2-DS281010.XD7 •
1200 x 800 mm	28 XLB.7 N BAR	25 mm	238 kg	upon request	2-DS281025.XD7 •
1200 x 1200 mm	28 XLB.7 N BAR	25 mm	321 kg	upon request	2-DS281015.XD7 •
1000 x 1000 mm	28 XLB.7 N BAR	15 mm	179 kg	upon request	2-DS804024.XD7 •
1200 x 1200 mm	28 XLB.7 N BAR	15 mm	226 kg	upon request	2-DS804034.XD7 •
1200 x 800 mm	28 XLB.7 N BAR	15 mm	182 kg	upon request	2-DS804004.X7 •
Ø 1100 mm	28 XLB.7 N BAR	15 mm	173 kg	upon request	2-DS804211.XD7 •

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Rotating table height adjustable portable

- Dimensions (L x W): approx. 795 x 795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1000 x 1000 mm	28 XLB.7 N BAR	25 mm	245 kg	upon request	2-DM281010.XD7 •
1200 x 800 mm	28 XLB.7 N BAR	25 mm	238 kg	upon request	2-DM281025.XD7 •
1200 x 1200 mm	28 XLB.7 N BAR	25 mm	321 kg	upon request	2-DM281015.XD7 •
1000 x 1000 mm	28 XLB.7 N BAR	15 mm	179 kg	upon request	2-DM804024.XD7 •
1200 x 1200 mm	28 XLB.7 N BAR	15 mm	226 kg	upon request	2-DM804034.XD7 •
1200 x 800 mm	28 XLB.7 N BAR	15 mm	182 kg	upon request	2-DM804004.X7 •
Ø 1100 mm	28 XLB.7 N BAR	15 mm	173 kg	upon request	2-DM804211.XD7 •

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.



Magnetic ground connection for rotating table

quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, delivery contents: Adapter plate and countersunk-head screw

16 22 28

	G	
2-00003399	0,92 kg	upon request •

You can find more information and accessories for these products online. www.siegmund.com/F-rotating

Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115 x 630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1200 x 800 mm	28 XLB.7 N BAR	15 mm	177 kg	upon request	2-HT804004.X7 •
1500 x 1000 mm	28 XLB.7 N BAR	15 mm	227 kg	upon request	2-HT804014.XD7 •

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Mobile lifting table 1000 kg

- Dimensions (L x W): approx. 1490 x 990 mm
- Weight (without plate): approx. 200 kg
- Working height from approx. 700 to 1000 mm
- Fastening via the boreholes
- Maximum load capacity: Basic frame (without plate) 1000 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1500 x 1000 mm	28 XLB.7 N BAR	15 mm	362 kg	upon request	2-HS804014.XD7 •
2000 x 1000 mm	28 XLB.7 N BAR	15 mm	417 kg	upon request	2-HS804044.XD7 •

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.


Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490 x 990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 800 to 1100 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg



Size Working surface	Specifications Working surface	MS (d)	G		
1500 x 1000 mm	28 XLB.7 N BAR	25 mm	678 kg	upon request	2-HS280035.XD7D •


Product recommendation



Supplementary set, load-bearing capacity 1700 kg
Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

	G	
2-H5009921	4 kg	upon request •



Spacer Ring for Premium Light pack of 4 nitrided
distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

16 22 28

	MS (d)	G	
2-800653.1.N	10 mm	0,04 kg	upon request •

You can find more information and accessories for these products online. www.siegmund.com/F-lifting

MS: Material thickness, G: Weight, Ø: Diameter

Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm Premium Light
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Borehole Ø 28 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



%	NEW	Siegmond Workstation 1208	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate				
			L (a)	B (b)	H (c)	G	Special offer price
		2-284400	1200 mm	800 mm	850 mm	144 kg	upon request •

%	NEW	Siegmond Workstation 1208 incl. Shelves	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 1x 284030 Clamp holder, 1x 004620 Shelf, 1x 284635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf				
			L (a)	B (b)	H (c)	G	Special offer price
		2-284401	1200 mm	800 mm	850 mm	154 kg	upon request •

%	NEW	Siegmond Workstation 1208 half closed incl. 3 drawers	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls				
			L (a)	B (b)	H (c)	G	Special offer price
		2-284407	1200 mm	800 mm	850 mm	177 kg	upon request •

%	NEW	Siegmond Workstation 1208 closed incl. 6 drawers	delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls				
			L (a)	B (b)	H (c)	G	Special offer price
		2-284409	1200 mm	800 mm	850 mm	209 kg	upon request •

Material thickness 15 mm. For clamping with 280511 bolts a Spacer Ring 800653.1.N is required. plus packaging / Shipping

Siegmund Workstation: The next generation

With the Siegmund Workstation you get a low-cost workplace in a small area with plenty of storage space in the usual Siegmund quality. All the accessories are compatible with the Workstation's perforated plates, allowing you to carry out all kinds of welding, clamping or assembly work on them. Regardless of whether you work with wood or build and weld metal constructions, the Workstation is as versatile as your ideas and tasks.



You can find more information and accessories for these products online.



www.siegmund.com/
F-workstation

Siegmund Workstation 1208 – Configuration

NEW	Siegmond Workstation 1208 Basic frame	left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available				
		L (a)	B (b)	H (c)	TF	G
	2-004002.1	1030 mm	630 mm	838 mm	1000 kg	32 kg upon request •

NEW	Equipment with 4 castors for Workstation 1208	switch between foot and castors possible				
		L (a)	B (b)	H (c)	TF	G
	2-004100.1				400 kg	5,30 kg upon request •

NEW	Set side walls for Workstation 1208	Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023				
		L (a)	B (b)	H (c)	TF	G
	2-004120	513 mm	604 mm	607 mm		11 kg upon request •

NEW	Drawer with clip rail and mounting for Workstation 0806 / 1208	powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation				
		L (a)	B (b)	H (c)	TF	G
	2-004220,WS	590 mm	400 mm	60 mm	50 kg	7,50 kg upon request •
	2-004225,WS	590 mm	400 mm	120 mm	50 kg	9 kg upon request •
	2-004230,WS	590 mm	400 mm	180 mm	50 kg	9,50 kg upon request •
	2-004235,WS	590 mm	400 mm	240 mm	50 kg	10 kg upon request •

NEW	Toolwall incl. Shelf for Workstation 0806 / 1208	powder coated finish, placeable on both sides				
		L (a)	B (b)	H (c)	TF	G
	2-004025.1				30 kg	6,50 kg upon request •

NEW	Shelf for Workstation 0806 / 1208 / 1212	powder coated finish, placeable on both sides				
		L (a)	B (b)	H (c)	TF	G
	2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg upon request •

NEW	Bolt and prism holder for Workstation 0806 / 1208 / 1212	powder coated finish, placeable on both sides				
		L (a)	B (b)	H (c)	TF	G
	2-284635	482 mm	20 mm	109 mm		0,80 kg upon request •

NEW	Clamp holder for Workstation 1208	powder coated finish, placeable on both sides				
		L (a)	B (b)	H (c)	TF	G
	2-284030	580 mm	46 mm	49 mm		0,84 kg upon request •

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm Premium Light
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Borehole Ø 28 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)



	Siegmund Workstation 1212 delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate	NEW				
		L (a)	B (b)	H (c)	G	Special offer price
	2-284600	1200 mm	1200 mm	850 mm	209 kg	upon request
	Siegmund Workstation 1212 incl. Shelves delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 1x 284630 Clamp holder, 1x 004620 Shelf, 1x 284635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf	NEW				
		L (a)	B (b)	H (c)	G	Special offer price
	2-284601	1200 mm	1200 mm	850 mm	222 kg	upon request
	Siegmund Workstation 1212 half closed incl. 3 drawers delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls	NEW				
		L (a)	B (b)	H (c)	G	Special offer price
	2-284607	1200 mm	1200 mm	850 mm	243 kg	upon request
	Siegmund Workstation 1212 closed incl. 6 drawers delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls	NEW				
		L (a)	B (b)	H (c)	G	Special offer price
	2-284609	1200 mm	1200 mm	850 mm	277 kg	upon request

Material thickness 15 mm. For clamping with 280511 bolts a Spacer Ring 800653.1.N is required. plus packaging / Shipping



You can find more information and accessories for these products online.






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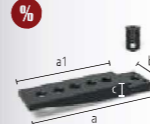
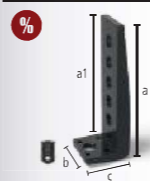

Siegmund Workstation 1212 – Configuration

	Siegmund Workstation 1212 Basic frame left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004602	1030 mm	1030 mm	838 mm	1000 kg	43,80 kg upon request
	Equipment with 4 castors for Workstation 1212 switch between foot and castors possible	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004700				400 kg	4,30 kg upon request
	Set side walls for Workstation 1212 Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004720	513 mm	590 mm	607 mm		12,50 kg upon request
	Drawer with clip rail and mounting for Workstation 1212 powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004820,WS	590 mm	400 mm	60 mm	50 kg	8 kg upon request
	2-004825,WS	590 mm	400 mm	120 mm	50 kg	9,50 kg upon request
	2-004830,WS	590 mm	400 mm	180 mm	50 kg	10 kg upon request
	2-004835,WS	590 mm	400 mm	240 mm	50 kg	10,50 kg upon request
	Toolwall incl. Shelf for Workstation 1212 powder coated finish, placeable on both sides	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004625				30 kg	8,80 kg upon request
	Shelf for Workstation 0806 / 1208 / 1212 powder coated finish, placeable on both sides	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg upon request
	Bolt and prism holder for Workstation 0806 / 1208 / 1212 powder coated finish, placeable on both sides	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-284635	482 mm	20 mm	109 mm		0,80 kg upon request
	Clamp holder for Workstation 1212 powder coated finish, placeable on both sides	NEW				
		L (a)	B (b)	H (c)	TF	G
	2-284630	580 mm	46 mm	49 mm		1,50 kg upon request

Product recommendation

	Tool-Set A 2x 280610.N Clamp, 6x 280511 Bolt, 2x 800653.1.N Spacer Ring, 6x 280412 Stop, 1x 280852.1 Hex wrench	28
	2-287320	G Special offer price 10,70 kg upon request •
	Tool-Set B 4x 280610.N Clamp, 8x 280511 Bolt, 3x 800653.1.N Spacer Ring, 6x 280412 Stop, 2x 280420.N Stop, 1x 280852.1 Hex wrench, 1x 284320 Bench vice incl. Set of vice jaw covers	NEW 28
	2-287340.1	G Special offer price 39,50 kg upon request •
	Tool-Set C 6x 280610.N Clamp, 12x 280511 Bolt, 4x 800653.1.N Spacer Ring, 4x 280412 Stop, 2x 280420.N Stop, 2x 280152.N Square, 2x 804050 Extension for perforated plates, 2x 800528 Flush Mount Bolt, 1x 280852.1 Hex wrench, 1x 284320 Set Siegmund bench vice 125	NEW 28
	2-287360	G Special offer price 69,30 kg upon request •



	Set Extension Premium Light for perforated plates Premium Light 1 row of holes Consisting of: 1x 804050 Extension Premium Light for perforated plates Premium Light 1 row of holes incl. 4 set screws, 1x 800528 Flush Mount Bolt Premium Light <-> Premium Light	NEW 28
	2-804050.Set	L (a) L (a1) B (b) H (c) G Special offer price 381 mm 300 mm 99 mm 40 mm 4,90 kg upon request •
	Set External stop bracket Premium Light for perforated plates Premium Light Consisting of: 1x 804051 External stop bracket Premium Light for perforated plates Premium Light incl. 4 set screws, 1x 800528 Flush Mount Bolt Premium Light <-> Premium Light	NEW 28
	2-804051.Set	L (a) L (a1) B (b) H (c) G Special offer price 340 mm 300 mm 99 mm 114 mm 5,10 kg upon request •
	Spacer Ring for Premium Light pack of 4 nitrided distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces	BAR N 28
	2-800653.1.N	MS (d) G Special offer price 10 mm 0,04 kg upon request •



You can find more information and accessories for these products online.



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F-workstation



Octagonal Table 200

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920800.P	331 mm	800 mm	200 mm	25 mm	866 mm	261 kg	upon request ◦
2-921000.P	414 mm	1000 mm	200 mm	25 mm	1082 mm	386 kg	upon request ◦
2-921200.P	497 mm	1200 mm	200 mm	25 mm	1299 mm	514 kg	upon request ◦
2-921400.P	580 mm	1400 mm	200 mm	25 mm	1515 mm	660 kg	upon request ◦
2-921500.P	621 mm	1500 mm	200 mm	25 mm	1624 mm	726 kg	upon request ◦
2-921600.P	663 mm	1600 mm	200 mm	25 mm	1732 mm	825 kg	upon request ◦
2-921700.P	704 mm	1700 mm	200 mm	25 mm	1840 mm	896 kg	upon request ◦
2-921800.P	746 mm	1800 mm	200 mm	25 mm	1948 mm	974 kg	upon request ◦

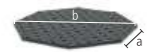


Octagonal Table 100

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920800.1.P	331 mm	800 mm	100 mm	25 mm	866 mm	203 kg	upon request ◦
2-921000.1.P	414 mm	1000 mm	100 mm	25 mm	1082 mm	279 kg	upon request ◦
2-921200.1.P	497 mm	1200 mm	100 mm	25 mm	1299 mm	380 kg	upon request ◦
2-921400.1.P	580 mm	1400 mm	100 mm	25 mm	1515 mm	501 kg	upon request ◦
2-921500.1.P	621 mm	1500 mm	100 mm	25 mm	1624 mm	557 kg	upon request ◦
2-921600.1.P	663 mm	1600 mm	100 mm	25 mm	1732 mm	649 kg	upon request ◦
2-921700.1.P	704 mm	1700 mm	100 mm	25 mm	1840 mm	705 kg	upon request ◦
2-921800.1.P	746 mm	1800 mm	100 mm	25 mm	1948 mm	780 kg	upon request ◦



Octagonal Plate

fixation through bore holes using support sleeves (280500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-940600.P	249 mm	600 mm	25 mm	25 mm	650 mm	94 kg	upon request ◦
2-940800.P	331 mm	800 mm	25 mm	25 mm	866 mm	139 kg	upon request ◦
2-941000.P	414 mm	1000 mm	25 mm	25 mm	1083 mm	198 kg	upon request ◦
2-941200.P	497 mm	1200 mm	25 mm	25 mm	1299 mm	280 kg	upon request ◦
2-941400.P	580 mm	1400 mm	25 mm	25 mm	1516 mm	388 kg	upon request ◦
2-941500.P	621 mm	1500 mm	25 mm	25 mm	1636 mm	435 kg	upon request ◦

Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.

Adapter plate available on request at an additional cost

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.



You can find more information and accessories for these products online.



www.siegmund.com/
F-octagonal28



Octagonal Table Premium Light 200

Up to 40% weight reduction compared to conventionally used material, fixation via adapter plate (not included in the scope of delivery), Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-820800.P	331 mm	800 mm	200 mm	15 mm	866 mm	221 kg	upon request ◦
2-821000.P	414 mm	1000 mm	200 mm	15 mm	1082 mm	285 kg	upon request ◦
2-821200.P	497 mm	1200 mm	200 mm	15 mm	1299 mm	373 kg	upon request ◦
2-821400.P	580 mm	1400 mm	200 mm	15 mm	1515 mm	467 kg	upon request ◦
2-821500.P	621 mm	1500 mm	200 mm	15 mm	1624 mm	511 kg	upon request ◦
2-821600.P	663 mm	1600 mm	200 mm	15 mm	1732 mm	585 kg	upon request ◦
2-821700.P	704 mm	1700 mm	200 mm	15 mm	1840 mm	640 kg	upon request ◦
2-821800.P	746 mm	1800 mm	200 mm	15 mm	1948 mm	679 kg	upon request ◦



Octagonal Table Premium Light 100

Up to 40% weight reduction compared to conventionally used material, fixation via adapter plate (not included in the scope of delivery), Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-820800.1.P	331 mm	800 mm	100 mm	15 mm	866 mm	152 kg	upon request ◦
2-821000.1.P	414 mm	1000 mm	100 mm	15 mm	1082 mm	199 kg	upon request ◦
2-821200.1.P	497 mm	1200 mm	100 mm	15 mm	1299 mm	269 kg	upon request ◦
2-821400.1.P	580 mm	1400 mm	100 mm	15 mm	1515 mm	350 kg	upon request ◦
2-821500.1.P	621 mm	1500 mm	100 mm	15 mm	1624 mm	381 kg	upon request ◦
2-821600.1.P	663 mm	1600 mm	100 mm	15 mm	1732 mm	450 kg	upon request ◦
2-821700.1.P	704 mm	1700 mm	100 mm	15 mm	1840 mm	487 kg	upon request ◦
2-821800.1.P	746 mm	1800 mm	100 mm	15 mm	1948 mm	527 kg	upon request ◦



Octagonal Plate Premium Light

Up to 40% weight reduction compared to conventionally used material, fixation through bore holes using support sleeves (280500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%



	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-840600.P	249 mm	600 mm	15 mm	15 mm	650 mm	69 kg	upon request ◦
2-840800.P	331 mm	800 mm	15 mm	15 mm	866 mm	95 kg	upon request ◦
2-841000.P	414 mm	1000 mm	15 mm	15 mm	1083 mm	142 kg	upon request ◦
2-841200.P	497 mm	1200 mm	15 mm	15 mm	1299 mm	205 kg	upon request ◦
2-841400.P	580 mm	1400 mm	15 mm	15 mm	1516 mm	254 kg	upon request ◦
2-841500.P	621 mm	1500 mm	15 mm	15 mm	1636 mm	310 kg	upon request ◦

Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.

Product recommendation



Surcharge for customizing Adapter Plate
for octagonal tables with side panels



0-940000

upon request ◦



Surcharge for customization of the drill circle
for octagonal plates



0-940000,1

upon request ◦

Zero point clamping system mechanic nitrided

Clamping module for manual clamping, actuation via open-end wrench SW 50



	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	upon request •

Zero point clamping system pneumatic nitrided

pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021



	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	upon request •

Cover bolt Polyamide

to protect unused clamping modules



	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	upon request •

Universal banjo screw nitrided

for fastening the pneumatic clamping module



	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	upon request •

Product recommendation



Starter set Zero point clamping system mechanic

Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP2801, 2x ZP2802, 1x ZP2803, incl. fixing material



	G	Special offer price
4-ZP2810	3,40 kg	upon request •



Starter set Zero point clamping system pneumatic

Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP2801, 2x ZP2802, 1x ZP2803, incl. fixing material



	G	Special offer price
4-ZP2820	14,80 kg	upon request •

Clamping bolt nitrided

for connecting perforated plate with clamping module



	H (c)	Ø	G	
2-ZP2800	40 mm	45 mm	0,25 kg	upon request •

Centering bushing nitrided

for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material



	H (c)	Ø	G	
2-ZP2801	13 mm	31 mm	0,06 kg	upon request •

Retaining bushing nitrided

for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material



	H (c)	Ø	G	
2-ZP2802	13 mm	31 mm	0,06 kg	upon request •

Compensating bushing nitrided

for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material



	H (c)	Ø	G	
2-ZP2803	13 mm	31 mm	0,06 kg	upon request •

Premium Light



Starter set Zero point clamping system mechanic for Premium Light

Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP8001, 2x ZP8002, 1x ZP8003, incl. fixing material



	G	Special offer price
4-ZP8010	3,40 kg	upon request •



Starter set Zero point clamping system pneumatic for Premium Light

Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP8001, 2x ZP8002, 1x ZP8003, incl. fixing material



	G	Special offer price
4-ZP8020	14,80 kg	upon request •

Centering bushing for Premium Light nitrided

for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material



	H (c)	Ø	G	
2-ZP8001	13 mm	31 mm	0,06 kg	upon request •

Retaining bushing for Premium Light nitrided

for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material



	H (c)	Ø	G	
2-ZP8002	13 mm	31 mm	0,06 kg	upon request •

Compensating bushing for Premium Light nitrided

for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material



	H (c)	Ø	G	
2-ZP8003	13 mm	31 mm	0,06 kg	upon request •

Adapter ring for Premium Light nitrided

for mounting the pneumatic clamping module on a Premium Light plate



	H (c)	Ø	G	
2-ZP8009	16 mm	34 mm	0,04 kg	upon request •



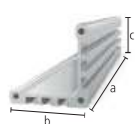
You can find more information and accessories for these products online.



www.siegmund.com/
F-zero point

Aluminum profile 100 T

3 T-slots on each side, for M8 square nuts, distance of T-slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm



	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	upon request •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	upon request •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	upon request •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	upon request •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	upon request •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	upon request •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	upon request •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	upon request •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	upon request •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	upon request •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	upon request •

Cover plate 100 nitrided

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle



	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	upon request •

Base plate 175 radial nitrided

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm / 100 mm, stepless rotation by 90°, Spacer rings (Item no. 800653.1.N) are required for clamping



	L (a)	B (b)	MS (d)	G	
2-CS280192	175 mm	175 mm	15 mm	2,06 kg	upon request •

Base plate 175 linear nitrided

linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable, Spacer rings (Item no. 800653.1.N) are required for clamping



	L (a)	B (b)	MS (d)	G	
2-CS280193 left	175 mm	175 mm	15 mm	2,23 kg	upon request •
2-CS280194 right	175 mm	175 mm	15 mm	2,23 kg	upon request •

Adapter plate with hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)



	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	upon request •

Adapter plate without hole pattern for Toggle Clamp nitrided

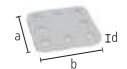
fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer



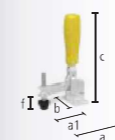
	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	upon request •

Set Spacer plate 5 mm pack of 5 Stainless Steel

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)



	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	upon request •

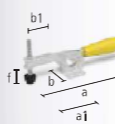


Vertical clamp 1800 / 2200

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°



	SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg	upon request •
2-CS009084	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg	upon request •



Horizontal clamp 1800 / 3000

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°



	SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg	upon request •
2-CS009094	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg	upon request •



Horizontal Toggle Clamp 2500 / 4000

without adapter, Hole pattern 40 mm



	SP	L (a)	L (a1)	G	
2-CS009083	2,50 kN	120 mm	57 mm	0,51 kg	upon request •
2-CS009093	4 kN	180 mm	93 mm	1 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-clampingsystem

Adapter with Hole Pattern Ø 70 eccentric burnished

for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm), for system borehole 28 mm

B 28



	H (d)	MS (d)	Ø	G	
2-CS280715.4	30 mm	15 mm	70 mm	0,48 kg	upon request •
2-CS280715.5	55 mm	40 mm	70 mm	1,20 kg	upon request •

Clamp Bushing for M8 thread incl. screw 16 mm burnished

for fastening Siegmund parts to the threaded boreholes

B 28



	H (d)	Ø	G	
2-280546.5	28 mm	40 mm	0,11 kg	upon request •

Set Self-tapping screws M8x25 pack of 50

50 pieces, for connecting base or cover plates with aluminum profile

16 22 28



	G	
2-CS009001	1 kg	upon request •

Set Screws M8x12 pack of 50

50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot

16 22 28



	G	
2-CS009002	0,60 kg	upon request •

Set Screws M8x16 pack of 50

50 pieces, for attaching quick-change clamps to cover plates

16 22 28



	G	
2-CS009003	0,65 kg	upon request •

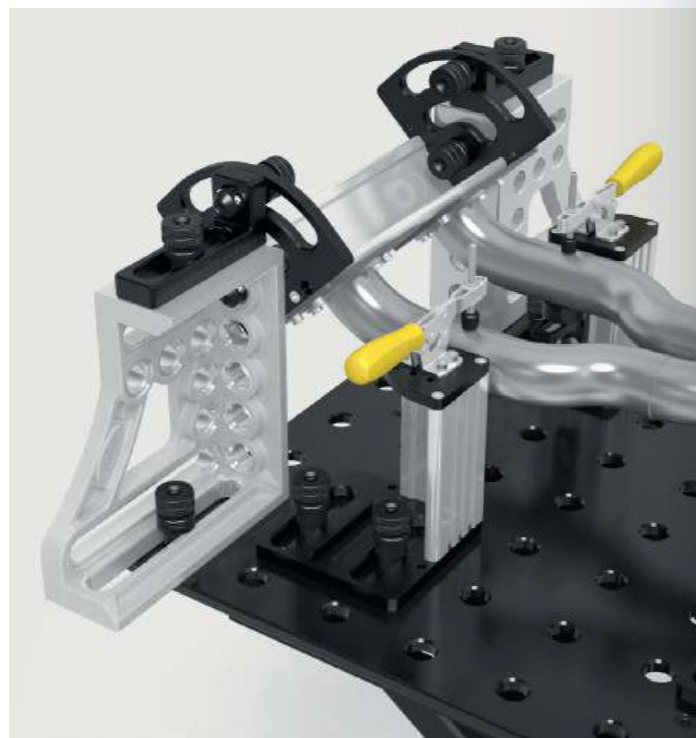
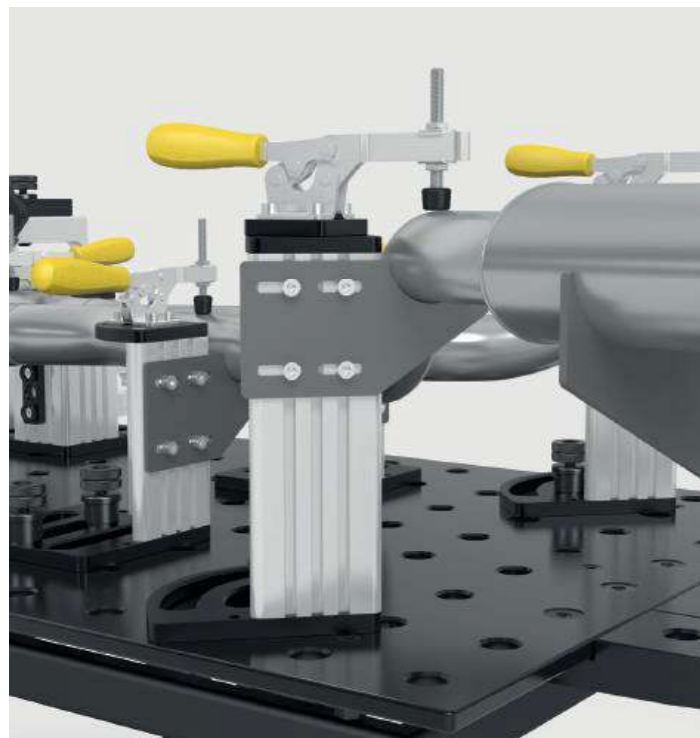
Set Square nuts M8 pack of 50

50 pieces, Sliding blocks for aluminum profiles with T-Slot

16 22 28



	G	
2-CS009004	0,35 kg	upon request •



Product recommendation

%



Starter set 28

delivery contents: 4x CS000176, 4x CS000181, 4x CS280192, 2x 800653.1.N, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004

28

	G	Special offer price
4-CS280001.1	22,50 kg	upon request •

%



Spacer Ring for Premium Light pack of 4 nitrided

distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

BAR N 28

	MS (d)	G	Special offer price
2-800653.1.N	10 mm	0,04 kg	upon request •

%



Vertical clamp 1800 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280790	1,80 kN	0,91 kg	upon request •

%



Vertical clamp 2200 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280791	2,20 kN	1,18 kg	upon request •

%



Horizontal clamp 1800 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280794	1,80 kN	0,91 kg	upon request •

%



Horizontal clamp 3000 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280795	3 kN	1,21 kg	upon request •

%



Horizontal Toggle Clamp 2500 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280792	2,50 kN	0,99 kg	upon request •

%



Horizontal Toggle Clamp 4000 with Adapter

Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280793	4 kN	1,48 kg	upon request •

%



Perforated plate Premium Light 1200x800x15 Plasma nitrided

Tool Steel + Plasma nitration, for clamping with 280511 bolts Spacer Ring 800653.1.N is required

BAR N X8.7 28

	L (a)	B (b)	MS (d)	G	Special offer price
2-804004.X7	1200 mm	800 mm	15 mm	112 kg	upon request •

More perforated plates online:
www.siegmund.com/F-plates

Eccentric Stop Ø 60 / Ø 100 nitrided
also serves as a support surface, stepless adjusting



	MS (d)	Ø	G	
2-280401.N	25 mm	60 mm	0,42 kg	upon request
2-280403.N	25 mm	100 mm	1,40 kg	upon request

Eccentric Stop Ø 60 with M10 thread nitrided
for ground connection, stepless adjusting



	MS (d)	Ø	G	
2-280402.N	25 mm	60 mm	0,41 kg	upon request

Flex Stop 25x140 Steel Galvanized
elongated hole, used where space is restricted



	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-280416	140 mm	40 mm	100 mm	25 mm	6 mm	0,37 kg	upon request

Flex Stop 25x156 Aluminum
elongated hole, used where space is restricted



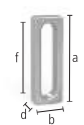
	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-280412	156 mm	52 mm	100 mm	25 mm	12 mm	0,30 kg	upon request

Universal Stop 150 L / 200 L / 250 L nitrided
elongated hole



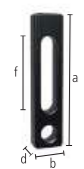
	L (a)	B (b)	VB (f)	MS (d)	G	
2-280410.N	150 mm	50 mm	100 mm	25 mm	0,78 kg	upon request
2-280410.1.N	200 mm	50 mm	150 mm	25 mm	1 kg	upon request
2-280410.2.N	250 mm	50 mm	200 mm	25 mm	1,20 kg	upon request

Universal Stop 150 L / 225 L Aluminum
elongated hole



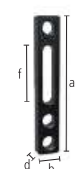
	L (a)	B (b)	VB (f)	MS (d)	G	
2-280410.A	150 mm	50 mm	100 mm	25 mm	0,30 kg	upon request
2-280420.A	225 mm	50 mm	100 mm	25 mm	0,55 kg	upon request

Universal Stop 225 L nitrided
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-280420.N	225 mm	50 mm	100 mm	25 mm	1,40 kg	upon request

Universal Stop 300 / 325 L / 500 / 525 L nitrided
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-280426.N	300 mm	50 mm	100 mm	25 mm	1,85 kg	upon request
2-280422.N	325 mm	50 mm	100 mm	25 mm	2,10 kg	upon request
2-280427.N	500 mm	50 mm	100 mm	25 mm	3,30 kg	upon request
2-280424.N	525 mm	50 mm	100 mm	25 mm	3,50 kg	upon request



Universal Stop 225 L FDS with spring pressure part burnished
with spring pressure part, combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-280421	225 mm	50 mm	100 mm	25 mm	1,40 kg	upon request

Universal Stop 100 / 150 / 250 nitrided
with boreholes, no elongated hole, borehole spacing 50 mm



	L (a)	B (b)	MS (d)	G	
2-280407.N	100 mm	50 mm	25 mm	0,75 kg	upon request
2-280408.N	150 mm	50 mm	25 mm	1,10 kg	upon request
2-280409.N	250 mm	50 mm	25 mm	1,80 kg	upon request

Angle Alignment Template nitrided
incl. 2x Spacer Sleeve, infinite adjustment from 0-90°



	L (a)	B (b)	MS (d)	G	
2-280455.N	250 mm	250 mm	5 mm	1,50 kg	upon request

Universal Stop 500 S / 750 S / 1000 S nitrided
combination of borehole and elongated hole



	L (a)	B (b)	VB (f)	MS (d)	G	
2-280430.N	500 mm	100 mm	200 mm	25 mm	7,90 kg	upon request
2-280432.N	750 mm	100 mm	200 mm	25 mm	12,10 kg	upon request
2-280434.N	1000 mm	100 mm	200 mm	25 mm	16,30 kg	upon request

Flat Square 175 / 500 burnished
combination of borehole and elongated hole



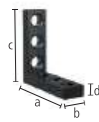
	L (a)	B (b)	H (c)	MS (d)	G	
2-280445	175 mm	175 mm	50 mm	25 mm	1,85 kg	upon request
2-280444	500 mm	375 mm	100 mm	25 mm	12 kg	upon request

You can find more information and accessories for these products online.



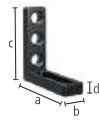
www.siegmund.com/
F-stop28

Stop and Clamping Square 75 L / 175 VL nitrided
with boreholes, no elongated hole



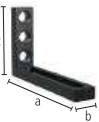
	L (a)	B (b)	H (c)	MS (d)	G	
2-280105.N	75 mm	50 mm	75 mm	25 mm	1 kg	upon request
2-280113.N	175 mm	50 mm	175 mm	25 mm	2,40 kg	upon request

Stop and Clamping Square 175 SL / 175 ML / 175 L / 275 L nitrided
combination of borehole and elongated hole



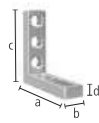
	L (a)	B (b)	H (c)	MS (d)	G	
2-280109.N	175 mm	50 mm	75 mm	25 mm	1,40 kg	upon request
2-280109.1.N	175 mm	50 mm	125 mm	25 mm	1,80 kg	upon request
2-280110.N	175 mm	50 mm	175 mm	25 mm	1,95 kg	upon request
2-280112.N	175 mm	50 mm	275 mm	25 mm	2,80 kg	upon request

Stop and Clamping Square 275 WL nitrided
combination of borehole and elongated hole, elongated hole 200 mm



	L (a)	B (b)	H (c)	MS (d)	G	
2-280115.N	275 mm	50 mm	175 mm	25 mm	2,50 kg	upon request

Stop and Clamping Square 175 L Aluminum
combination of borehole and elongated hole



	L (a)	B (b)	H (c)	MS (d)	G	
2-280110.A	175 mm	50 mm	175 mm	25 mm	0,80 kg	upon request

Stop and Clamping Square 175 WL nitrided
elongated hole, flexible in any direction



	L (a)	B (b)	H (c)	MS (d)	G	
2-280111.N	175 mm	50 mm	175 mm	25 mm	1,80 kg	upon request

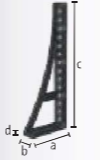


Stop and Clamping Square 200 L nitrided
combination of borehole and elongated hole



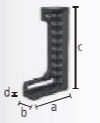
	L (a)	B (b)	H (c)	MS (d)	G	
2-280114.N	175 mm	50 mm	200 mm	25 mm	2,71 kg	upon request

Stop and Clamping Square 300 G / 500 G / 750 G nitrided
usable as table extension, material: GGG40



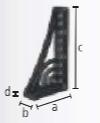
	L (a)	B (b)	H (c)	MS (d)	G	
2-280152.N	left	200 mm	75 mm	300 mm	27 mm	6,52 kg upon request
2-280162.N	left	200 mm	75 mm	500 mm	27 mm	9,40 kg upon request
2-280166.N	left	276 mm	85 mm	750 mm	27 mm	13,60 kg upon request
2-280167.N	right	276 mm	85 mm	750 mm	27 mm	13,60 kg upon request

Stop and Clamping Square 300 GK / 500 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair



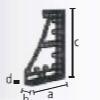
	L (a)	B (b)	H (c)	MS (d)	G	
2-280124.N	left	280 mm	95 mm	300 mm	27 mm	12,90 kg upon request
2-280126.N	right	280 mm	95 mm	300 mm	27 mm	12,90 kg upon request
2-280130.N	left	280 mm	95 mm	500 mm	27 mm	17,50 kg upon request
2-280132.N	right	280 mm	95 mm	500 mm	27 mm	17,50 kg upon request

Stop and Clamping Square 500 G with rotation angle nitrided
usable as table extension, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-280164.N	left	276 mm	95 mm	500 mm	27 mm	11,50 kg upon request
2-280165.N	right	276 mm	95 mm	500 mm	27 mm	11,50 kg upon request

Stop and Clamping Square 600 GK / 800 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair



	L (a)	B (b)	H (c)	MS (d)	G	
2-280134.N	left	376 mm	95 mm	600 mm	27 mm	22,50 kg upon request
2-280136.N	right	376 mm	95 mm	600 mm	27 mm	22,50 kg upon request
2-280144.N	left	376 mm	95 mm	800 mm	27 mm	27 kg upon request
2-280146.N	right	376 mm	95 mm	800 mm	27 mm	27 kg upon request

Stop and Clamping Square 300 GK / 600 GK / 800 GK / 1200 GK
usable as table extension, for heavy components, hardness of nitrided cast steel is not achieved, recommended as a pair

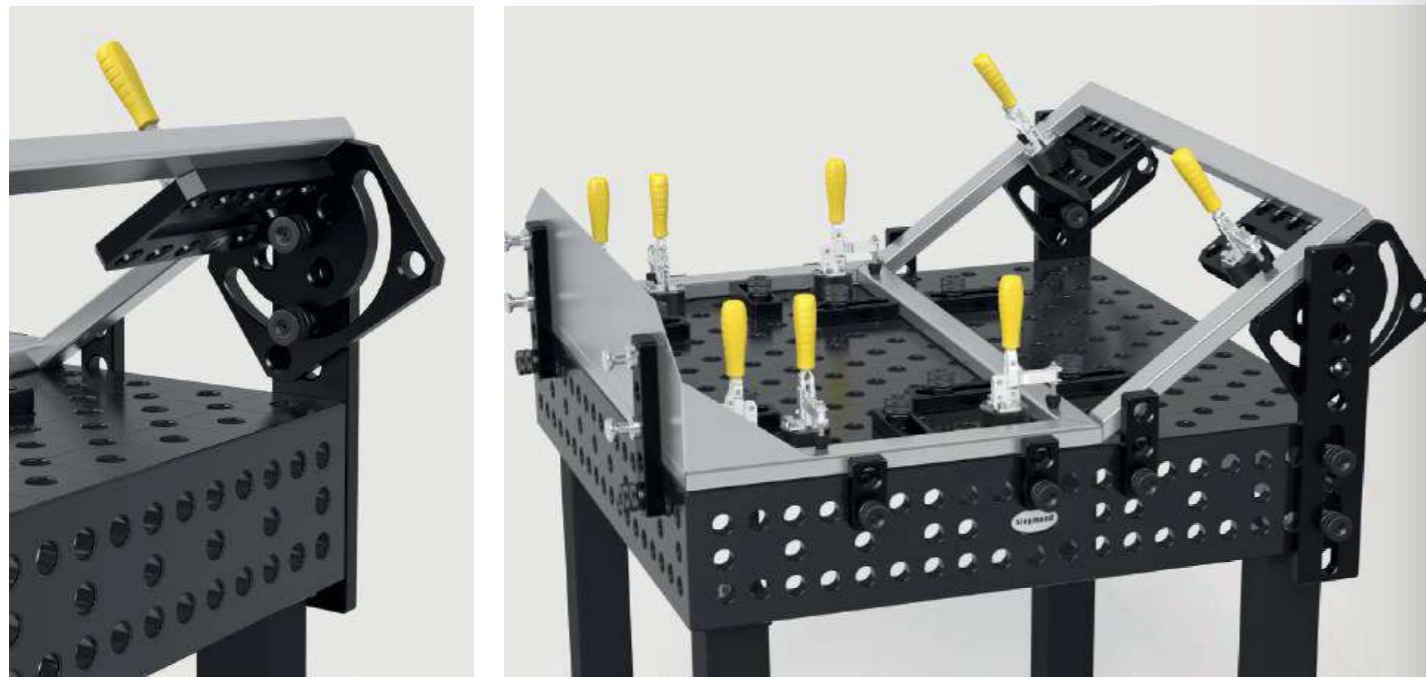


	L (a)	B (b)	H (c)	MS (d)	G	
2-280120	left	280 mm	95 mm	300 mm	27 mm	5 kg upon request
2-280121	right	280 mm	95 mm	300 mm	27 mm	5 kg upon request
2-280138	left	376 mm	95 mm	600 mm	27 mm	8,70 kg upon request
2-280139	right	376 mm	95 mm	600 mm	27 mm	8,70 kg upon request
2-280140	left	376 mm	95 mm	800 mm	27 mm	10,40 kg upon request
2-280141	right	376 mm	95 mm	800 mm	27 mm	10,40 kg upon request
2-280148	left	376 mm	95 mm	1200 mm	27 mm	13,50 kg upon request
2-280149	right	376 mm	95 mm	1200 mm	27 mm	13,50 kg upon request

Corner Connection small / large Cast Iron nitrided
45° diagonal table extension, material: GGG40



	L (a)	B (b)	H (c)	G	
2-280190.N	200 mm	150 mm	120 mm	11,80 kg	upon request
2-280191.N	200 mm	200 mm	170 mm	15,70 kg	upon request



Sliding Base nitrided

Combination of a square with the sliding base enables sliding in two axes, material: GGG40



	L (a)	B (b)	H (c)	G	
2-280195.N	350 mm	300 mm	50 mm	16 kg	upon request •

Rotation Angle 275 nitrided

180° infinite adjustment



	L (a)	B (b)	H (c)	G	
2-280101.N	180 mm	250 mm	275 mm	10,20 kg	upon request •

Universal Angle Mechanical Clamping nitrided

includes setting template, 10° to 150° adjustment



	SL (e)	G	
2-280170.N	350 mm	14,50 kg	upon request •

Universal Angle Hydromechanical Clamping nitrided

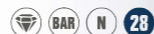
225° infinite adjustment, suitable matching hex wrench 14 (280854) not included



	SL (e)	G	
2-280171.N	475 mm	23 kg	upon request •

Support and Clamping Frame, Cast Iron 300x200x100 nitrided

borehole spacing 50 mm, material: GGG40



	L (a)	B (b)	H (c)	MS (d)	G		
2-280300.N	right	300 mm	200 mm	100 mm	25 mm	19,50 kg	upon request •
2-280301.N	left	300 mm	200 mm	100 mm	25 mm	19,50 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-square28



Clamping Block 400x350x200 Plasma nitrided

five-sided, borehole spacing 50 mm



	L (a)	B (b)	H (c)	MS (d)	G	
2-280285.P	400 mm	350 mm	200 mm	25 mm	60 kg	upon request •

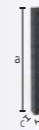


Moveable Square nitrided

four-sided table extension, table setup or stop bar, material: GGG40



	L (a)	B (b)	H (c)	G	
2-280302.N	500 mm	100 mm	100 mm	15,80 kg	upon request •



Clamping Rail nitrided

versatile connecting element



	L (a)	B (b)	H (c)	MS (d)	G	
2-280303.P	1000 mm	100 mm	100 mm	25 mm	48 kg	upon request •
2-280303.1.P	2000 mm	100 mm	100 mm	25 mm	95 kg	upon request •
2-280303.2.P	3000 mm	100 mm	100 mm	25 mm	141 kg	upon request •



Square U-Shape 200/100 elongated hole Plasma nitrided

with elongated hole, to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required

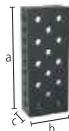


	L (a)	B (b)	H (c)	MS (d)	G	
2-280311.P	500 mm	200 mm	100 mm	25 mm	40 kg	upon request •
2-280312.P	500 mm	200 mm	100 mm	25 mm	40 kg	upon request •
2-280321.P	1000 mm	200 mm	100 mm	25 mm	72 kg	upon request •
2-280322.P	1000 mm	200 mm	100 mm	25 mm	72 kg	upon request •



Square U-Shape 200/100 Plasma nitrided

to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 1000 mm with mounting holes for table legs, from 1000 mm support through table leg required



	L (a)	B (b)	H (c)	MS (d)	G
2-280310.P	500 mm	200 mm	100 mm	25 mm	31 kg upon request
2-280320.P	1000 mm	200 mm	100 mm	25 mm	75 kg upon request
2-280330.P	1500 mm	200 mm	100 mm	25 mm	108 kg upon request
2-280340.P	2000 mm	200 mm	100 mm	25 mm	141 kg upon request

Square U-Shape 200/200 Plasma nitrided

to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371



	L (a)	B (b)	H (c)	MS (d)	G
2-280396.P	100 mm	200 mm	200 mm	25 mm	21 kg upon request
2-280396.1.P	200 mm	200 mm	200 mm	25 mm	31 kg upon request
2-280360.P	500 mm	200 mm	200 mm	25 mm	67 kg upon request
2-280362.P	600 mm	200 mm	200 mm	25 mm	77 kg upon request
2-280366.P	800 mm	200 mm	200 mm	25 mm	99 kg upon request
2-280370.P	1000 mm	200 mm	200 mm	25 mm	120 kg upon request
2-280374.P	1200 mm	200 mm	200 mm	25 mm	140 kg upon request
2-280378.P	1400 mm	200 mm	200 mm	25 mm	162 kg upon request
2-280380.P	1500 mm	200 mm	200 mm	25 mm	172 kg upon request
2-280382.P	1600 mm	200 mm	200 mm	25 mm	182 kg upon request
2-280386.P	1800 mm	200 mm	200 mm	25 mm	204 kg upon request
2-280390.P	2000 mm	200 mm	200 mm	25 mm	225 kg upon request
2-280391.P	2400 mm	200 mm	200 mm	25 mm	266 kg upon request
2-280392.P	3000 mm	200 mm	200 mm	25 mm	331 kg upon request
2-280394.P	4000 mm	200 mm	200 mm	25 mm	439 kg upon request

Square U-Shape 200/200 Premium Light Plasma nitrided

to connect tables (with connecting bolt 800562), for clamping with 280511 bolts Spacer Ring 800653.1.N is required, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371

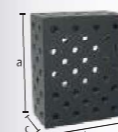


	L (a)	B (b)	H (c)	MS (d)	G
2-800360.P	500 mm	200 mm	200 mm	15 mm	42 kg upon request
2-800370.P	1000 mm	200 mm	200 mm	15 mm	76 kg upon request
2-800380.P	1500 mm	200 mm	200 mm	15 mm	110 kg upon request
2-800390.P	2000 mm	200 mm	200 mm	15 mm	143 kg upon request



Square U-Shape 400/200 Plasma nitrided

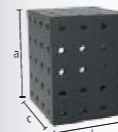
to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371



	L (a)	B (b)	H (c)	MS (d)	G
2-280360.2.P	500 mm	400 mm	200 mm	25 mm	107 kg upon request
2-280370.2.P	1000 mm	400 mm	200 mm	25 mm	188 kg upon request
2-280374.2.P	1200 mm	400 mm	200 mm	25 mm	216 kg upon request
2-280380.2.P	1500 mm	400 mm	200 mm	25 mm	260 kg upon request
2-280390.2.P	2000 mm	400 mm	200 mm	25 mm	336 kg upon request
2-280391.2.P	2400 mm	400 mm	200 mm	25 mm	392 kg upon request
2-280392.2.P	3000 mm	400 mm	200 mm	25 mm	489 kg upon request
2-280394.2.P	4000 mm	400 mm	200 mm	25 mm	641 kg upon request

Square U-Shape 400/400 Plasma nitrided

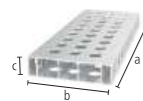
to connect tables (with connecting bolt 280560.N), from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371, Diagonal grid upon request



	L (a)	B (b)	H (c)	MS (d)	G
2-280360.3.P	500 mm	400 mm	400 mm	25 mm	176 kg upon request
2-280370.3.P	1000 mm	400 mm	400 mm	25 mm	295 kg upon request
2-280374.3.P	1200 mm	400 mm	400 mm	25 mm	340 kg upon request
2-280380.3.P	1500 mm	400 mm	400 mm	25 mm	414 kg upon request
2-280390.3.P	2000 mm	400 mm	400 mm	25 mm	533 kg upon request
2-280391.3.P	2400 mm	400 mm	400 mm	25 mm	622 kg upon request
2-280392.3.P	3000 mm	400 mm	400 mm	25 mm	770 kg upon request
2-280394.3.P	4000 mm	400 mm	400 mm	25 mm	1007 kg upon request

Aluminum profile bracket 200x50 mm (50 mm Grid)

Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required)



	L (a)	B (b)	H (c)	G	
4-AR28014050.V	500 mm	200 mm	50 mm	2,76 kg	upon request •
4-AR28014080.V	800 mm	200 mm	50 mm	4,37 kg	upon request •
4-AR28014100.V	1000 mm	200 mm	50 mm	5,44 kg	upon request •
4-AR28014120.V	1200 mm	200 mm	50 mm	6,52 kg	upon request •
4-AR28014150.V	1500 mm	200 mm	50 mm	8,13 kg	upon request •
4-AR28014200.V	2000 mm	200 mm	50 mm	10,82 kg	upon request •

Aluminum profile bracket 200x50 mm (50 mm Grid with elongated hole)

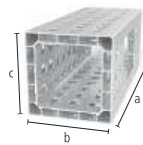
Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required)



	L (a)	B (b)	H (c)	G	
4-AR28014050.VL	500 mm	200 mm	50 mm	2,69 kg	upon request •
4-AR28014080.VL	800 mm	200 mm	50 mm	4,23 kg	upon request •
4-AR28014100.VL	1000 mm	200 mm	50 mm	5,27 kg	upon request •
4-AR28014120.VL	1200 mm	200 mm	50 mm	6,31 kg	upon request •
4-AR28014150.VL	1500 mm	200 mm	50 mm	7,89 kg	upon request •
4-AR28014200.VL	2000 mm	200 mm	50 mm	10,48 kg	upon request •

Aluminum profile U-shape 200x200 mm (50 mm Grid)

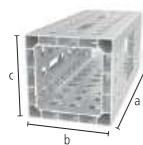
Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required), Flatness tolerance < 1,0 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AQ28014050.V	500 mm	200 mm	200 mm	6,10 kg	upon request •
4-AQ28014080.V	800 mm	200 mm	200 mm	9,40 kg	upon request •
4-AQ28014100.V	1000 mm	200 mm	200 mm	12 kg	upon request •
4-AQ28014120.V	1200 mm	200 mm	200 mm	14,30 kg	upon request •
4-AQ28014150.V	1500 mm	200 mm	200 mm	17,80 kg	upon request •
4-AQ28014200.V	2000 mm	200 mm	200 mm	23,70 kg	upon request •

Aluminum profile U-shape 200x200 mm (50 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required), Flatness tolerance < 1,0 mm / 1000 mm



	L (a)	B (b)	H (c)	G	
4-AQ28014050.VL	500 mm	200 mm	200 mm	5,90 kg	upon request •
4-AQ28014080.VL	800 mm	200 mm	200 mm	9,14 kg	upon request •
4-AQ28014100.VL	1000 mm	200 mm	200 mm	11,60 kg	upon request •
4-AQ28014120.VL	1200 mm	200 mm	200 mm	13,85 kg	upon request •
4-AQ28014150.VL	1500 mm	200 mm	200 mm	17,35 kg	upon request •
4-AQ28014200.VL	2000 mm	200 mm	200 mm	23,04 kg	upon request •

Adapter for table connection for aluminum profiles

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 280511, 4x AP280528, 2x 800653.1.N (not included in the delivery)



	L (a)	B (b)	H (c)	MS (d)	G	
2-AP800399	150 mm	150 mm	79 mm	15 mm	3,40 kg	upon request •
2-AP800399.AT	150 mm	150 mm	79 mm	15 mm	1,29 kg	upon request •

Adapter for screw clamps nitrided

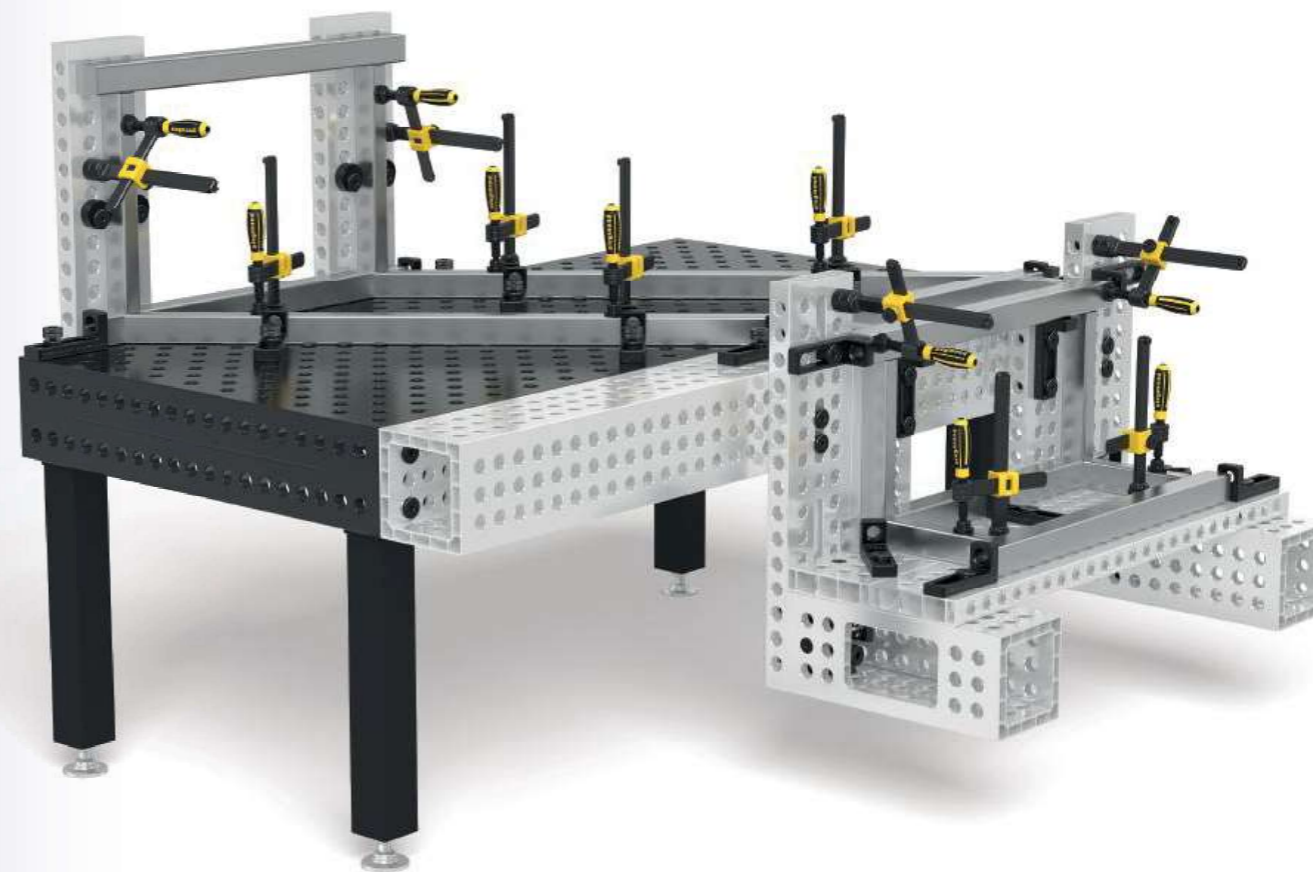
for using screw clamps in aluminum profiles, for Screw Clamps: 280610.N, 280630.N, 280615.N, 280611.1, 280611.2



	L (a)	Ø	G	
2-AP280605.N	80 mm	45 mm	0,54 kg	upon request •
2-AP280602.N	105 mm	45 mm	0,65 kg	upon request •

Lightweight clamping tools made of aluminum

The use of aluminum provides a lightweight and sturdy clamping surface, that is 75 – 90% lighter than comparable clamping tools. Siegmund aluminum profiles offer many application possibilities such as table extensions or vertical clamping surfaces. The versatile boreholes provide many clamping and combination options with other squares and stops.



You can find more information and accessories for these products online.



www.siegmund.com/
F-profile



Areal Clamping Bolt burnished

280590: Clamping range approx. 47-53 mm, 280590.3: Clamping range approx. 72-78 mm, 280590.4: Clamping range approx. 97-103 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-280590	double	100 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,56 kg	upon request •
2-280590.3	triple	125 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,68 kg	upon request •
2-280590.4	quadruple	150 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,80 kg	upon request •



Areal Clamping Flush Mount Bolt burnished

countersunk connection of components, 280595: Clamping range approx. 47-53 mm, 280595.3: Clamping range approx. 72-78 mm, 280595.4: Clamping range approx. 97-103 mm, not suitable for elongated holes, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-280595	double	65 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,29 kg	upon request •
2-280595.3	triple	90 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,41 kg	upon request •
2-280595.4	quadruple	115 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,52 kg	upon request •



Fast Clamping Bolt without slot burnished

recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-280511	double	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	upon request •
2-280513	triple	120 mm	220 kN	25 kN	10 Nm	25 Nm	0,65 kg	upon request •
2-280515	quadruple	145 mm	220 kN	25 kN	10 Nm	25 Nm	0,76 kg	upon request •



Fast Clamping Bolt burnished

MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-280510	double	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	upon request •



Flush Mount Bolt without slot burnished

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight



		L (a)	SK	ZK	AM1	G	
2-AP280528	double	65 mm	220 kN	3 kN	10 Nm	0,28 kg	upon request •
2-AP280529	triple	92 mm	220 kN	3 kN	10 Nm	0,40 kg	upon request •
2-AP280530	quadruple	117 mm	220 kN	3 kN	10 Nm	0,50 kg	upon request •



Flush Mount Bolt Premium Light <-> Premium Light burnished

clamping of 2 components Premium Light (material thickness 15 mm), countersunk connection of components, not suitable for aluminum profiles, not suitable for elongated holes



		L (a)	Ø	SK	ZK	AM	G	
2-800528		46 mm	31 mm	220 kN	10 kN	25 Nm	0,20 kg	upon request •



Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes



		L (a)	SK	ZK	AM	G	
2-280528	double	66 mm	220 kN	10 kN	25 Nm	0,30 kg	upon request •
2-280529	triple	91 mm	220 kN	10 kN	25 Nm	0,41 kg	upon request •



Connecting Bolt with collar burnished

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection



		L (a)	SK	ZK	AM1	AM	G	
2-280583	double	70 mm	200 kN	15 kN	25 Nm	25 Nm	0,39 kg	upon request •
2-280584	triple	95 mm	200 kN	15 kN	25 Nm	25 Nm	0,51 kg	upon request •
2-280585	quadruple	120 mm	200 kN	15 kN	25 Nm	25 Nm	0,63 kg	upon request •



Fast Clamping Bolt flat without slot burnished

minimal protrusion, MUST NOT be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes



		L (a)	SK	ZK	AM1	AM	G	
2-280524	double	74 mm	220 kN	25 kN	10 Nm	25 Nm	0,36 kg	upon request •
2-280525	triple	99 mm	220 kN	25 kN	10 Nm	25 Nm	0,42 kg	upon request •



Fast Clamping Bolt adjustable without slot burnished

280571: Clamping range approx. 25-50 mm, 280573: Clamping range approx. 50-75 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-280571	double	115 mm	220 kN	25 kN	10 Nm	25 Nm	0,67 kg	upon request •
2-280573	triple	140 mm	220 kN	25 kN	10 Nm	25 Nm	0,83 kg	upon request •



Universal Bolt Comfort burnished

280532: Clamping range approx. 45-53 mm, 280533: Clamping range approx. 70-78 mm, MUST NOT be used for connecting tables and U-shaped squares



		L (a)	SK	ZK	AM1	AM	G	
2-280532	double	100 mm	200 kN	25 kN	10 Nm	25 Nm	0,60 kg	upon request •
2-280533	triple	125 mm	200 kN	25 kN	10 Nm	25 Nm	0,70 kg	upon request •

Style: double / triple / quadruple





Connecting Bolt / Siegmund Light <-> Siegmund Light burnished

to connect Siegmund Light products (15 mm material thickness), not suitable for aluminum profiles, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-800560		26 mm	200 kN	10 kN	25 Nm	0,15 kg	upon request •

Connecting Bolt / Siegmund <-> Siegmund Light burnished

to connect Siegmund and Siegmund Light (25 mm and 15 mm material thickness), not suitable for aluminum profiles, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-800562		40 mm	200 kN	10 kN	25 Nm	0,15 kg	upon request •

Connecting Bolt nitrided

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-280560.N	double	50 mm	200 kN	10 kN	25 Nm	0,18 kg	upon request •

Connecting Bolt burnished

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection



		L (a)	SK	ZK	AM	G	
2-280561	triple	75 mm	200 kN	10 kN	25 Nm	0,20 kg	upon request •
2-280562	quadruple	100 mm	200 kN	10 kN	25 Nm	0,34 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-bolt28



Fast Clamping Bolt with handle burnished

clamping without the use of tools, Clamping range 33-60 mm, MUST NOT be used for connecting tables and U-shaped squares

		L (a)	SK	ZK	G	
2-280516		235 mm	220 kN	25 kN	0,63 kg	upon request •



Connecting Bolt hexagonal burnished

not suitable for aluminum profiles, suitable for elongated holes, fixed long-term connection

		L (a)	SK	ZK	AM	G	
2-280550.1	double	58 mm	200 kN	20 kN	25 Nm	0,40 kg	upon request •



Positioning Bolt burnished

substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares

		L (a)	G	
2-280540		70 mm	0,40 kg	upon request •



Universal Bolt Basic burnished

280536: Clamping range approx. 42-57 mm, 280537: Clamping range approx. 67-82 mm, MUST NOT be used for connecting tables and U-shaped squares, clean boreholes before use, not suitable for aluminum profiles

		L (a)	SK	ZK	AM	G	
2-280536	double	84 mm	200 kN	25 kN	25 Nm	0,43 kg	upon request •
2-280537	triple	108 mm	200 kN	25 kN	25 Nm	0,55 kg	upon request •



Magnetic Clamping Bolt Aluminum

clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible

		L (a)	SF	G	
2-280740		68 mm	25 mm	0,09 kg	upon request •
2-280740.1		93 mm	50 mm	0,13 kg	upon request •
2-280740.2		118 mm	75 mm	0,16 kg	upon request •



Spacer Ring for Magnetic Bolt burnished

distance between two clamping elements

		L (a)	G	
2-280741		25 mm	0,12 kg	upon request •



Spacer Ring for Premium Light pack of 4 nitrided

distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

		MS (d)	G	
2-800653.1.N		10 mm	0,04 kg	upon request •





Professional Screw Clamp nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced



2-280610.N

SP	B (b)	H (c)	G
5 kN	220 mm	310 mm	2,70 kg

upon request •



Professional Screw Clamp XL nitrided

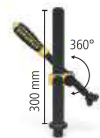
interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced



2-280612.N

SP	B (b)	H (c)	G
7 kN	220 mm	310 mm	3,40 kg

upon request •



Professional Screw Clamp 45°/90° nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, stepless rotation from 0-360°, Vertical Bar reinforced



2-280630.N

SP	H (c)	G
5 kN	310 mm	2,30 kg

upon request •



Professional Fast Tension Clamp nitrided

Vertical Bar reinforced



2-280615.N

SP	B (b)	H (c)	G
5 kN	275 mm	310 mm	2 kg

upon request •



Basic Pipe Clamp 180° burnished / nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, clamping at a 180° angle, fastening with an adjusting ring



2-280625

SP	B (b)	H (c)	G
3 kN	220 mm	250 mm	2,30 kg

upon request •



Pipe Clamp Universal burnished / nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring



2-280604

SP	B (b)	H (c)	G
3 kN	265 mm	250 mm	2,30 kg

upon request •



Basic Pipe Clamp 90° nitrided

interchangeable prism, ball diameter spindle 16 mm, clamping at an angle of 90°, Trapezoid thread of spindle 20x4 mm, stepless rotation from 0-360°, fastening with an adjusting ring



2-280608.N

SP	H (c)	G
3 kN	230 mm	1,40 kg

upon request •



Vertical Toggle Clamp

usable in borehole with thread bushing 280618.N, Trapezoid thread of spindle 20x4 mm



2-009902

H (c)	G
85 mm	0,40 kg

upon request •



Professional Screw Clamp with vertical action toggle

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced



2-280611.1

SP	B (b)	H (c)	G
2,50 kN	222 mm	310 mm	3,30 kg

upon request •



Professional Screw Clamp 45°/90° with vertical action toggle

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced



2-280611.2

SP	H (c)	G
2,50 kN	310 mm	2,20 kg

upon request •



Extension for clamps nitrided

Compatible with: 280604, 280610.N, 280611.1, 280615.N, 280625



2-280680.N

L (a)	B (b)	H (c)	G
206 mm	66 mm	45 mm	1 kg

upon request •



Fast Tension Clamp, Standard

clamping independent of borehole grid



2-280616

L (a)	B (b)	G
200 mm	100 mm	1,10 kg

upon request •

2-280616.1

250 mm	120 mm	1,50 kg
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upon request •

2-280616.2

300 mm	140 mm	2,30 kg
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upon request •

2-280616.3

400 mm	120 mm	2,50 kg
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upon request •

Quick-Change Clamp 100

Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes



28

	L (a)	B (b)	H (c)	G	
2-280706	340 mm	30 mm	150 mm	1,20 kg	upon request •

Quick-Change Clamp 160

Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes



28

	L (a)	B (b)	H (c)	G	
2-280707	360 mm	30 mm	150 mm	1,20 kg	upon request •

Adapter 45° for Screw Clamp 280610.N burnished

for Screw Clamp 280610.N



B 28

	L (a)	B (b)	H (c)	G	
2-280663	75 mm	30 mm	55 mm	0,18 kg	upon request •

Adapter 45° for Screw Clamp XL 280612.N burnished

for Screw Clamp XL 280612.N



B 28

	L (a)	B (b)	H (c)	G	
2-280663.1	75 mm	30 mm	60 mm	0,18 kg	upon request •

Angle Bushing 45° for clamping pipe

for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm



28

	L (a)	B (b)	H (c)	G	
2-280770	80 mm	40 mm	40 mm	0,32 kg	upon request •

Angle Bushing 90° for clamping pipe

for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm



28

	L (a)	B (b)	H (c)	G	
2-280771	80 mm	40 mm	40 mm	0,32 kg	upon request •

Angle Socket 45° for clamping pipe

for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm



28

	L (a)	B (b)	H (c)	G	
2-280772	100 mm	67 mm	40 mm	0,32 kg	upon request •

Angle Socket 90° for clamping pipe

for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm



28

	L (a)	B (b)	H (c)	G	
2-280773	85 mm	85 mm	40 mm	0,39 kg	upon request •

Thread Bushing Tr 20x4 nitrided

for 280610.N, 280612.N, 280625, Acme trapezoidal thread 20x4 mm for system 28 screw clamp arbor, usable in every system borehole



BAR N 28

	H (c)	Ø	G	
2-280618.N	22 mm	30 mm	0,05 kg	upon request •

Thread Bushing Tr 12x3 burnished

Acme trapezoidal thread 12x3 mm for system 16 screw clamp arbor, usable in every system borehole



B 28

	H (c)	Ø	G	
2-280619	23 mm	32 mm	0,07 kg	upon request •

Prism for Screw Clamps

for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps



	H (c)	Ø	G	
2-280657.1.N	24 mm	40 mm	0,09 kg	upon request •
2-280658.E	21 mm	40 mm	0,10 kg	upon request •
2-280659.PA	24 mm	40 mm	0,01 kg	upon request •
2-280657.1.AE	28 mm	40 mm	0,08 kg	upon request •

Pressure Ball for Screw Clamps

for spindle with ball diameter 16 mm, only suitable for clamps, for clamping in corners or grooves



	H (c)	Ø	G	
2-280660	20 mm	35 mm	0,07 kg	upon request •
2-280660.E	20 mm	35 mm	0,07 kg	upon request •
2-280660.PA	20 mm	35 mm	0,01 kg	upon request •

Pressure Ball Blank for Screw Clamps Polished

for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps, as specified by customer



28

	H (c)	Ø	G	
2-280661	30 mm	40 mm	0,18 kg	upon request •

Duo Prism Ø 40

for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps



	H (c)	Ø	G	
2-280650	35 mm	40 mm	0,15 kg	upon request •
2-280650.A	35 mm	40 mm	0,05 kg	upon request •
2-280650.PA	35 mm	40 mm	0,02 kg	upon request •

Clamping Bridge 2P for Screw Clamps

2 clamping spots simultaneously, interchangeable prism, Delivery includes: 1 clamping bridge, 2 ball pins, 2 prisms



28

	L (a)	B (b)	H (c)	G	
2-280210	170 mm	35 mm	20 mm	0,80 kg	upon request •

Clamping Bridge 3P for Screw Clamps

3 clamping points simultaneously, interchangeable prism, Delivery includes: 1 clamping bridge, 3 ball pins, 3 prisms



28

	L (a)	B (b)	H (c)	G	
2-280211	170 mm	35 mm	20 mm	1 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-clamp28



Prism Ø 50 135° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-280648.1.N	28 (N) (BAR) (N)	20 mm	50 mm	0,20 kg	upon request •
2-280648.1.A	28 (AL)	20 mm	50 mm	0,07 kg	upon request •
2-280648.1.PA	28 (PA)	20 mm	50 mm	0,03 kg	upon request •



Vario Prism Ø 50 90° / 120° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for round and square pipes up to Ø 50 mm

		H (c)	Ø	G	
2-280645.1	28 (B)	20 mm	50 mm	0,20 kg	upon request •
2-280645.1.A	28 (AL)	20 mm	50 mm	0,07 kg	upon request •
2-280645.1.PA	28 (PA)	20 mm	50 mm	0,03 kg	upon request •



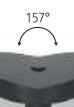
Prism Ø 60 135° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-280651.1.N	28 (N) (BAR) (N)	30 mm	60 mm	0,52 kg	upon request •
2-280651.1.A	28 (AL)	30 mm	60 mm	0,18 kg	upon request •
2-280651.1.PA	28 (PA)	30 mm	60 mm	0,08 kg	upon request •



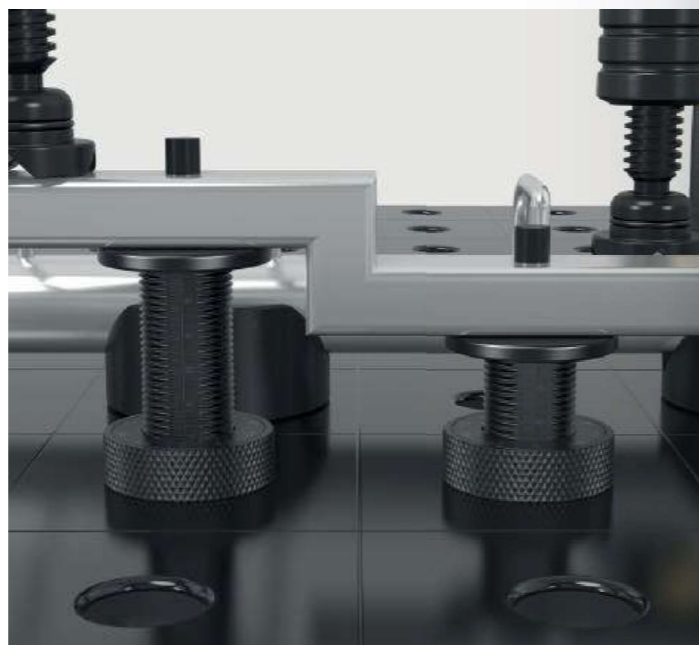
Prism Ø 80 90° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for round and square pipes up to Ø 100 mm

		H (c)	Ø	G	
2-280647.1	28 (B)	40 mm	80 mm	1,01 kg	upon request •
2-280647.1.A	28 (AL)	40 mm	80 mm	0,55 kg	upon request •
2-280647.1.PA	28 (PA)	40 mm	80 mm	0,19 kg	upon request •



Prism Ø 120 157° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 400 mm

		H (c)	Ø	G	
2-280652.1	28 (B)	30 mm	120 mm	1,70 kg	upon request •
2-280652.1.A	28 (AL)	30 mm	120 mm	0,70 kg	upon request •
2-280652.1.PA	28 (PA)	30 mm	120 mm	0,30 kg	upon request •



Clamping Cone burnished
for holding round and square pipes up to Ø 80 mm, clamping with bolts

		H (c)	Ø	G	
2-280670	28 (B)	70 mm	80 mm	1,40 kg	upon request •



Screw Support Ø 80 burnished
vernier adjustment height in a range of 75-110 mm, combinable with support set 280821 and prism extensions

		H (c)	Ø	G	
2-280822	28 (B)	75-110 mm	80 mm	2,30 kg	upon request •



Support height adjustable with scale burnished
incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms

		H (c)	Ø	G	
2-280824	100 (B) 28	144 mm	50 mm	0,87 kg	upon request •



Prism Collar Screw with countersunk bolt nitrided
to mount prisms in boreholes

		L (a)	Ø	G	
2-280669.N	(BAR) (N) 28	17 mm	28 mm	0,14 kg	upon request •

Prism Extension burnished

compatible with prisms, support set 280821 and screw support 280822



	L (a)	Ø	G	
2-280649	25 mm	28 mm	0,11 kg	upon request
2-280649.1	50 mm	28 mm	0,22 kg	upon request
2-280649.2	100 mm	28 mm	0,45 kg	upon request
2-280649.3	150 mm	28 mm	0,69 kg	upon request

Set of Supports 11 pieces burnished

compensation of 1-100 mm height difference, with M10 thread



	L (a)	Ø	G	
2-280821	125 mm	50 mm	1,95 kg	upon request

Tower for Supports burnished

variable support surface, with M10 thread



	L (a)	Ø	G	
2-280821.1	125 mm	50 mm	0,60 kg	upon request

Washer Set

gradation of discs: 1 / 2 / 3 / 4 / 5 / 10 / 20 / 40 / 50 mm incl. 1/10" disc 2,54 mm



	Ø	G	
2-280821.2	50 mm	1,35 kg	upon request

Vertical Pipe

for Multi Clamp Tower modular



	H (c)	Ø	G	
2-280646.1	225 mm	57 mm	1,70 kg	upon request
2-280646.2	475 mm	57 mm	2,94 kg	upon request
2-280646.3	725 mm	57 mm	4,24 kg	upon request
2-280646.4	975 mm	57 mm	5,54 kg	upon request

Plate small / large

for Multi Clamp Tower modular



	L (a)	B (b)	H (c)	G	
2-280646	120 mm	120 mm	25 mm	2,23 kg	upon request
2-280646.5	150 mm	100 mm	25 mm	2,60 kg	upon request

Cast Iron Cross incl. Handwheel

for Multi Clamp Tower modular, Compatible horizontal bars: 280638.N, 280638.1.N, 280638.2.N



	L (a)	B (b)	H (c)	G	
2-280617.5H	104 mm	80 mm	56 mm	1,27 kg	upon request

Thread Bushing for M16 thread burnished

for Spacer



	H (c)	Ø	G	
2-280825	23 mm	30 mm	0,07 kg	upon request

Spacer 100

with thread bushing 280825 adaptable in squares and stops, M16 thread



	L (a)	Ø	G	
2-280175	100 mm	50 mm	0,52 kg	upon request
2-280176	100 mm	75 mm	0,92 kg	upon request
2-280177	100 mm	100 mm	1,42 kg	upon request

Spacer 150

with thread bushing 280825 adaptable in squares and stops, M16 thread



	L (a)	Ø	G	
2-280175,1	150 mm	50 mm	0,60 kg	upon request
2-280176,1	150 mm	75 mm	1 kg	upon request
2-280177,1	150 mm	100 mm	1,50 kg	upon request

Spacer & Thread Bushing

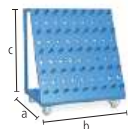



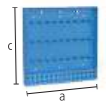




Spacer - universally usable in combination with the threaded bushing for M16 threads (Item No. 280825) and a square or stop. Any distance can be adjusted quickly and precisely by using the simple rotation mechanism. In general, a screw clamp, try square or something similar, serve as a counterpart to the Spacer.











You can find more information and accessories for these products online.



www.siegmund.com/
F-prism28

	Tool Cart powder coated finish Max. total weight 240 kg					28
	2-280910	L (a) 650 mm	B (b) 900 mm	H (c) 1020 mm	G 50 kg	upon request •
	Tarp for Tool Cart 280910					28
	2-280915				G 3,20 kg	upon request •
	Tool Cart Compact powder coated finish handy storage underneath the welding table					28
	2-280911	L (a) 1000 mm	B (b) 650 mm	H (c) 640 mm	G 61 kg	upon request •
	Tarp for Tool Cart Compact 280911					28
	2-280916				G 3,20 kg	upon request •
	Toolwall powder coated finish installation to the welding table with bolts or with screws to the wall					28
	2-280912	L (a) 800 mm	B (b) 100 mm	H (c) 800 mm	G 22,50 kg	upon request •
	Module for Tool Wall powder coated finish for Screw Clamp / Prisms / Bolts, back board not included in the delivery					28
	2-280930	L (a) 500 mm	B (b) 100 mm	H (c) 110 mm	Ø 28 mm	G 2,20 kg
	Module for Tool Wall without Sleeves powder coated finish for Prisms / Bolts, back board not included in the delivery					28
	2-280931	L (a) 500 mm	B (b) 100 mm	H (c) 110 mm	Ø 28 mm	G 1,90 kg
	Pin for Toolwall burnished					B 28
	2-280936			L (a) 37 mm	Ø 28 mm	G 0,10 kg
	Protective Welding Wall mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge					16 22 28
	2-280980	L (a) 1600 mm	B (b) 50 mm	H (c) 800 mm	G 23 kg	upon request •

	Ground Connection Comfort guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm ²					16 22 28
	2-000810				G 0,66 kg	upon request •
	Burner Holder burnished can be positioned in borehole					B 28
	2-280920			H (c) 200 mm	G 0,50 kg	upon request •
	Hex wrench Size 6 yellow					28
	2-280852,1				G 0,09 kg	upon request •
	Hex wrench Size 14 for tightening the universal bolt and large universal squares					28
	2-280854				G 0,45 kg	upon request •
	Brush Ø 30 with protecting cover for cleaning boreholes					28
	2-280820			Ø 30 mm	G 0,06 kg	upon request •
	Brush Ø 30 for drill bit / 10 piece pack for cleaning boreholes					28
	2-280820,10			Ø 30 mm	G 0,06 kg	upon request •
	Shipping Bracket with Fastening Plate nitrided 1800 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), consider further instructions for use for the article online!					BAR N 22 28
	2-000830,N	L (a) 150 mm	B (b) 150 mm	H (c) 25 mm	G 4,70 kg	upon request •
	Shipping Bracket nitrided 2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!					BAR N 16 22 28
	2-000835,N	L (a) 200 mm	B (b) 100 mm	H (c) 165 mm	G 4,50 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-accessories28

Basic



Sub Table Box lockable for Basic

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

28

	L (a)	B (b)	H (c)	TF	G	
2-281990	630 mm	485 mm	430 mm	100 kg	31 kg	upon request •

%



Set Sub Table Box lockable for Basic incl. 2 drawers

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-281990.1	630 mm	485 mm	430 mm	100 kg	45 kg	upon request •

%



Set Sub Table Box lockable for Basic incl. 3 drawers

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-281990.2	630 mm	485 mm	430 mm	100 kg	50 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
F-stbox

Professional 750 / Extreme 8.7 / Extreme 8.8 PLUS



Sub Table Box lockable

powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys, Compatible with PLUS tables

28

	L (a)	B (b)	H (c)	TF	G	
2-280990	630 mm	485 mm	430 mm	100 kg	30 kg	upon request •

%



Set Sub Table Box lockable incl. 2 drawers

incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-280990.1	630 mm	485 mm	430 mm	100 kg	44 kg	upon request •

%



Set Sub Table Box lockable incl. 3 drawers

incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-280990.2	630 mm	485 mm	430 mm	100 kg	49 kg	upon request •

Configuration



Drawer with clip rail




powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28




	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	upon request •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	upon request •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	upon request •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	upon request •



Bench vice 125

	Siegmond bench vice 125 NEW	
	Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511 16 22 28	
2-004320	SP 30 kN	G 17,50 kg upon request •
	Set of vice jaw covers 125 incl. bag NEW	
	delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms 16 22 28	
2-004325		G 0,85 kg upon request •
	Set Siegmond bench vice 125 System 28 NEW	
	Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, delivery contents: 1x Bench vice 004320, 2x Bolt 280511, 1x Set of vice jaw covers 004325 28	
2-284320	SP 30 kN	G 19,50 kg upon request •

Bench vice 150

	Siegmond bench vice 150 NEW	
	Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511 16 22 28	
2-004330	SP 40 kN	G 24 kg upon request •
	Set of vice jaw covers 150 incl. bag NEW	
	delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms 16 22 28	
2-004335		G 1 kg upon request •
	Set Siegmond bench vice 150 System 28 NEW	
	Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, delivery contents: 1x Bench vice 004330, 2x Bolt 280511, 1x Set of vice jaw covers 004335 28	
2-284330	SP 40 kN	G 26,10 kg upon request •



Vice jaw covers

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

Set of vice jaw covers

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms



You can find more information and accessories for these products online.



www.siegmund.com/
F-benchvice

Table press System 28

compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places



2-280780				G	6,70 kg	upon request
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Special Square System 28

as an extension and vertical fixation of the press



	L (a)	B (b)	H (c)	G		
2-280702	195 mm	60 mm	60 mm	1,87 kg	upon request	

Thrust Piece

000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel



	H (c)	Ø	G		
2-000701.AL	15 mm	55 mm	0,08 kg	upon request	
2-000701.PA	15 mm	55 mm	0,03 kg	upon request	

Stamp 90° with extention pipe

for pressing in corners without damaging the weld seam



	L (a)	B (b)	H (c)	G		
2-000706	168 mm	50 mm	50 mm	0,82 kg	upon request	

Pipe Adapter POM-C

for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 000703.3: for pipes Ø 42,4 mm



	L (a)	Ø	G		
2-000703.1	35 mm	55 mm	0,08 kg	upon request	
2-000703.2	35 mm	55 mm	0,06 kg	upon request	
2-000703.3	35 mm	55 mm	0,05 kg	upon request	

Pipe Bending Plug POM-C

for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm



	L (a)	B (b)	H (c)	G		
2-000704.1	120 mm	35 mm	60 mm	0,24 kg	upon request	
2-000704.2	120 mm	35 mm	60 mm	0,21 kg	upon request	
2-000704.3	120 mm	35 mm	60 mm	0,18 kg	upon request	

Counter block POM-C

as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm



	L (a)	B (b)	H (c)	G		
2-000705.1	60 mm	114 mm	55 mm	0,29 kg	upon request	
2-000705.2	60 mm	102 mm	55 mm	0,25 kg	upon request	
2-000705.3	60 mm	93 mm	55 mm	0,22 kg	upon request	

Plug socket

for rotatable fastening of the counter block in the boreholes, for fixing: 280513



	L (a)	Ø	G		
2-280701	50 mm	40 mm	0,11 kg	upon request	



Product recommendation

	G	Special offer price
Basic-Set Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 280702		28
2-280783	1,98 kg	upon request

	G	Special offer price
Pipe straightening set for Ø 21,4 Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 280701, fastened with bolt 280513 (not included in the delivery)		28
2-280782.1	1,12 kg	upon request

	G	Special offer price
Pipe straightening set for Ø 33,7 Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 280701, fastened with bolt 280513 (not included in the delivery)		28
2-280782.2	0,99 kg	upon request

	G	Special offer price
Pipe straightening set for Ø 42,4 Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 280701, fastened with bolt 280513 (not included in the delivery)		28
2-280782.3	0,89 kg	upon request



You can find more information and accessories for these products online.



www.siegmund.com/
F-tablepress

Rail System Standard

- uniform track width
- 3 table sizes
- 1 connecting frame
- Hardened and rust-protected rails
- effortless positioning on the rail
- can be delivered quickly as all items are in stock as standard
- Above-floor and underfloor installation possible
- structured workspace with many clamping options
- System 16 / System 22: upon request



Foundation rail with round rail Plasma nitrided NEW
 Hardened and rust-protected rails, Above-floor and underfloor installation possible

	L (a)	B (b)	H (c)	G	
2-RSR2000.P	2000 mm	160 mm	40 mm	80 kg	upon request
2-RSR3000.P	3000 mm	160 mm	40 mm	120 kg	upon request

Connecting Frame SB 1800x900 with inserted Roller NEW
 Standard frame for table tops with track width 1800x900, caster can be repositioned depending on the direction of movement, connection of table top and connection frame with 4x 280528, fastening to the rail with 2x 280511

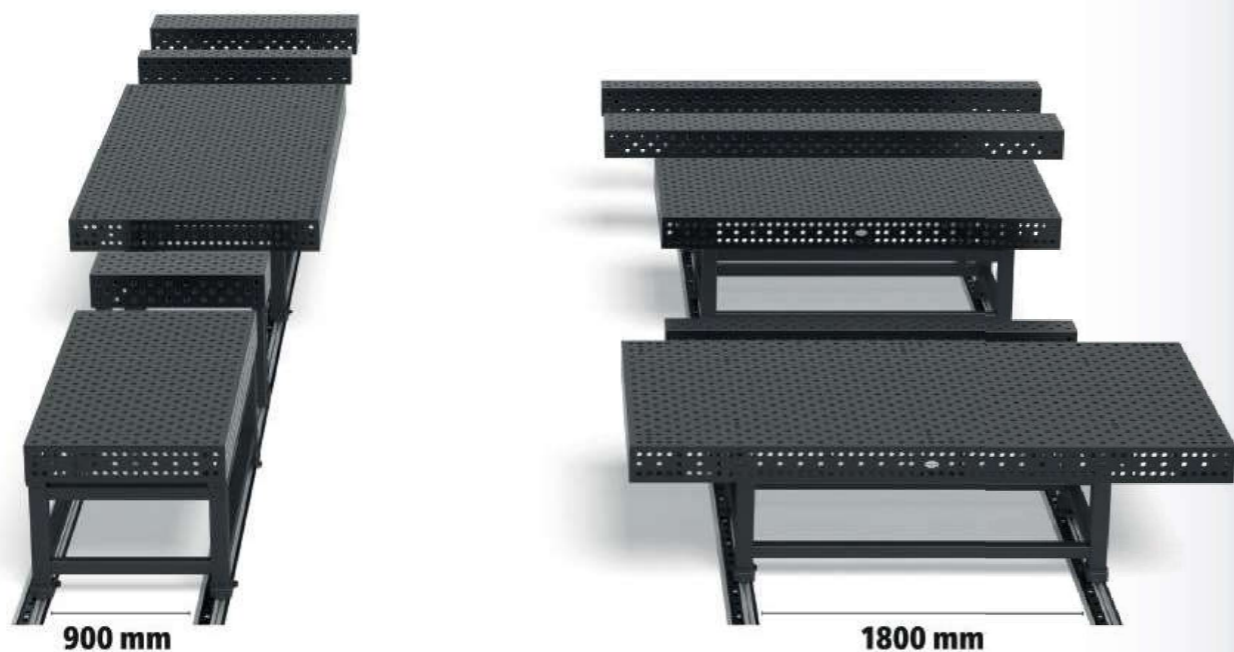
	L (a)	B (b)	H (c)	G	
2-RSF200	1970 mm	998 mm	200 mm	79 kg	upon request
2-RSF650	1970 mm	998 mm	650 mm	139 kg	upon request

Professional Extreme 8.7 table top SB 1800x900 NEW
 only compatible with connecting frame SB 1800x900

	L (a)	B (b)	H (c)	G	
2-RST2820.XD7D	2000 mm	1000 mm	200 mm	665 kg	upon request
2-RST2830.XD7D	2400 mm	1200 mm	200 mm	950 kg	upon request
2-RST2840.XD7D	3000 mm	1500 mm	200 mm	1475 kg	upon request

New rail system

With our standard rail system, you work with just one connecting frame with the same track width, regardless of the table size you choose.



Square U-Shape SB 1800

Square U-Shape 200x200 SB 1800 Plasma nitrided NEW
 with footplates for track width 1800

	L (a)	B (b)	H (c)	G	
2-RSU2000.P	2000 mm	200 mm	200 mm	228 kg	upon request
2-RSU2400.P	2400 mm	200 mm	200 mm	271 kg	upon request
2-RSU3000.P	3000 mm	200 mm	200 mm	339 kg	upon request

Square U-Shape 400x200 SB 1800 Plasma nitrided NEW
 with footplates for track width 1800

	L (a)	B (b)	H (c)	G	
2-RSU2000.W.P	2000 mm	400 mm	200 mm	336 kg	upon request
2-RSU2400.W.P	2400 mm	400 mm	200 mm	396 kg	upon request
2-RSU3000.W.P	3000 mm	400 mm	200 mm	496 kg	upon request

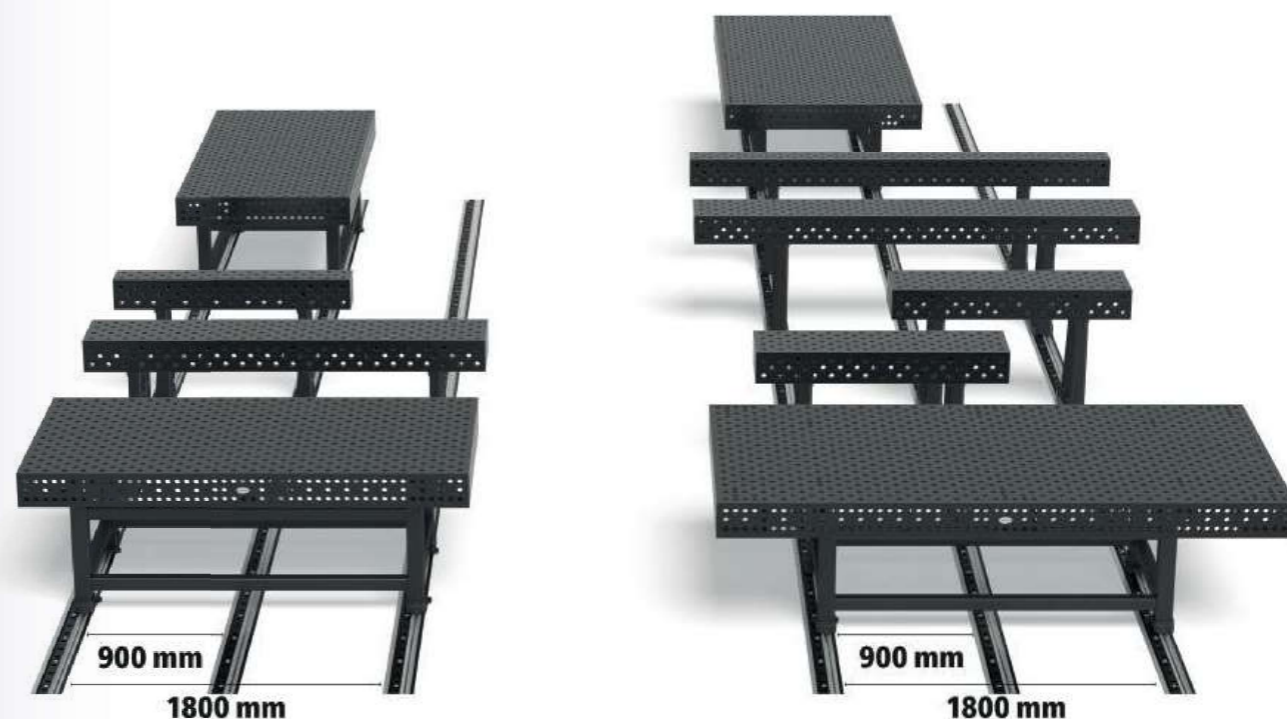
Square U-Shape SB 900

Square U-Shape 200x200 SB 900 Plasma nitrided NEW
 with footplates for track width 900

	L (a)	B (b)	H (c)	G	
2-280370.P	1000 mm	200 mm	200 mm	120 kg	upon request
2-RSU1200.P	1200 mm	200 mm	200 mm	142 kg	upon request
2-RSU1500.P	1500 mm	200 mm	200 mm	174 kg	upon request

Square U-Shape 400x200 SB 900 Plasma nitrided NEW
 with footplates for track width 900

	L (a)	B (b)	H (c)	G	
2-280370.2.P	1000 mm	400 mm	200 mm	188 kg	upon request
2-RSU1200.W.P	1200 mm	400 mm	200 mm	211 kg	upon request
2-RSU1500.W.P	1500 mm	400 mm	200 mm	258 kg	upon request





Leg with inserted roller



Leg with inserted roller for Square U-shape 200x200

connection of U-Square and leg with inserted roller with 2x 280528, fastening to the rail with 1x 280511, with tilt protection

NEW

28

	L (a)	B (b)	H (c)	G	
2-RSUF200	196 mm	138 mm	200 mm	8 kg	upon request •
2-RSUF650	196 mm	138 mm	650 mm	22 kg	upon request •



Leg with inserted roller for Square U-shape 400x200

connection of U-Square and leg with inserted roller with 2x 280528, fastening to the rail with 2x 280511, with tilt protection

NEW

28

	L (a)	B (b)	H (c)	G	
2-RSUF200W	396 mm	138 mm	200 mm	29 kg	upon request •
2-RSUF650W	396 mm	138 mm	650 mm	42 kg	upon request •



Product recommendation



Stopping bolt for rail system burnished

with rubber buffer, is attached to the ends of the support and foundation rails, prevents driving out of the round rail and limits the travel distance, flat design for minimal interfering contour

NEW

28

	L (a)	G	
2-280241	45 mm	0,30 kg	upon request •



Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

28

	L (a)	SK	ZK	AM	G	
2-280528	66 mm	220 kN	10 kN	25 Nm	0,30 kg	upon request •



Fast Clamping Bolt without slot burnished

recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

28

	L (a)	SK	ZK	AM1	AM	G	
2-280511	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	upon request •



You can find more information and accessories for these products online.



www.siegmund.com/
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